## LANCHULTON

FORMERLY ORSOGRIL UK









**Steel Fencing Systems Grating Fences** 













# "Fencing systems to suit all applications"

#### Residential

Contemporary design for new developments. Fences are made to a modular format for flexibility and ease of installation. Non-standard panel sizes and a choice of posts are available.

#### Commercial

Crisp and stylish for offices, city centres or business parks. Fences are manufactured in extra large panel sizes for a clean architectural appearance and provide much greater resistance to vandalism than welded wire mesh.

#### Municipal

Durable and low maintenance perimeter fencing for parks, open spaces and multi use games areas with an optional, new anti-graffiti paint. Installations of the purpose designed MUGA fencing system have been approved by ROSPA.

#### **Play**

Colourful and visually appealing combinations of posts and panels as a modern alternative to the ubiquitous bow-top for Nursery Schools and play areas. Gates can be made with optional self-closing devices for a secure environment and seamless perimeter fence.

#### **Schools**

Safety and security for school buildings and sports areas, optional entry/exit controls for restricted access or automatic activation in the event of fire alarm, choice of grating panels with anti-climb apertures and tamper-proof bolts.

#### Security

Robust construction provides a high degree of perimeter protection with direct fixing between panel and I-section post for the strongest possible connection. Optional cranked tops for extension panels or barbed wire, or serrated edging strip.

#### **Sports Stadia**

Fences can be designed to take a loading which complies with BS6399-1 for projects such as barrier fencing in crowd control areas. Weight of flat bar and bespoke posts are supplied appropriate to requirement.

#### **Prestigious**

Bespoke panels with curved or wave tops, individually designed posts and finials, decorative rails and polyester powder coated finish in any colour.

#### Gates

Single-leaf, double-leaf and sliding gates are made to custom sizes with infill panels from the entire range of gratings or steel louvred panels, where visual screening is required.











#### Roma-2 & Roma-3

#### Applications:

Boundary Security

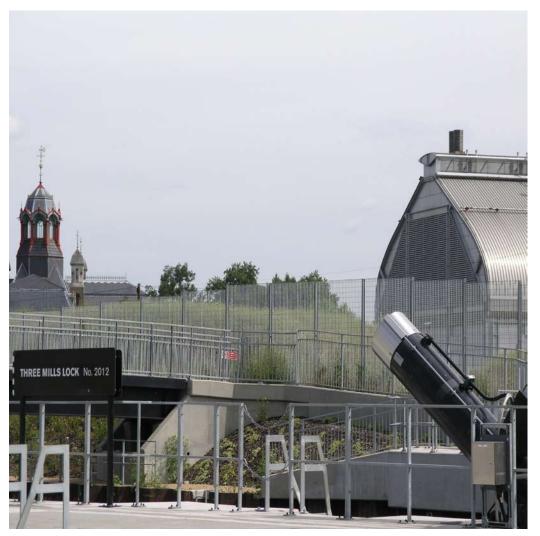
Aperture: 63x132mm

Flat Bar: 25x2mm / 25x3mm



PANEL		FLAT POST	ROUND POST	RHS POST	GROUND FIXING	WALL FIXING	BOLTS	
HEIGHT mm	WIDTH mm	WEIGHT kg/m²	SECTION mm	DIAMETER mm	SECTION mm	LENGTH/ANCHORAGE mm	LENGTH/ANCHORAGE mm	NO per post
930	1992	9.5	60x7	50	50x30	1500/550	1210/200	2
1195	1992	9.1	60x7	50	50x30	1800/600	1494/200	2
1320	1992	8.9	60x7	50	50x30	2000/600	1625/200	2
1460	1992	8.8	60x7	50	50x30	2100/600	1758/200	2
1720	1992	8.6	60x7	76	60x40	2400/600	2015/200	2
1991	1992	8.4	80x8	76	80x40	2800/700	2336/250	3
2123	1992	8.4	80x8	76	80x40	2900/700	2470/250	3
2387	1992	8.3	80x8	76	80x40	3200/700	2800/300	3

	STANDARD POST CENTRES	2000mm							
PANELS CAN BE STACKED TO ACHEIVE GREATER HEIGHTS; ROMA-3 CAN ALSO BE MADE IN SPECIAL SIZES UP TO A MAXIMUM OF 2910									









#### Roma-4

#### Applications:

Boundary Security

Aperture: 63x132mm Flat Bar: 30x4mm







PANEL		FLAT POST	ROUND POST	RHS POST	GROUND FIXING	WALL FIXING	BOLTS	
HEIGHT mm			SECTION mm	DIAMETER mm	SECTION mm	LENGTH/ANCHORAGE mm	LENGTH/ANCHORAGE mm	NO per post
1720	1992	18.7	60x7	76	60x40	2400/600	2015/200	2
1991	1992	18.4	80x8	76	80x40	2800/700	2336/250	3
2123	1992	18.4	80x8	76	80x40	2900/700	2470/250	3
2387	1992	18.3	80x8	76	80x40	3200/700	2800/300	3

STANDARD POST CENTRES	2000mm							
PANELS CAN BE STACKED TO ACHEIVE GREATER HEIGHTS OR SPECIAL SIZES CAN BE MADE UP TO A MAXIMUM OF 2910mm								









#### Verona

#### Applications:

Boundary Security Muga Ball Stop

Aperture: 63x66mm Flat Bar: 25x2mm

STANDARD POST CENTRES





2000mm



PANEL		FLAT POST	ROUND POST RHS POST	GROUND FIXING	WALL FIXING	BOLTS		
HEIGHT mm	WIDTH mm	WEIGHT kg/m²	SECTION mm	DIAMETER mm	SECTION mm	LENGTH/ANCHORAGE mm	LENGTH/ANCHORAGE mm	NO per post
930	1992	10.0	60x7	50	50x30	1500/550	1210/200	2
1195	1992	9.6	60x7	50	50x30	1800/600	1494/200	2
1320	1992	9.5	60x7	50	50x30	2000/600	1625/200	2
1460	1992	9.4	60x7	50	50x30	2100/600	1758/200	2
1720	1992	9.2	60x7	76	60x40	2400/600	2015/200	2
1991	1992	9.5	80x8	76	80x40	2800/700	2336/250	3
2123	1992	9.5	80x8	76	80x40	2900/700	2470/250	3
2387	1992	9.5	80x8	76	80x40	3200/700	2800/300	3









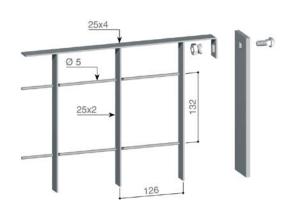
#### Genoa

#### Applications:

Residential

Trellis / Green Wall

Aperture: 126x132mm Flat Bar: 25x2mm





• Genoa fencing can be used to create a trellis for a 'green wall' screening solution which is often favourably received by Planning Departments, reducing the impact of larger developments on the local environment.

PANEL			FLAT POST RHS		GROUND FIXING	WALL FIXING	BOLTS
HEIGHT mm			SECTION mm	SECTION mm	LENGTH/ANCHORAGE mm	LENGTH/ANCHORAGE mm	NO per post
935	1992	7.6	60x7	50x30	1500/550	1210/200	2
1331	1992	7.1	60x7	50x30	2000/600	1625/200	2
1727	1992	6.8	60x7	60x40	2400/600	2015/200	2

STANDARD POST CENTRES	2000mm
PANELS CAN BE STACKED TO ACHEIVE GREATER HEIGHTS FOR GREEN	WALL PLANTING TRELLIS









#### **Palermo**

#### Applications:

Boundary Security

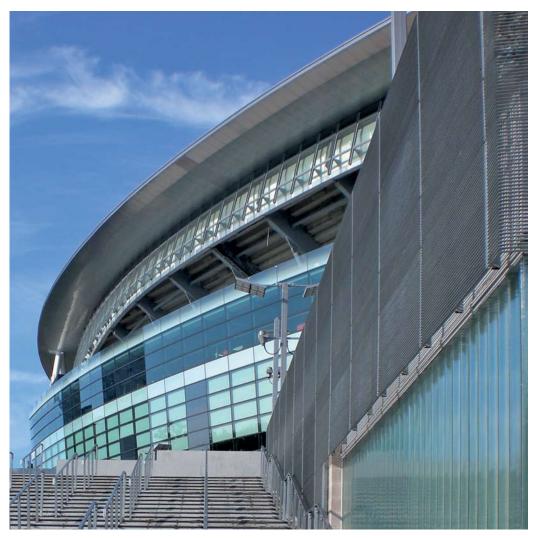
Aperture: 43x44mm Flat Bar: 25x2mm







PANEL		FLAT POST ROUND POST		RHS POST	GROUND FIXING	WALL FIXING	BOLTS	
HEIGHT mm	WIDTH mm	WEIGHT kg/m²	SECTION mm	DIAMETER mm	SECTION mm	LENGTH/ANCHORAGE mm	LENGTH/ANCHORAGE mm	NO per post
930	1992	13.5	60x7	50	50x30	1500/550	1210/200	2
1195	1992	13.2	60x7	50	50x30	1800/600	1494/200	2
1320	1992	13.1	60x7	50	50x30	2000/600	1625/200	2
1460	1992	13.0	60x7	50	50x30	2100/600	1758/200	2
1720	1992	12.9	60x7	76	60x40	2400/600	2015/200	2
1991	1992	12.9	80x8	76	80x40	2800/700	2336/250	3
2123	1992	12.9	80x8	76	80x40	2900/700	2470/250	3
2387	1992	12.9	80x8	76	80x40	3200/700	2800/300	3









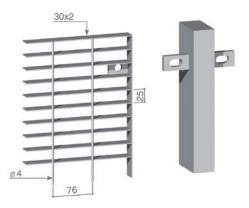
#### Arezzo-25

#### Applications:

Barrier

**Crowd Control Areas** 

Aperture: 76x25mm Flat Bar: 25x2mm





- Panels are combined in multiples of 1000mm to create a fence of the required height
- Extra wide panels (<2510mm) can be supplied by increasing the section of flat bar
- The line load requires an additional horizontal rail at 1100mm above ground level
- Panels and posts have been designed to comply with BS 6399-1 for barrier fencing
- Arezzo-15 with a 76x15mm aperture can also be used to create a custom-designed fence to a meet a required loading
- A fence made from Piazza-25 with a 25x25mm aperture will comply with anti-projectile regulations.

PANEL			BEARING BAR	RHS POST	LOADING	GROUND FIXING	WALL FIXING	BOLTS
HEIGHT mm	WIDTH mm	WEIGHT kg/m²	SECTION mm	SECTION mm	kN/m²	LENGTH/ANCHORAGE mm	LENGTH/ANCHORAGE mm	NO per post
1000	2510	21.0	30x2	100x50	1.5	1550/550	1250/200	4
2000	2510	21.0	30x2	100x60	1.5	2750/700	2250/200	8
3000	2510	21.0	30x2	150x150	1.5	3750/700	3350/300	12

STANDARD POST CENTRES	2560-2610mm
BEARING BARS FOR PANEL WIDTHS GREATER THAN 2510mm	40x3mm or 50x4mm









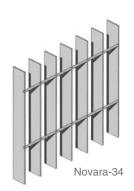
#### Novara-34 & Novara-25

#### Application:

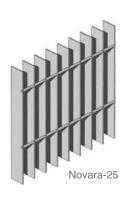
Anti-climb Fencing

Aperture: 34x100mm / 25x76mm

Flat Bar: 25x2mm







- Standard panels are framed to include a bent over lug for panel to post fixing.
- 34x100mm and 25x76mm apertures comply with NHBC anti-climb guidlines.
- Alternative post arrangements such as a T-post can be used to reduce the gap between panel and post for increased security.

PANEL		FLAT POST	RHS POST	T-POST	GROUND FIXING	WALL FIXING	BOLTS
HEIGHT mm	WEIGHT kg/m²	SECTION mm	SECTION mm	SECTION mm	LENGTH/ANCHORAGE mm	LENGTH/ANCHORAGE mm	NO per post
1000	14.4	60x7	50x30	50x50	1550/550	1250/200	2
1200	14.3	60x7	50x30	50x50	1800/550	1500/200	2
1500	14.0	60x7	50x30	50x50	2100/550	1780/200	2
1800	13.8	60x7	60x40	60x60	2500/600	2100/200	2
2000	13.7	80x8	80x40	80x80	2800/700	2300/250	2
2400	13.6	80x8	80x40	80x80	3200/700	2800/300	3

STANDARD PANEL WIDTHS 1240mm FOR NOVARA-34; 1070mm FOR NOVARA-25







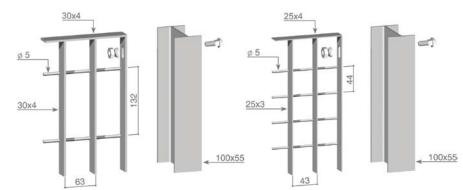


# Roma-4HS & Palermo-HS

#### Application:

Higher Security

Aperture: 63x132mm / 43x44mm



- Fences for higher security applications are made by modifying the design of *Roma-4* with a heavy duty 30x4mm flat bar or *Palermo* with a small 43x44mm aperture are the most appropriate gratings for higher security applications.
- The panels are holed on the outside vertical flats for direct fixing with stainless steel M10 dome headed bolts and snap-off nuts to a 100x55mm IPE post for the strongest possible connection.
- Post centres: 1900mm.
- Panel heights: 1991mm, 2123mm, 2387mm and 2910mm.
- Fences can be supplied with 450mm cranked tops for extension panels or barbed wire. Serrated top bars can be attached to gates or panels.

















#### **Bespoke Fence Designs**

Apertures: from 15x76mm to 126x132mm

Lang + Fulton will collaborate in the development of a unique design for an individual architectural project.

- Bespoke grating fences and gates can be manufactured from a choice of 10 different gratings.
- The overall integrity of the electrofused grating material allows it to be cut to create individually shaped fences such as bow or wave topped, or panels can be inset into a decorative square or round tubular frame.
- The gratings can be rolled to a radius or manufactured to incorporate ornamental motifs or laser cut panels with corporate crests and logos.
- Fences, balustrades and screens can be designed to comply with particular building regulations or safety levels. These are made from extra small mesh gratings with apertures of 15x76mm, 25x76mm and 34x100mm which are combined with an appropriate weight of post.
- Feature posts can be provided in wood or steel: with spherical or coned finials; modified to carry a floating top rail; or engineered to meet an unusual loading requirement.

















#### **GATES**

All gates are manufactured to custom sizes and hot dip galvanized to BS EN ISO 1461 with optional polyester powder coating in any RAL or BS colour. Infill panels from the full range of gratings or mild steel louvred grilles from the *Talia* range where visual screening is required, are generally welded but can be bolted to RHS frames and supplied with SHS posts appropriate to the overall size and weight of the gate. Gates are designed for manual operation but can also be automated for installation by specialist engineers.

Swing Gates: single-leaf, double-leaf or bi-folding gates are designed to conform to BS 1722 Parts 9 or 12.

Features include: full height blanking/slam plates at hinges

eurocylinder Locinox mortice locks as standard, or sliding latch for padlocks or Maglocks

optional Locinox electric strikes for remote opening with provision for intercom units in gate post or adjacent panel

adjustable hinges for ease of installation or self-closing hinges.

Pivot Gates: made up to 2.4m high and 2.0m wide and mounted on a single RHS post and positioned to provide equal or unequal openings.

**Fixed Rail Sliding Gates:** supplied from Italy and carry the CE mark, certifying manufacture and testing in compliance with EU health, safety and environmental requirements EN13241-1, EN12604, EN12605 and EN12424.

Cantilevered Sliding Gates: provided through our UK partner suppliers incorporating Lang + Fulton products.









# "Smart, versatile and quick to install with a long-lasting result"

#### **Features**

- High quality grating material in large panel sizes
- Plain round transverse bar for attractive aesthetic
- · Durable finish for optimum resistance to corrosion and low maintenance
- · Modular, stackable system for fencing of any height
- Custom service & support from experienced technical and design team.

#### **Manufacture & Material**

Electrofused Mild Steel S235JR BS EN 10025.

Flat bearing bars are fused with round bars in a single process, combining high-voltage electricity and pressure. The amalgamated metals provide a strong grating with complete integrity and neat joints. Production lines are fully automated for quality control and maximum cost-efficiency.

Panels are framed with different weights of flat bars appropriate to the fence height: from 25x3.5mm to 30x4mm.

#### **Finishing**

**Galvanizing:** all products are hot-dip galvanized to BS EN ISO 1461 unless stated otherwise. **Polyester Powder Coating:** optional polyester powder coating to BS EN 13438 is available in any RAL or BS colour. A multi-stage process applies thermo-setting resins producing a significantly superior finish to painting.

#### **Performance**

**Wind Loading:** all fence panels and posts are designed in accordance with BS EN 1993 (EC3) and Wind Loading EC1.

**Anti-Climb:** small aperture gratings (34x100, 25x76 and 25x25mm) comply with NHBC anti-climb guidelines (aperture width <35mm) for schools, colleges and residential environments.

**Horizontal Loadings:** panels can also be designed to accept horizontal loadings for pedestrian barriers up to a 3m span in accordance with BS 6399-1.

#### Installation

Fastenings: M10x30mm stainless steel bolts with domed heads and snap-off security nuts, all stainless steel grade AISI 303

**Groundworks:** posts set in holes not less than 300mm square in plan, depth not less than 500mm, completely filled to a minimum of 50mm below ground level with concrete mix C20

Height from ground: panels to sit maximum 100mm off ground

**Changes in level:** fence panels stepped to a maximum of 150mm on standard length post. Post centres to be reduced for steeper gradients (between 1:20 and 1:7)

**Changes in direction:** 60x60mm or 80x80mm square hollow section for  $90^\circ$  corner post. Two flat bar posts for other angles.

#### **Technical Assistance and Design**

Full design service available for panels, posts and gates with consultant engineering services for non-standard loadings.

Detailed CAD drawings for layout and installation and bespoke designs.

#### Site Surveys and Supply

Sites may be surveyed on request. Products are supplied fully finished for site installation throughout the UK, Channel Islands and Ireland and worldwide destinations.



Telescopic lug





Stainless steel security bolt



Intermediate lug



4-bolt fixing plate



2-bolt fixing plate















### LANCHULTON

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