

Product Data Sheet

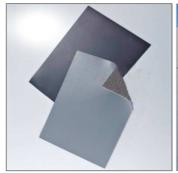
April 2016

Armourplan PSG

Premium Fleece-Backed Single Ply PVC Roofing Membrane

Product Details

Thickness	1.2mm		
Width	2.12m		
Length	20m		
Colour	Mid Grey (nearest RAL 7046)		
	Slate Grey (nearest RAL 7015)		
Material	PVC-P		
Reinforcement	Glass Tissue		
Fleece Backing	120gsm Non-woven Polyester		
Product Code	71021212 – Mid Grey		
	68021212 – Slate Grey		





Introduction

Armourplan PSG is a glass tissue reinforced polyester fleece-backed PVC single ply roofing membrane suitable for use in a wide range of roofing applications on both flat and sloping roofs. Armourplan PSG offers enhanced mechanical properties over standard PVC membranes and is completely UV stable throughout. Armourplan PSG forms a sleek skin on many types of roof application and can be adhered onto most common substrates using Spectrabond Low Foaming PU adhesive or IKOpro Sprayfast FMA adhesive and is suitable for both new build and refurbishment installations and for specialist applications such as simulated metal roofs.

Features & Benefits

- Excellent UV resistance and durability
- Excellent mechanical properties and product performance
- Efficient and safe installation
- Secure seam welding quality
- Aesthetically pleasing finish
- Complete range of fixings and accessories available

System Components

To complete the installation of Armourplan PSG, the system includes a wide range of accessories, including detailing and walkway membrane, cover strips, preformed corners and outlets, standing seam profile, precoated metal sheet for forming edge details, IKOfix fastening systems and termination bars, insulation and vapour control layers, adhesives, cleaners, sealants and rooflights.

Certification

- CE Marked
- Manufactured in accordance with BS EN ISO 14001
- Manufactured in accordance with BES 6001

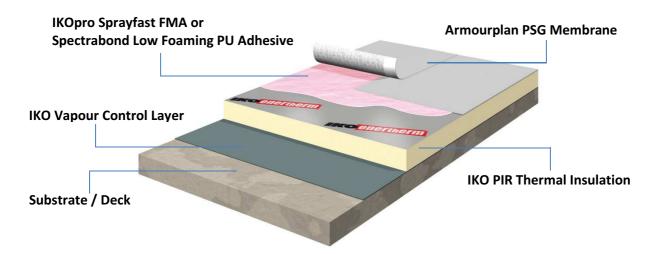




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Application



- 1. Before use thoroughly stir the Spectrabond Low Foaming PU Adhesive. Replace the container lid when work is interrupted. If required warm the Spectrabond PU Adhesive container in warm water.
- 2. Unroll the Armourplan PSG over the prepared substrate and fold back approximately half its length.
- 3. Apply a coat of Spectrabond Low Foaming PU adhesive using a roller or apply Sprayfast FMA adhesive to the substrate surface, priming only the area of roof where the membrane will be laid. *Note: The PU adhesive must be given time to activate prior to applying the membrane. On activation i.e. the point at which the adhesive will afford the highest bond strength, the surface of the adhesive starts to change from pink/red to opaque.*
- 4. Carefully roll the Armourplan PSG into the primed surface.
- 5. Fold back other half of the roll of Armourplan PSG and repeat the procedure.
- 6. Roll with water filled roller or soft bristled broom to ensure intimate contact between the two surfaces.
- 7. Unroll the next roll of Armourplan PSG, ensuring the end laps are staggered and the side overlaps the previously installed sheet by 60mm.
- 8. Repeat the adhering process.
- 9. Fully hot air weld the 60mm side lap and allow to cool completely.
- 10. Mechanically check the integrity of the cooled weld by running a seam probe or 4mm wide screwdriver (with rounded edges) along the seam applying pressure into the seam.

Further Product Information

Full product literature and technical sheets are available as downloads from our website: www.ikopolymeric.com or on request by email: polymeric.marketing@iko.com

Typical Properties

Characteristic properties	Unit	Method	IKO Armourplan PSG
Thickness +10%/- 5%	mm	EN 1849-2	1.20
Length +1%/- 0.5%	m	EN 1848-2	20.00
Width +1%/- 0.5%	m	EN 1848-2	2.12
Weight +10%/- 5%	g/m²	EN 1849-2	1700
Tensile strength (MD/TD) +/- 20%	N/50 mm	EN 12311-2	800
Elongation at break +/- 20%	%	EN 12311-2	150
Tear resistance	N	EN 12310-2	> 150
Peel strength of joints	N/50 mm	EN 12316-2	>200
Shear strength of joints	N	EN 12317-2	>500
Hail resistance	m/s	EN 13583	30
Nail Tear	N	EN 12310-1	500
Impact Resistance	KPa	EN 12691	10
Static Load	Kg	EN 12730	20
Dimensional stability 6 hrs at 80°C	%	EN 1107-2	≤ 0.5
Flexibility at low temperatures	°C	EN 495-5	-30
		BS EN 476-3	Ext F.AB
External exposure to fire		EN 13501	T1 – NPD T2 – NPD T3 – NPD T4 – Pass
Water tightness		EN 1928 method B	Pass
Root Resistance			NPD
Minimum Overlap	mm		60
Minimum welding width (Automatic)	mm		>30
Minimum welding width (Hand Welder)	mm		>60
Welding temperature	°C		385 - 450
Recommended welding speed (Automatic Welder)	m/min		1.8
EC Declaration of conformity with standard			CE Marked

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