

made to order by ahmarra

For over 20 years, Ahmarra have been making doors for customers who appreciate quality.

The Artisan collection is a stunning range of doors that will add a further touch of elegance to any home or business. The collection includes our most successful panel door designs, which can all be individually tailored to complement your project's interior design scheme.



#### WHY SHOULD YOU CHOOSE AN ARTISAN PANEL DOOR?

**QUALITY** We use the finest materials, cutting edge technology and traditional craftsmanship to

guarantee exceptional standards.

**BESPOKE** You select the style, the material, and the finish from a wide range of options,

creating the perfect look with limitless possibilities.

**GREEN** We care about our environment, our materials are FSC® certified and built to last for

generations.

**BRITISH** Made in Britain to the highest quality standards, our range includes both traditional

and contemporary styles to perfectly complement your surroundings, we are proud to fly the flag for

UK manufacturing.







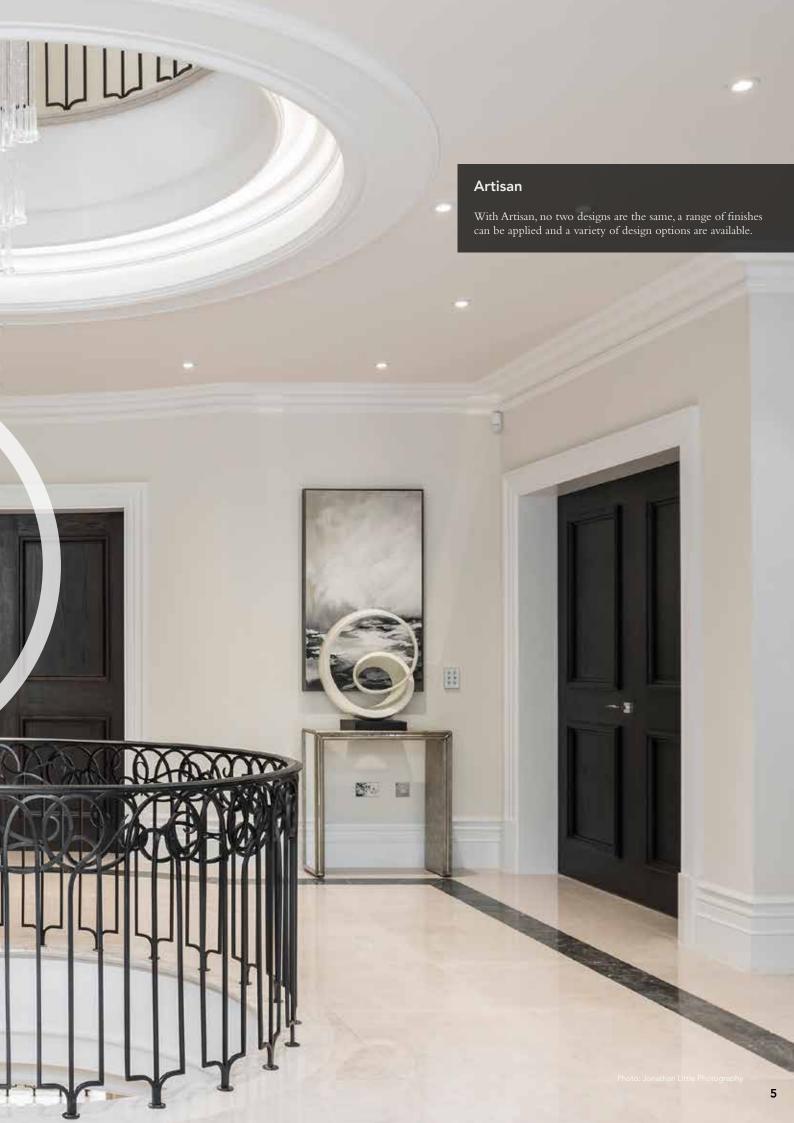












## SPECIFYING A DOOR

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Facings & Finishings

 Additional Component

Specification

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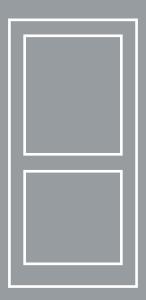


Our doors are made to order, ensuring that every project is truly unique. We focus on providing our customers with the highest possible quality of service and it all begins with your vision. Our design process aids in realising this vision.

Our aim is to make the entire process as simple and practical as possible, offering solutions to the challenges presented by Building Regulations including performance requirements and complex design issues.







We offer a range of door types to suit all residences from elegant country mansions to contemporary luxury apartments.

#### WINDSOR

#### WINDSOR3A

#### WINDSOR3B

3 Panels



HANDLE POSITION ...

Three panel door. The lower panel remains constant in height while the upper panels scale equally.

FIRE RATING ACOUSTIC RATING Rw(dB)



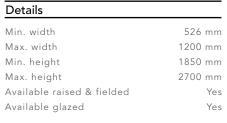




















HANDLE POSITION ....

Three unequally sized panels. The height of the two lower panels remain constant, while the upper panel scales to suit the height of the door.

FIRE RATING

**Details** 

Min. width

Max. width















526 mm

1200 mm

1850 mm

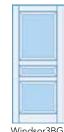
2700 mm

No

Yes

Min. height
Max. height
Available raised & fielded
Available glazed

Windsor3BD

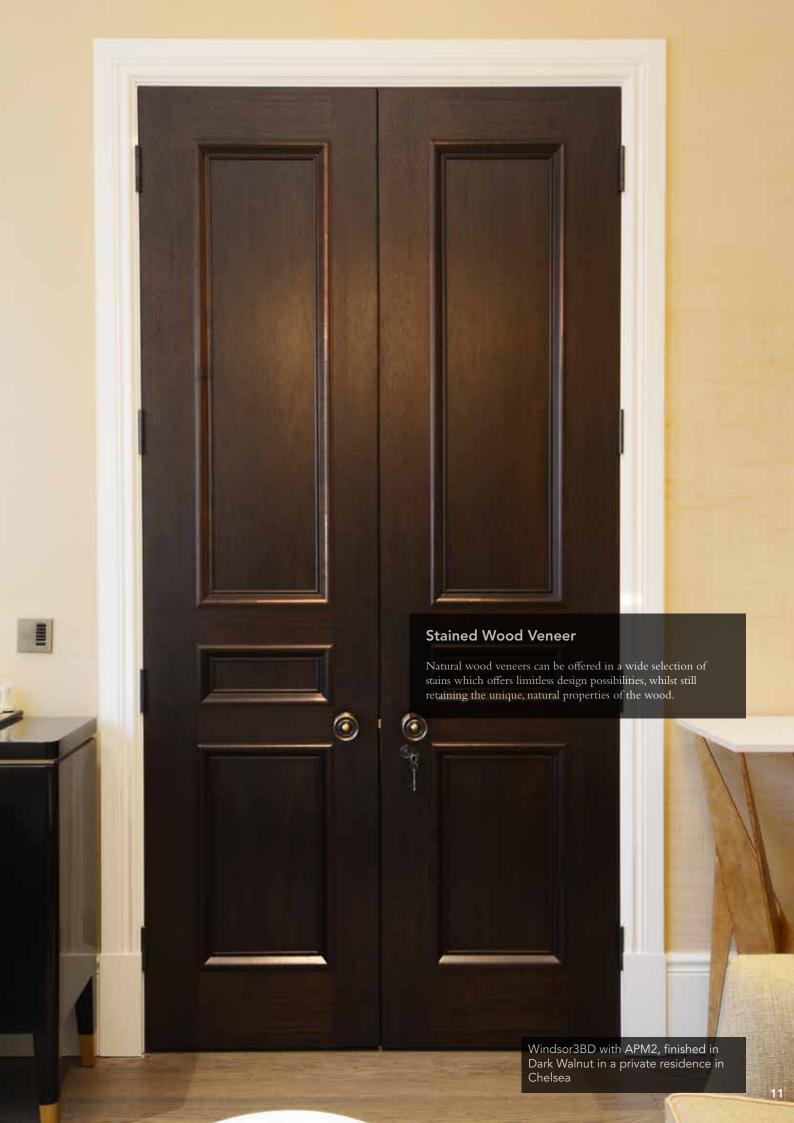


Windsor3BG Glazed

			3A		38	
			W	Н	W	Н
	PPM1		٠	٠	٠	٠
c	PPM5		•	٠	٠	•
Vetruvian	PPM16	1	٠	٠	٠	٠
>	PPM13		•	٠	٠	•
	APM4	<u> </u>	٠	٠	٠	٠
	PPM2		•	•	٠	•
c	РРМ30		•	٠	٠	•
Palladian	PPM27		•	٠	٠	•
<u> </u>	APM1	2	•	٠	٠	•
	APM2		•	٠	٠	•
	PPM31		•	٠	٠	•
Modern	PPM23		•	٠	٠	•
Mo	PPM9		٠	٠	٠	•
	PPM24		٠	٠	•	•
	APM7		٠	٠	٠	•
Minimal	APM8	2	•	•	٠	•
Ξ̈	PPM17		٠	٠	٠	٠
	PPM34	2	٠	٠	٠	٠

 Available for all door sizes (W >600 mm, H >1850 mm)
• • Only suitable for certain door sizes (W >700 mm, H >1950 mm)

• • • Only suitable for large doors
(W> 900 mm, H >2150 mm)

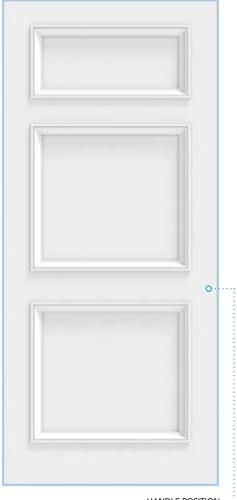


#### WINDSOR

#### WINDSOR3C

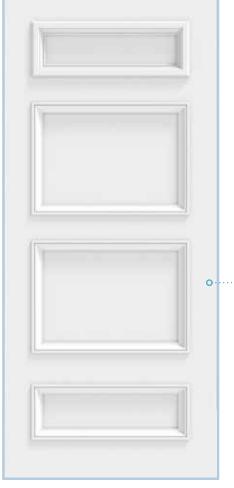
#### WINDSOR4A

4 Panels



HANDLE POSITION ...

Three panel door, the lower panel remaining constant in height, while The middle panel remaining twice the height of the upper.



HANDLE POSITION ....

Four panels, the top and bottom will remain equal in height, at two thirds the size of the two equal central panels.

			3	С	4.	A
			W	Н	W	Н
	PPM1		•	•	•	٠
Vetruvian PPM16		•	•	•	٠	
	PPM16	1	•	•	•	٠
>	PPM13		•	•	•	٠
	APM4	<u></u>	٠	•	٠	٠
	PPM2		٠	•	٠	٠
Palladian	РРМ30	1	•	•	٠	٠
	PPM27		٠	٠	٠	٠
ш.	APM1		٠	٠	٠	٠
	APM2		٠	٠	٠	٠
	PPM31		٠	•	٠	٠
Modern	PPM23		•	•	•	٠
Mo	PPM9		•	•	•	٠
	PPM24		٠	•	٠	٠
	APM7		•	•	•	•
Minimal	APM8	2	•	•	•	•
Ξ	PPM17	$\Box$	•	٠	٠	•
	PPM34	2	٠	٠	٠	٠

 Available for all door sizes
 (W >600 mm, H >1850 mm)
 Only suitable for certain door sizes (W >700 mm, H >1950 mm)

• • • Only suitable for large doors
(W > 900 mm, H >2150 mm)

FIRE R	ATING	i		
NFR	FD	FD		



















**Details** Min. width

Max. width

Min. height

Max. height





Available raised & fielded







526 mm

1200 mm

1850 mm

2700 mm

Yes

Details	
Min. width	526 mm
Max. width	1200 mm
Min. height	1850 mm
Max. height	2700 mm
Available raised & fielded	Yes
Available glazed	Yes







1		-
	<b>3</b>  F	
		- 4



Glazed



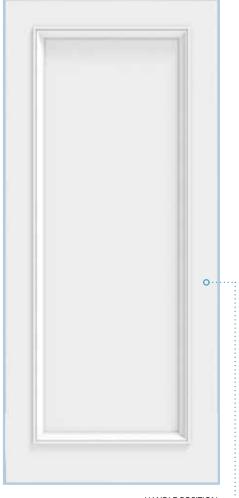
#### BLENHEIM

#### **BLENHEIM1A**

#### **BLENHEIM2A**

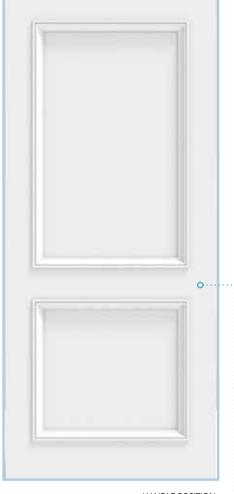
2 Panels

1 Panel



HANDLE POSITION ....

A single rectangular panel.



HANDLE POSITION ....

ACOUSTIC RATING Rw(dB)

Blenheim2ASG Blenheim2AG Semi-glazed Glazed

Two unequally proportioned, rectangular panels. The height of the lower panel should remain constant.

FIRE RATING

Blenheim2AD

			1A		2A	
			W	Н	W	Н
	PPM1		•	•	٠	•
c	PPM5		•	٠	٠	•
Vetruvian	PPM16	1	٠	٠	٠	٠
>	PPM13		٠	٠	٠	٠
	APM4		•	•	٠	•
	PPM2		٠	٠	٠	٠
_	РРМ30		٠	٠	٠	٠
Palladian	PPM27		•	٠	٠	•
_	APM1	2	٠	٠	٠	٠
	APM2		•	٠	٠	٠
	PPM31	25	٠	٠	٠	٠
Modern	PPM23		•	٠	٠	٠
Mo	PPM9		٠	٠	٠	٠
	PPM24		٠	٠	٠	•
	APM7		٠	٠	٠	٠
Minimal	APM8	2	•	٠	٠	•
Ξ	PPM17	7	٠	٠	٠	•
	PPM34	2	٠	٠	٠	٠

Available for all door sizes
(W >600 mm, H >1850 mm)
Only suitable for certain door sizes
(W >700 mm, H >1950 mm)
Only suitable for large doors
(W > 900 mm, H >2150 mm)

FIRE RATING	ACOUSTIC RATING Rw(dB)
NFR FD 60 Glazed only	30 35 40
Details	
Min. width	526 mm
Max. width	1200 mm
Min. height	1850 mm
Max. height	2700 mm
Available raised & fielde	ed Yes
Available glazed	Yes



NFR FD 60	30 35 40
Details	
Min. width	526 mm
Max. width	1200 mm
Min. height	1850 mn
Max. height	2700 mn
Available raised & fielded	Ye
Available glazed	Ye



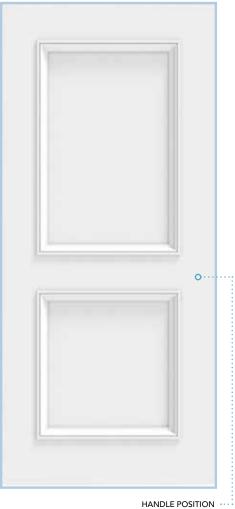
#### BLENHEIM

#### **BLENHEIM2B**

#### **BLENHEIM2C**

2 Panel

2 Panel

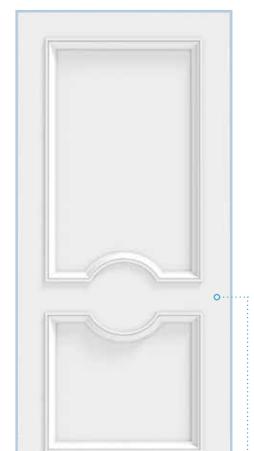


ACOUSTIC RATING Rw(dB)

Two unequally proportioned, rectangular panels, with large stiles & rails. The height of the lower panel should remain constant.

FIRE RATING

ED ED



HANDLE POSITION ....

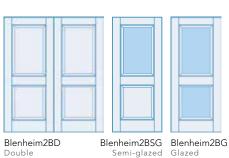
Two unequally proportioned rectangular panels with a central roundal.

			2	В	20	-
			W	Н	W	Н
	PPM1		•	٠	•••	•
c	PPM5		•	٠	•••	•
Vetruvian	PPM16	1	٠	٠	•••	•
>	PPM13		•	٠	•••	•
	APM4	<u> </u>	•	٠	•••	•
	PPM2		•	•	•••	•
c	РРМ30		•	٠	•••	•
Palladian	PPM27		•	•	•••	•
-	APM1	2	•	٠	•••	•
	APM2		•	٠	•••	•
	PPM31	25	•	٠	•••	•
Modern	PPM23		•	•	•••	•
Mo	PPM9		•	•	•••	•
	PPM24		٠	•	•••	٠
	APM7		•	•	••	•
Minimal	APM8		•	•	•••	٠
Ξ	PPM17	$\Box$	•	•	•••	•
	PPM34	7	٠	٠	••	٠

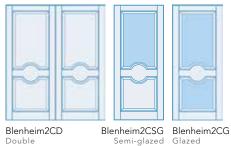
• Available for all door sizes (W >600 mm, H >1850 mm) Only suitable for certain door sizes (W >700 mm, H >1950 mm)

• • • Only suitable for large doors
(W> 900 mm, H >2150 mm)

NFR 30 60	30 35 40
Details	
Min. width	526 mm
Max. width	1200 mm
Min. height	1850 mm
Max. height	2700 mm
Available raised & fielded	Yes
Available glazed	No



Details	
Min. width	700 mn
Max. width	1200 mn
Min. height	1850 mn
Max. height	2700 mn
Available raised & fielde	d No
Available glazed	Ye





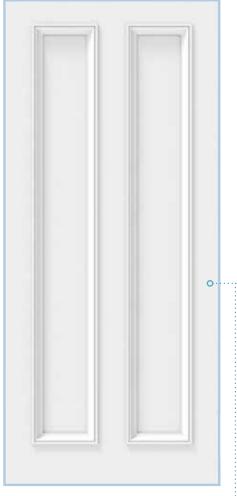
#### CHATSWORTH

#### CHATSWORTH2A

#### CHATSWORTH4A

4 Panel

2 Panel



HANDLE POSITION ····

ACOUSTIC RATING Rw(dB)

Two equal, vertical panels.

FIRE RATING



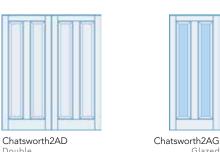
HANDLE POSITION ....

Four panels, two lower of fixed height and two upper scaling with the height of the door.

			2.	A	4	A
			W	Н	W	Н
	PPM1		•••	•	•••	•
c	PPM5		•••	٠	•••	•
Vetruvian	PPM16	1	••	٠	••	٠
>	PPM13		••	•	••	٠
	APM4	<u> </u>	•••	٠	•••	٠
	PPM2		•••	•	•••	•
c	PPM30		•••	٠	•••	•
Palladian	PPM27		••	•	••	•
_	APM1	2	••	٠	••	•
	APM2		••	•	••	•
	PPM31		•••	٠	•••	•
Modern	PPM23		••	•	••	•
Moo	PPM9		•••	٠	•••	•
	PPM24		••	•	••	•
	APM7		••	٠	••	•
Minimal	APM8	2	•••	•	•••	•
Ξ	PPM17	7	••	•	••	•
	PPM34	2	••	٠	••	٠

Available for all door sizes
(W >600 mm, H >1850 mm)
Only suitable for certain door sizes
(W >700 mm, H >1950 mm)
Only suitable for large doors
(W > 900 mm, H >2150 mm)

NFR FD 60	30 35 40
Details	
Min. width	626 mm
Max. width	1200 mm
Min. height	1850 mm
Max. height	2700 mm
Available raised & fielded	Yes
Available glazed	Yes





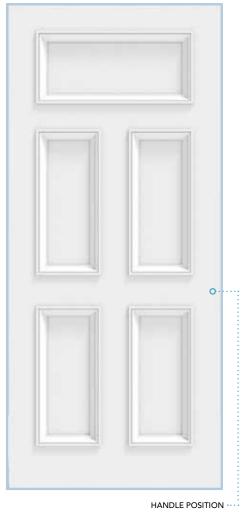




#### STANSTED

#### STANSTED5B

#### STANSTED6B



Five panels, two sets of two vertical and one upper horizontal panel.

0 HANDLE POSITION ....

Three rows of two vertical panels, the upper two rows scaling with the height of the door.

5B 6B W Н W H PPM1 ... PPM5 Vetruvian PPM16 PPM13 ••• ••• ••• APM4 ••• PPM2 •• PPM30 •• •• PPM27 •• APM1 •• APM2 PPM31 •• PPM23 Modern ••• ••• ••• PPM9 PPM24 APM7 ••• Minimal APM8 • PPM17 •• •• PPM34

 Available for all door sizes (W >600 mm, H >1850 mm) Only suitable for certain door sizes (W >700 mm, H >1950 mm)

• • • Only suitable for large doors
(W> 900 mm, H >2150 mm)

As part of our commitment to the environment, Ahmarra have pledged to

support a local woodland regeneration scheme at Stansted Park in Hampshire. We

will make a donation to the scheme for

every FSC door ordered by our customers,

which will mean that thousands of plants

and trees will be established as a result.

FIRE RATING

**Details** 

Min. width

Max. width

Min. height

Max. height

ACOUSTIC RATING Rw(dB)



Available raised & fielded











626 mm

1200 mm

1950 mm

2700 mm

Yes







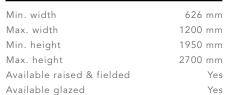


















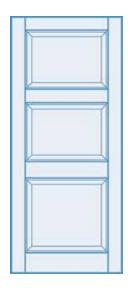


20

OVERVIEW

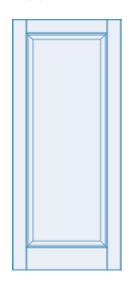
WINDSOR3A

3 Panel

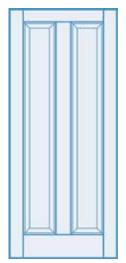


**BLENHEIM1A** 

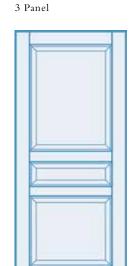
1 Panel



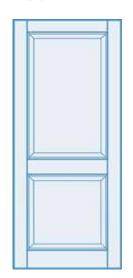
CHATSWORTH2A 2 Panel



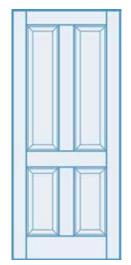
WINDSOR3B



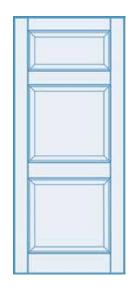
**BLENHEIM2A** 2 Panel



CHATSWORTH4A

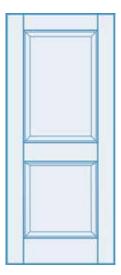


WINDSOR3C 3 Panel

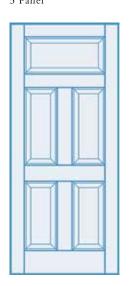


**BLENHEIM2B** 

2 Panel



STANSTED5B 5 Panel



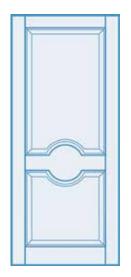
WINDSOR4A

4 Panel



**BLENHEIM2C** 

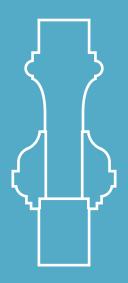
2 Panel



STANSTED6B 6 Panel



# PANEL STYLES



Our panelled doors are offered with flat, glazed or raised and fielded panels.

### PANEL STYLES

#### OVERVIEW

The defining feature of an Artisan door is it's arrangement of panels. Panels are offered in a range of formats; flat, glazed, furrow and raised and fielded. This section outlines the different options available.

#### FLAT



Flat panel sitting below the surface of the door, creating a clean elegant look. See pages 26-27 for more infromation.

#### GLAZED



Glazed panel to allow the transition of light. If desired doors can be an amalgam of glazed & unglazed panels. See pages 26-27 for more infromation.

#### RAISED & FIELDED



A panel mould rests on a range of raised and fielded panel styles. Please refer to the table below regarding suitable raised and fielded door configurations. See pages 28-29 for more infromation.

#### **FURROW**



Simple raised panels, implementing a single mould in a furrow. Furrow moulds are not compatible with panel moulding profiles. See pages 30–31 for more infromation.

					Blenl	neim				Windsor							Chat	sworth		Stansted					
		1	A	2	A	2	В	2	С	3	Α	3	В	3	BC	4	Α	2/	4	4/	4	5	В	6	В
		W	Н	W	Н	W	Н	W	Н	W	Н	W	Н	W	Н	W	Н	W	Н	W	Н	W	Н	W	Н
	PPM1	•	•	•	•	••	•			٠	••														
⊆	APM4	•	•	•	•	••	•			٠	••														
Vitruvian	PPM16	•	•	•	•	••	•			•	•			•	•••										
ž	PPM5	•	•	•	•	••	•			٠	••														
	PPM13	٠	•	•	•	••	•			٠	•			•	•••										
	APM1	•	•	•	•	•	•			٠	•			•	•••										
_	PPM30	٠	•	•	•	••	•			٠	••														
Palladian	PPM27	٠	•	•	•	•	•			٠	•			•	•••										
Pal	PPM2	٠	•	•	•	••	•			٠	•			•	•••										
	APM2	•	•	•	•	••	•			•	•			•	•••										
	PPM31	•	•	•	•	••	•			•	••														
٤	PPM23	•	•	•	•	••	•			•	•			•	•••										
Modern	PPM9	•	•	•	•	••	•				•			•	•••										
_	PPM24		•	•	•	•	•				•			•	•••										
	APM7	•	•	•	•	•	•			•	•			•	•••			•••		•••	•				
_																									
Minimal	APM8	٠	٠	٠	•	••	•			٠	••														
Ξ	PPM17	•	•	•	•	•	•			٠	•			•	•••										
	PPM34	•	•	•	•	•	•			•	•			•	•••										

 Available for all door sizes (W >600 mm, H >1850 mm) • • Only suitable for certain door sizes (W >700 mm, H >1950 mm) • • • Only suitable for large

(W> 900 mm, H >2150 mm)

doors

Please refer to section 3 (page 34 - 41), "Panel Moulding Profiles" for our range of moulding designs. Please note that due to the difference in sizes of our mouldings not all door, panel and moulding combinations will work.

Please refer to the table for suitable combinations



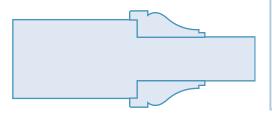
## PANEL STYLES

FLAT & GLAZED

Blenheim1ADG finished in semi-matte 'Stout' lacquer paint, in a private residence in Virginia Water, Surrey

#### FLAT (FP)

The quintessential panel style, in vogue since antiquity.

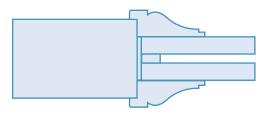




Suitable for		Windsor				Blen	heim		Chats	worth	Stansted	
Sultable for	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•	•	•	•	•	•
Doors >700 mm wide												
Doors >900 mm wide												
All door heights	•	•	•	•	•	•	•	•	•	•	•	•
Doors >1950mm tall												
Doors >2150 mm tall												

#### GLAZED (GL)

Glazed panel to allow the transition of light. If desired, doors can be an amalgam of glazed & unglazed panels.

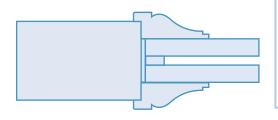




Suitable for		Win	dsor			Blen	heim		Chats	worth	Stansted	
Suitable for	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•	•	•	•	•	•
Doors >700 mm wide												
Doors >900 mm wide												
All door heights	•	•	•	•	•	•	•	•	•	•	•	•
Doors >1950mm tall												
Doors >2150 mm tall												

#### OBSCURED GLAZING (OGL)

Obscured, glazed panel to allow the transfer of light, while maintaining a degree of privacy. If desired, doors can be an amalgam of glazed & unglazed panels.



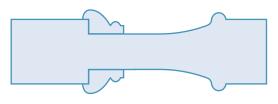


Suitable for		Win	dsor			Blen	heim		Chats	worth	Stansted	
Suitable 101	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•	•	•	•	•	•
Doors >700 mm wide												
Doors >900 mm wide												
All door heights	•	•	•	•	•	•	•	•	•	•	•	•
Doors >1950mm tall												
Doors >2150 mm tall												

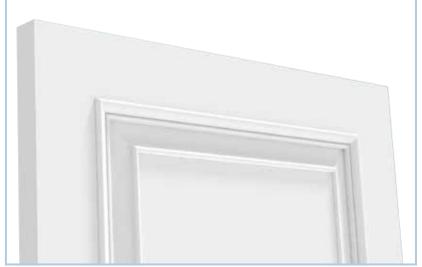


#### RAISED & FIELDED 1 (RF01)

A raised cavetto profile with an ovolo lip over a fielded panel.

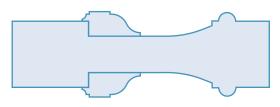


Please refer to the "Raised and Fielded" table on page 25 for suitable configurations.



#### RAISED & FIELDED 2 (RF02)

A raised cavetto profile with a step leading to an ovolo lip over a fielded panel.

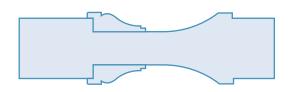


Please refer to the "Raised and Fielded" table on page 25 for suitable configurations.



#### RAISED & FIELDED 3 (RF03)

A simple, elegant cavetto profile.



Please refer to the "Raised and Fielded" table on page 25 for suitable configurations.



## PANEL STYLES

FURROW MOULDS



#### FURROW MOULD 4 (TR04)

A simple raised profile with rounded ends.





Details	
Width	68 mm

Suitable for		Windsor				Blen	heim		Chats	worth	Stansted	
Suitable 101	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•		•	•	•	•	•					
Doors >700 mm wide												
Doors >900 mm wide								•	•	•		
All door heights	•				•	•	•	•	•	•		
Doors >1950mm tall			•									
Doors >2150 mm tall				•								

#### FURROW MOULD 5 (TR05)

A curvaceous profile with rounded ends.





Suitable for		Win	dsor			Blen	heim		Chatsworth		Stansted	
Suitable for	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•		•	•	•	•	•					
Doors >700 mm wide												
Doors >900 mm wide								•	•	•		
All door heights	•				•	•	•	•	•	•		
Doors >1950mm tall			•									
Doors >2150 mm tall				•								

#### FURROW MOULD 6 (TR06)

A simple raised profile with rectangular ends.





Details	
Width	80 mm

Windsor					Blen	heim		Chats	worth	Stansted		
3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B	
•		•	•	•	•	•						
							•	•	•			
•				•	•	•	•	•	•			
		•										
			•									
	3A •		•	3A 3B 3C 4A  • • •	3A 3B 3C 4A 1A  • • • • •	3A 3B 3C 4A 1A 2A  • • • • • •	3A 3B 3C 4A 1A 2A 2B  • • • • • •	3A 3B 3C 4A 1A 2A 2B 2C  • • • • • • • • • •	3A 3B 3C 4A 1A 2A 2B 2C 2A  • • • • • • • • • •	3A 3B 3C 4A 1A 2A 2B 2C 2A 4A  • • • • • • • • • • • • • • • • • • •	3A 3B 3C 4A 1A 2A 2B 2C 2A 4A 5B  • • • • • • • • • • • • • • • • • • •	

#### FURROW MOULD 7 (TR07)

A reeded profile with a gentle curve.



Details	
Width	80 mm

Suitable for		Windsor				Blen	heim		Chats	worth	Stansted	
Sultable 101	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•		•	•	•	•	•					
Doors >700 mm wide												
Doors >900 mm wide								•	•	•		
All door heights	•				•	•	•	•	•	•		
Doors >1950mm tall			•									
Doors >2150 mm tall				•								

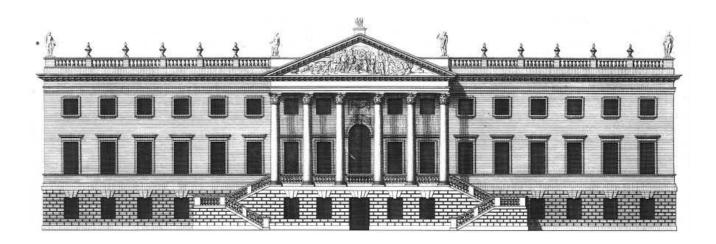
## PANEL MOULDING PROFILES



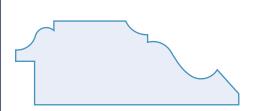
Mouldings frame door panels visually and structurally holding the panel or glazing in place. We offer a range of profiles, both ornate and minimal.

## MOULDING PROFILES

VITRUVIAN



#### PPM1



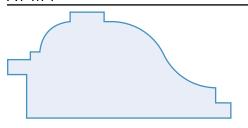
An ornate composite mould.



Details	
Width	59 mm
Height	22 mm

Suitable for		Win	dsor			Blen	heim		Chats	worth	Stan	sted
Sultable 101	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•					
Doors >700 mm wide												
Doors >900 mm wide								•	•	•	•	•
All door heights	•	•	•	•	•	•	•	•	•	•		
Doors >1950mm tall												
Doors >2150 mm tall											•	•

#### APM4



Large projecting bolection mould.



Details	
Width	59 mm
Height	28 mm

Suitable for		Windsor				Blen	heim		Chats	worth	Stansted	
Suitable 101	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•					
Doors >700 mm wide												
Doors >900 mm wide								•	•	•	•	•
All door heights	•	•	•	•	•	•	•	•	•	•		
Doors >1950mm tall												
Doors >2150 mm tall											•	•

#### PPM16

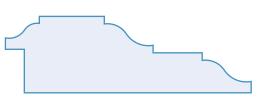


A classic composite mould.



Details		Suitable for		Win	dsor			Blen	heim		Chats	worth	Stan	ste
		Suitable for	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	-
Width	47 mm	All door widths	•	•	•	•	•	•	•					
Height	17 mm	Doors >700 mm wide									•	•	•	
		Doors >900 mm wide								•				
		All door heights	•	•	•	•	•	•	•	•	•	•		
		Doors >1950mm tall											•	
		Doors >2150 mm tall												

#### PPM5



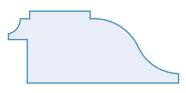
A rhythmic amalgam of ogee & flat section.

	A

	Suitable for		Win	dsor			Blen	heim		Chats	worth	Stan	sted
_	Suitable for	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
65 mm	All door widths	•	•	•	•	•	•	•					
20 mm	Doors >700 mm wide												
	Doors >900 mm wide								•	•	•	•	•
	All door heights	•	•	•	•	•	•	•	•	•	•		
	Doors >1950mm tall												
	Doors >2150 mm tall											_	_

#### PPM13

Details Width Height



An understated composite of ogee, flat section & cavetto.

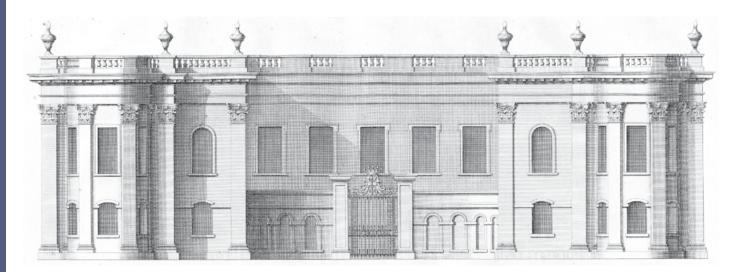
Details	
Width	45 mm
Height	19 mm



Suitable for		Win	dsor			Blen	heim		Chats	worth	Stansted	
Juliable 101	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•					
Doors >700 mm wide									•	•	•	•
Doors >900 mm wide								•				
All door heights	•	•	•	•	•	•	•	•	•	•		
Doors >1950mm tall											•	•
Doors >2150 mm tall												

## MOULDING PROFILES

PALLADIAN



#### APM1



A traditional curvaceous mould.

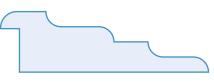


Details	
Width	34 mm
Height	20 mm

Suitable for	Windsor			Blenheim				Chatsworth		Stansted		
	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•					
Doors >700 mm wide									•	•	•	•
Doors >900 mm wide								•				
All door heights	•	•	•	•	•	•	•	•	•	•		
Doors >1950mm tall											•	•
Doors >2150 mm tall												

Stansted

#### PPM30



& ovolo punctuated by flat section.



Doors >2150 mm tall

Details		Suitable for		Win	dsor	Blenheim			
		Suitable for	3A	3B	3C	4A	1A	2A	2B
Width	55 mm	All door widths	•	•	•	•	•	•	•
Height	16 mm	Doors >700 mm wide							
		Doors >900 mm wide							
		All door heights	•	•	•	•	•	•	•
		Doors >1950mm tall							

### <u>PPM27</u>



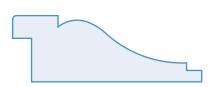
A take on the classic ogee style, paired with a flat section.

Details	
Width	35 mm
Height	17 mm



	_											
Suitable for		Win	dsor			Blen	heim		Chatsworth		Stansted	
	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•					
Doors >700 mm wide									•	•	•	•
Doors >900 mm wide								•				
All door heights	•	•	•	•	•	•	•	•	•	•		
Doors >1950mm tall											•	•
Doors >2150 mm tall												

### <u>PPM2</u>



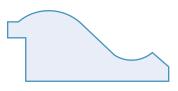
An elegant take on the classic ogee style.

Details	
Width	50 mm
Height	18 mm



Suitable for		Windsor				Blen	heim		Chatsworth		Stansted	
	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•					
Doors >700 mm wide												
Doors >900 mm wide								•	•	•	•	•
All door heights	•	•	•	•	•	•	•	•	•	•		
Doors >1950mm tall												
Doors >2150 mm tall											•	•

## APM2



A harmonious, rolling profile.

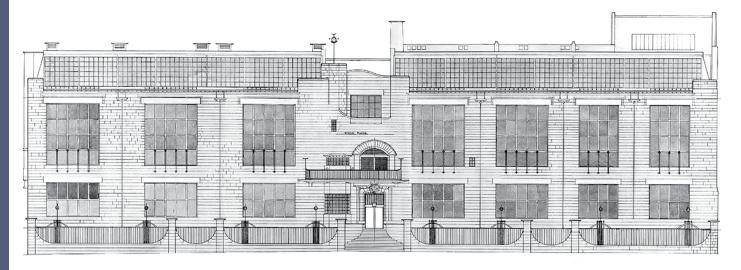
Details	
Width	45 mm
Height	20 mm



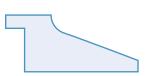
Suitable for		Windsor				Blen	heim		Chatsworth		Stansted	
Juitable 101	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•					
Doors >700 mm wide									•	•	•	•
Doors >900 mm wide								•				
All door heights	•	•	•	•	•	•	•	•	•	•		
Doors >1950mm tall											•	•
Doors >2150 mm tall												

# MOULDING PROFILES

MODERN



#### PPM24



A simple ramped cavetto.

Details	
Width	35 mm
Height	15 mm

Suitable for	Windsor					Blen	heim		Chatsworth		Stansted	
Sultable 101	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•					
Doors >700 mm wide									•	•	•	•
Doors >900 mm wide								•				
All door heights	•	•	•	•	•	•	•	•	•	•		
Doors >1950mm tall											•	•
Doors >2150 mm tall												

#### PPM9



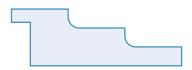
A graceful mould consisting of cavetto, flat section and ogee.

Details	
Width	50 mm
Height	16 mm

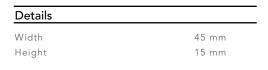


Suitable for		Windsor				Blen	heim		Chatsworth		Stansted	
Juliable 101	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•					
Doors >700 mm wide												
Doors >900 mm wide								•	•	•	•	•
All door heights	•	•	•	•	•	•	•	•	•	•		
Doors >1950mm tall												
Doors >2150 mm tall											•	•

### PPM23



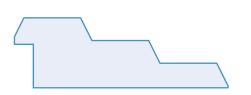
Three step mould with rounded, internal corners.



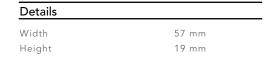


Suitable for		Windsor				Blen	heim		Chatsworth		Stansted	
	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•					
Doors >700 mm wide									•	•	•	•
Doors >900 mm wide								•				
All door heights	•	•	•	•	•	•	•	•	•	•		
Doors >1950mm tall											•	•
Doors >2150 mm tall												

#### PPM31



Large three step mould with angular steps.

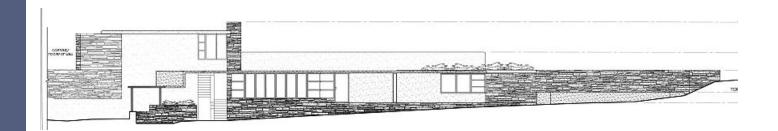




Suitable for		Windsor				Blenheim				Chatsworth		Stansted	
Sultable for	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B	
All door widths	•	•	•	•	•	•	•						
Doors >700 mm wide													
Doors >900 mm wide								•	•	•	•	•	
All door heights	•	•	•	•	•	•	•	•	•	•			
Doors >1950mm tall													
Doors >2150 mm tall											•	•	

# MOULDING PROFILES

MINIMAL



#### APM7



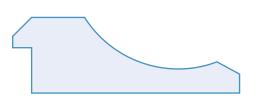
Understated, rectangular profile.



Details	
Width	20 mm
Height	17 mm

Suitable for		Windsor				Blen	heim		Chatsworth		Stansted	
Sultable 101	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•					
Doors >700 mm wide								•	•	•	•	•
Doors >900 mm wide												
All door heights	•	•	•	•	•	•	•	•	•	•	•	•
Doors >1950mm tall												
Doors >2150 mm tall												

### APM8



Large, elegant cavetto mould.



Details	
Width	60 mm
Height	20 mm

Suitable for Windsor		Blenheim				Chatsworth		Stansted				
Suitable for	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•					
Doors >700 mm wide												
Doors >900 mm wide								•	•	•	•	•
All door heights	•	•	•	•	•	•	•	•	•	•		
Doors >1950mm tall												
Doors >2150 mm tall											•	•

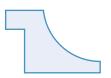
### <u>PPM17</u>

A handsome angular mould.					
Details	Suitable for	Windsor	Blenheim	Chatsworth	Stansted

Details	
Width	27 mm
Height	16 mm

Suitable for		Windsor			Blenheim				Chatsworth		Stansted	
Sultable for	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•					
Doors >700 mm wide									•	•	•	•
Doors >900 mm wide								•				
All door heights	•	•	•	•	•	•	•	•	•	•	•	•
Doors >1950mm tall												
Doors >2150 mm tall												

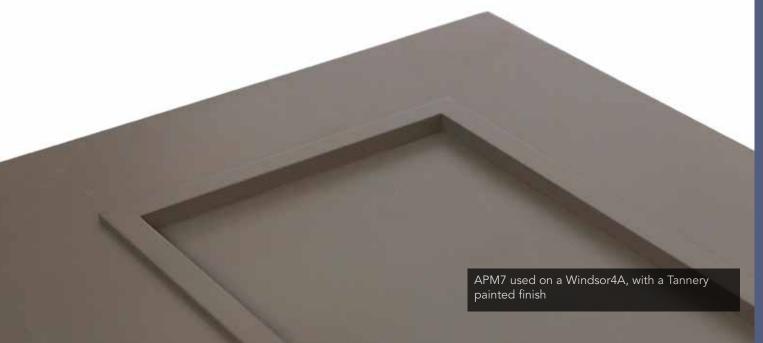
### PPM34



Simple cavetto mould.

Details	
Width	25 mm
Height	17 mm

Suitable for Windsor			Blen	heim		Chatsworth		Stansted				
Suitable for	3A	3B	3C	4A	1A	2A	2B	2C	2A	4A	5B	6B
All door widths	•	•	•	•	•	•	•					
Doors >700 mm wide								•	•	•	•	•
Doors >900 mm wide												
All door heights	•	•	•	•	•	•	•	•	•	•	•	•
Doors >1950mm tall												
Doors >2150 mm tall												



# FACINGS & FINISHES



We offer a full range of decorative facings and finishes to complement the style of the door.

# FACINGS & FINISHES

WOOD VENEER

#### WOOD VENEER

Real wood veneers offer sustainability, durability, and a natural aesthetic.

#### Benefits

- Natural aesthetic
- Range of colours & grains
- FSC® certified
- Available with 'Hygienilac' lacquer
- Crown or quarter cut

#### SAMPLE SERVICE

Due to the nature of wood, photography may vary and be inaccurate in depicting the uniqueness of veneer and stained veneer. We are happy to provide our customers with samples of our veneers and stained veneers.

#### FULL RANGE

We are constantly developing new stains and can only represent a small sample of our capabilities in this brochure. We can also offer pre-dyed veneer. If you require more information contact our sales team who will be able to talk you through additional options.

#### MATCHING SERVICE

We appreciate that you may have a specific veneer or stained veneer in mind for your doors, perhaps on a piece of furniture. If you can supply us with a sample we may be able to match it for you. We have successfully done this on many occasions, ensuring our customers achieve the finish they desire.

sales@ahmarra.co.uk

02392 389 076





#### WOOD VENEER



AMERICAN ASH

Quarter cut.



AMERICAN BLACK WALNUT

Crown cut.



AMERICAN WHITE OAK

Quarter cut.



**AMERICAN CHERRY** 

Quarter cut.



### STAINED VENEER



**DARK WALNUT** Crown cut.



**FUMED OAK** 



Crown cut.



Crown cut.



These pages only reperesent a small sample of our facing options. For more details refer to our "Facings and Finishes" brochure.

# FACINGS & FINISHES

LACQUER PAINTED



#### PAINTED FINISHES

A hard wearing pigmented lacquer finish is applied using modern spray equipment.

#### Benefits

- -Large range of colours to suit your design scheme
- -Hard wearing
- -20% sheen level
- -Ability to match to colour samples or RAL colours

#### **Design Considerations**

Where necessary we can provide doors in their raw (unpainted) form to allow the lining & ironmongery to be site fitted, before recalling the doors to our factory to be fully finished to minimise damage & re-work on site.



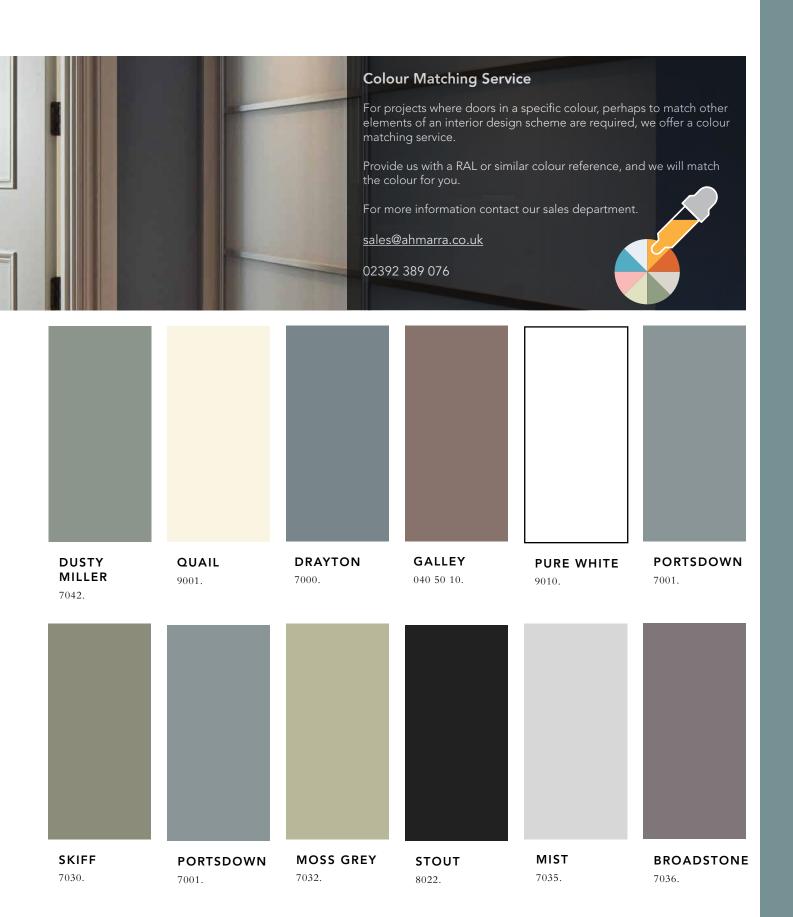




GREY WHITE 9003.

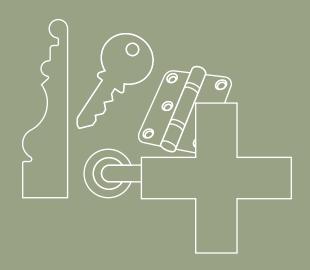


**OCTANT** 7024.



These pages only reperesent a small sample of our facing options. For more details refer to our "Facings and Finishes" brochure.

# ADDITIONAL COMPONENTS



We also offer a range of extra components to complement your doors including skirting boards, linings, architraves and ironmongery.

# LININGS

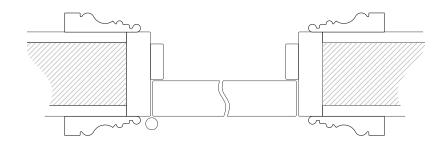
#### STANDARD FRAME DETAILS

# LINING WITH PLANTED STOPS (LNG)

Our most popular frame type, suitable for most project types.

#### **Details**

Min. wall depth 90 mm
Max. wall depth 170 mm
Fire rating NFR, FD30, FD60

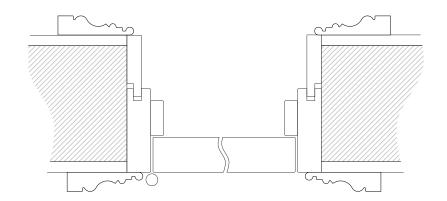


# LINING WITH EXTENSION & PLANTED STOPS (LLE)

Suitable for refurbishment projects Lining extensions allow for deeper opening depths, as well as openings in refurbishment projects where wall depths are likely to vary.

#### Details

 $\begin{array}{ll} \mbox{Min. wall depth} & \mbox{125 mm} \\ \mbox{Max. wall depth} & \mbox{N/A} \\ \mbox{Fire rating} & \mbox{NFR, FD30, FD60} \end{array}$ 



#### SPLIT LINING (SFR)

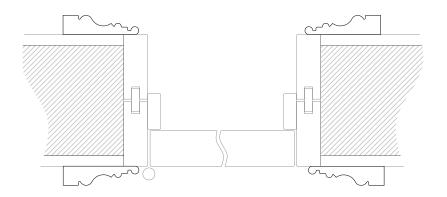
Most suitable for accommodating varying wall depths. This frame detail is most suitable for older refurbishment projects where wall depths may not be consistent.

#### Details

Min. wall depth 100 mm

Max. wall depth 240 mm

Fire rating NFR, FD30, FD60





# ARCHITRAVE

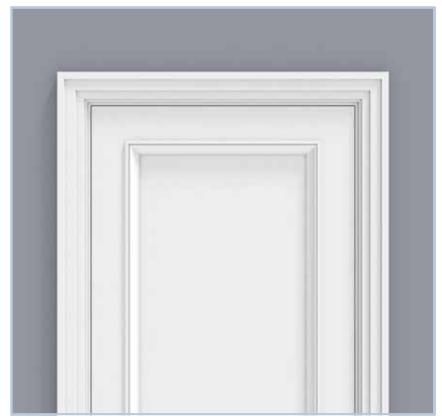
## STANDARD PROFILES

## ARC07



Stepped mould, each step decreasing gradually in length towards the door, creating the illusion of foreshortening.

Details	
Minimum width	100 mm
Maximum width	160 mm
Thickness	22 mm



#### ARC08



An amalgam of cavetto & ovolo punctuated by a half round.

Details	
Minimum width	120 mm
Maximum width	160 mm
Thickness	25 mm



## ARC11



Architrave with a central bolection.

Details	
Width	140 mm
Thickness	25 mm



## ARC12



Stepped mould with chamfered steps. Each step decreasing gradually in length towards the door, creating the illusion of foreshortening.

Details	
110 mm	
160 mm	
22 mm	



# ARCHITRAVE

# STANDARD PROFILES

## ARC13

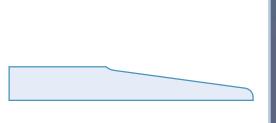


A highly decorative composite mould.

Details		
Minimum width	110 mm	
Maximum width	160 mm	
Thickness	28 mm	



### ARC21



A simple angular profile, drawing the eye to the door without excess design.

Details	
Minimum width	70 mm
Maximum width	160 mm
Thickness	22 mm



## ARC17



A large, bold profile of ogee and cavetto.

Details	
Width	150 mm
Thickness	30 mm



# ARC20



A large, sweeping ogee profile. Simple, classic and elegant.

Details	
Minimum width	90 mm
Maximum width	150 mm
Thickness	25 mm



# ARCHITRAVE

## STANDARD PROFILES

## ARC25

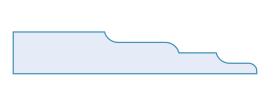


An inwardly sloping profile.

Details	
Width	121 mm
Thickness	29 mm



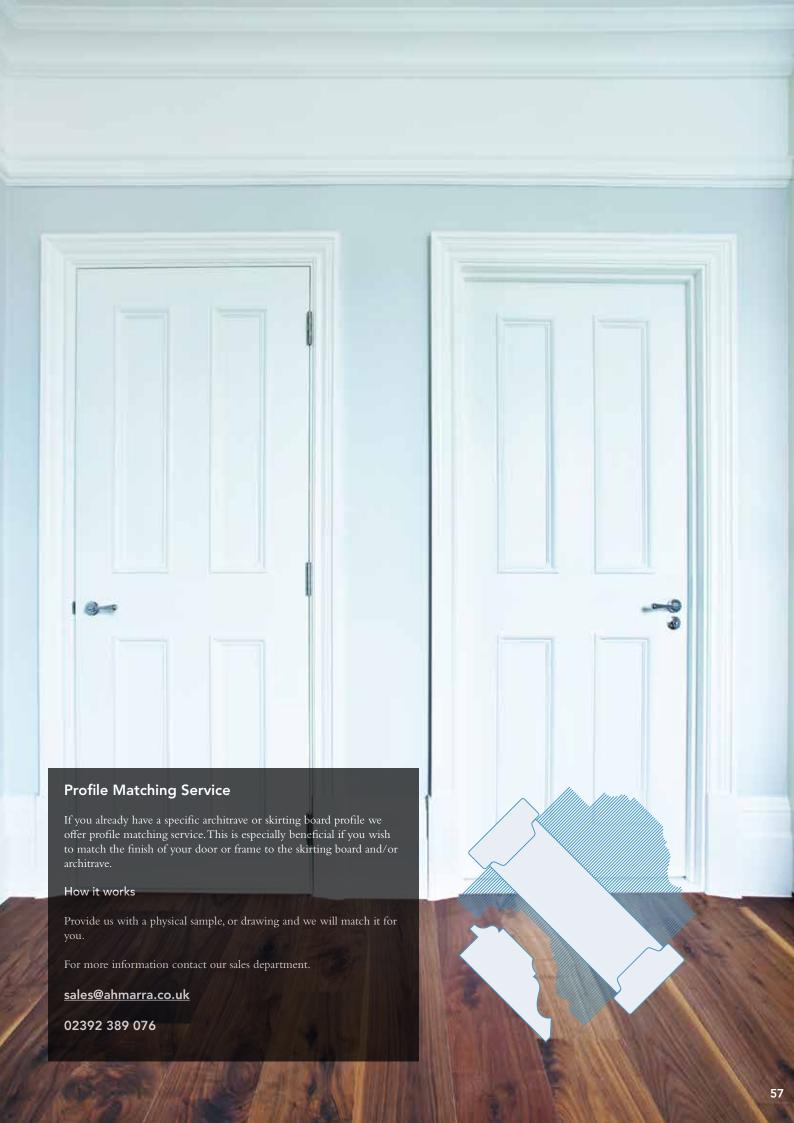
### ARC24



A mould formed of repeating cavetto & ovolo punctuated by flat sections.

Details	
Minimum width	90 mm
Maximum width	140 mm
Thickness	24 mm





# PLINTH BLOCKS

#### PNB01

To suite Architraves:

- ARC07
- ARC11
- ARC12

Rectangular plinth block with radiused edges.

#### Details

Width Architrave width + 10 mm
Height Skirting height + 10 mm
Thickness Architrave thickness + 5 mm

#### PNB02

To suite Architraves:

- ARC08
- ARC13
- ARC17
- ARC20
- ARC24
- ARC25

Traditional inwardly sloping plinth block.

#### Details

 $\begin{array}{lll} \mbox{Width} & \mbox{Architrave width} + 10 \mbox{ mm} \\ \mbox{Height} & \mbox{Skirting height} + 10 \mbox{ mm} \\ \mbox{Thickness} & \mbox{Architrave thickness} + 5 \mbox{ mm} \\ \end{array}$ 

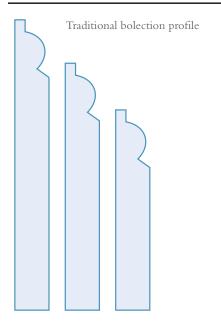




# SKIRTING BOARD

STANDARD PROFILES

### SK01

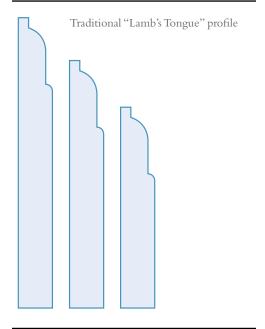


#### Details

Profile height 34 mm
Total height Variable
Thickness 20 mm



### SK02

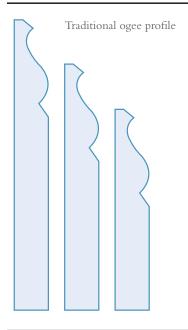


#### Details

Profile height 43 mm
Total height Variable
Thickness 20 mm

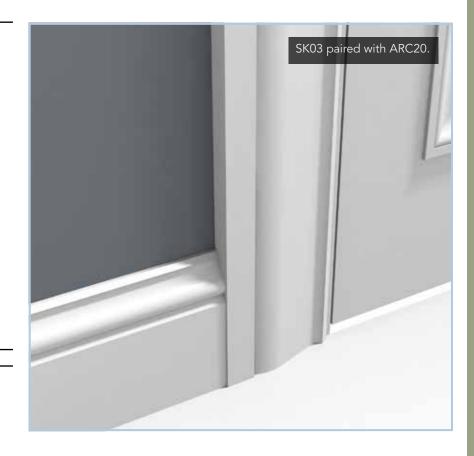


## SK03

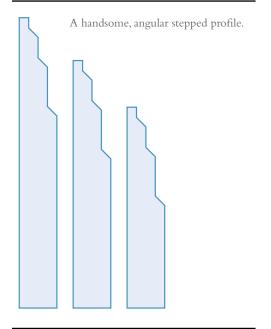


#### Details

Profile height 57 mm
Total height Variable
Thickness 20 mm



## <u>SK04</u>



#### Details

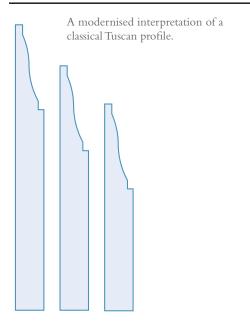
Profile height 58 mm
Total height Variable
Thickness 22 mm



# SKIRTING BOARD

## STANDARD PROFILES

### SK06

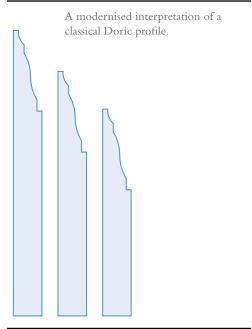


#### Details

Profile height 60 mm
Total height Variable
Thickness 20 mm



### SK07

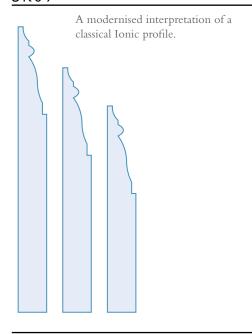


#### Details

Profile height 57 mm
Total height Variable
Thickness 20 mm



## <u>SK09</u>

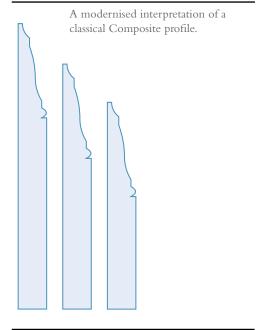


#### Details

Profile height 61 mm
Total height Variable
Thickness 20 mm



## SK10



#### Details

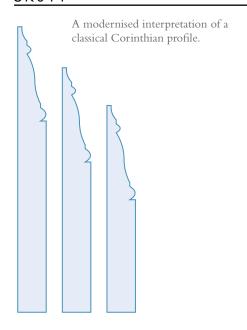
Profile height 66 mm
Total height Variable
Thickness 20 mm



# SKIRTING BOARD

### STANDARD PROFILES

#### SK011



#### Details

Profile height 66 mm
Total height Variable
Thickness 20 mm



#### PROFILE MATCHING SERVICE

If you already have a specific architrave or skirting board profile we offer profile matching service. This is especially beneficial if you wish to match the finish of your door or frame to the skirting board and/or architrave.

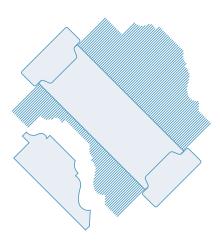
#### How it works

Provide us with a physical sample, or drawing and we will match it for you.

For more information contact our sales department.

#### sales@ahmarra.co.uk

02392 389 076





# IRONMONGERY

SERVICE

The interface between a door and it's ironmongery should be considered in the early design stages as it can affect the manufacture of the doors.

We are able to offer a full ironmongery service through one of our ironmongery partners. To complement your choice of door, our specialist ironmongers will advise you on the most suitable options and components.

However, if you have already selected your own ironmongery, we are happy to work with you and your design team to ensure that the ironmongery is factory machined and fitted to accommodate your choice.



#### HINGES

We offer a a range of hinge styles including concealed and "lift-off" options.

We recommend hinges be supplied through Ahmarra, to ensure that doors are mortised and hung in their frames in our production facility to avoid on-site issues.







#### LOCKCASES

We offer our standard lock casing to accommodate your choice of handle.

We recommend that Ahmarra lockcases are selected for all doors as this enables doors to be mortised in our factory to avoid issues on-site.

Artisan doors have been developed so that door furniture is lined up symmetrically across the whole project.







#### **FURNITURE**

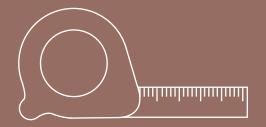
We are able to provide extensive hardware options and our sales team are experienced in guiding clients in selecting the most suitable option. Please contact Ahmarra for details.







# SPECIFICATION

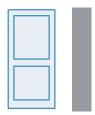


All Artisan panel doors are manufactured individually to order, allowing complete design freedom. We work with developers, interior designers and architects to help clients achieve their desired look and build the correct specification for the project.

# SPECIFICATION

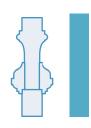
SERVICE

With Artisan, no two designs are the same, a range of finishes can be applied and a variety of design options are available. Our experienced team will guide you through the process to ensure that you achieve the exact look that you desire, individually tailoring the doors to complement the interior design scheme.



#### 1. DOOR TYPE

We offer a range of door types to suit all residences from elegant country mansions to contemporary luxury apartments, helping you to achieve the perfect look.



#### 2. PANEL STYLES

Our panelled doors are classified into flat, glazed or raised and fielded panels see pages 22\_31



#### 3.MOULDING PROFILES

Mouldings frame the panels visually and structurally holding the panel or glazing in place. We offer a range of profiles both ornate and minimal.



#### 4. FACINGS & FINISHES

A full range of decorative facings and finishes to complement the style of the door. Please contact Ahmarra for more information.



# 5. ADDITIONAL COMPONENTS

We also offer a range of extra components to complement the doors, including skirting boards, architraves and ironmongery.



#### 6. SPECIFICATION

In order to manufacture doors we require the dimensions of their receiving structural openings. Ideally these will come from an architect. Where an architect is not available a site survey should be carried out.



#### PROFILE MATCHING SERVICE

If you already have a specific architrave or skirting board profile we offer a profile matching service. This is especially beneficial if you wish to match the finish of the door or frame to the skirting board and/ or architrave.

#### How it works:

Provide us with a physical sample, or drawing and we will match it for you.



#### COLOUR MATCHING SERVICE

If you require the doors in a specific colour, perhaps to match other elements of an interior design scheme, then we offer a colour matching service.

#### How it works:

Provide us with a RAL or similar colour reference, and we will match the colour for you.



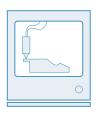
#### VENEER/ STAIN MATCHING SERVICE

We appreciate that you may have a specific veneer or stained veneer in mind for the doors, perhaps to match a piece of furniture. If you can supply us with a sample we may be able to match it for you. We have successfully done this on many occasions, ensuring our customers achieve the finish they desire.



#### DIGITAL RENDERING SERVICE

If you wish to see what the doors would look like we can generate digital renders of your design.



#### 3D PRINTING SERVICE

If you require prototypes of moulding profiles we can provide you with 3D printed samples.

### CLIENT FOCUSED APPROACH

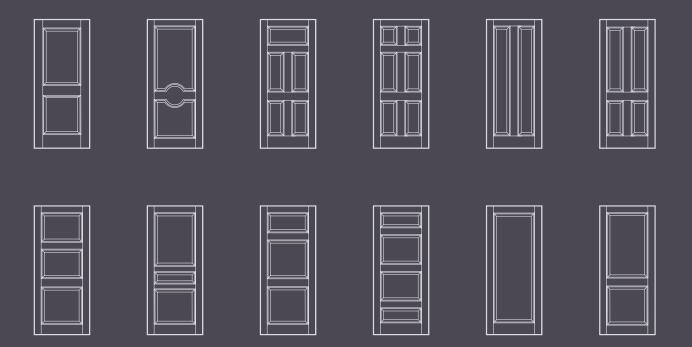
We remain focused on providing excellent customer service from inception to completion of a project.

We do this through our tried and trusted manufacturing and project management team, who implement first rate procedures ensuring projects are delivered on time and to the clients' expectations. We build long term relationships with our clients because we take the time to understand their needs and we treat every job as our passport to future business.



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