



Report No	2370/7927602/1 of 2	This Report consists of 3 pages
Licence/Certificate No	KM 569436	
Client	Rapid Frame Limited Holly Lane Walsall WS6 6BD	
Authority & date	Service Management Order No 7927602 dated 15 June 2013 - Equipment Record No 10138241	
Items tested	1 off single leaf hinged door assembly, Aluplast Residential PVC-U Door System	
Specification	BS 7412:2007 Specification for Windows and Doorsets made from unplasticized polyvinyl chloride (PVC-U) extruded hollow profiles BS 6375-1:2009 Performance of windows and doors Part 1: Classification for weathertightness and guidance on selection and specification BS 6375-2:2009 Performance of windows and doors - Part 2 Classification for operation and strength characteristics and guidance on selection and specification Audit testing for product certification	
Results	Pass	
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Authorized by	M Manito 	(Senior Engineer)
Issue Date	09 December 2013	
Conditions of issue	This Test Report is issued subject to the conditions stated in current issue of CP0322 'Conditions of contract for testing'. The results contained herein apply only to the particular sample/s tested and to the specific tests carried out, as detailed in this Test Report. The issuing of this Test Report does not indicate any measure of Approval, Certification, Supervision, Control or Surveillance by BSI of any product. No extract, abridgement or abstraction from a Test Report may be published or used to advertise a product without the written consent of the Managing Director, BSI, who reserves the absolute right to agree or reject all or any of the details of any items or publicity for which consent may be sought.	



0135

TEST AND EXAMINATION OF ONE SINGLE LEAF HINGED DOOR ASSEMBLY SUBMITTED FOR AUDIT ASSESSMENT

INTRODUCTION

The door assembly, detailed below and submitted by Rapid Frame Limited, was tested and assessed to the requirements of BS 6375-1:2009, BS6375-2:2009 and BS7412:2007, as indicated on the following pages of this Report. This request was made on Service Management Order No 7927602 dated 15 June 2013. It is emphasized that assessments have not been made against the other Clauses of the Specification.

TEST SAMPLE

Sample type -	Single leaf open in glaze in hinged door assembly with glass above and below the midrail and standard threshold
Fittings -	Millenco Multipoint key locking hardware (two hook bolts/bolts and one hook bolt) cylinder, three lift off hinges and two dog bolts
Glazing system -	Internal beads and gaskets
Manufacturing sizes -	Outerframe: Length: 1000mm Height: 2200mm Leaf: Length: 905mm Height: 2100mm
Glass thickness -	Double glazed, 4-18-6.4mm sealed units
Infill panel -	Not applicable
Date of test -	09 December 2013
Laboratory temperature -	17.9°C
Laboratory humidity -	45.9%
Equipment Record No -	10138241
Date sample received -	30 October 2013

SUMMARY OF RESULTS

The test sample met the requirements of BS6375-1 in respect of Clauses 6 and 7.

The test sample met the requirements of BS6375-2 in respect of Clause 6.2

The test sample met the requirements of BS6375-3 Annex A

(Clause 6.4 of BS6375-2 not assessed due to no restrictor being fitted)

Air permeability: The test sample met the requirements of the Specification, in respect of Clause 6 for Test Pressure Class 4.

Watertightness: The test sample met the requirements of the Specification, in respect of Clause 7 for Test Pressure Class 4A.

Photo of sample



END OF REPORT