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| Report No | 2370/7948974 | This Report consists of 3 pages |
| Licence/Certificate No | KM 569233 | |
| Client | Rapid Frame Limited Holly Lane Walsall WS6 6BD | |
| Authority & date | Service Management Order No 7948974 dated 12 November 2013 - Equipment Record No 10140198 | |
| Items tested | 1 off PVC-U window, Aluplast Internally Glazed Casement Window System | |
| Specification | PAS24:2012 Enhanced security performance requirements for doorsets and windows in the UK External doorsets and windows intended to offer a level of security suitable for dwellings and other buildings exposed to comparable risk Audit testing for product certification | |
| Results | Pass | |
| Prepared by | D Kirsop  | (Technician) |
| Authorized by | M Manito  | (Senior Technician) |
| Issue Date | 09 December 2013 | |
| Conditions of issue | This Test Report is issued subject to the conditions stated in current issue of CPO322 'General conditions relating to acceptance of testing'. The results contained herein apply only to the particular sample/s tested and to the specific tests carried out, as detailed in this Test Report. The issuing of this Test Report does not indicate any measure of Approval, Certification, Supervision, Control or Surveillance by BSI of any product. No extract, abridgement or abstraction from a Test Report may be published or used to advertise a product without the written consent of the Managing Director, BSI, who reserves the absolute right to agree or reject all or any of the details of any items or publicity for which consent may be sought. | |

TEST AND EXAMINATION OF ONE PVC-U WINDOW SUBMITTED FOR AUDIT TEST ASSESSMENT

INTRODUCTION

The PVC-U window detailed below and submitted by Rapid Frame Limited, was tested and assessed to the requirements of PAS24:2012 Enhanced security performance requirements for doorsets and windows. This request was made on Service Management Order No 7948974 dated 12 November 2013. It is emphasized that assessments have not been made against the other Clauses of the Specification.

TEST SAMPLE

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|---------------------------------|---|---|
| Sample type - | Projecting side hung next to fixed | |
| Fittings (PSH) - | Friction stays: 12" Cotswold side hung stays | |
| | Locking: | an eight point locking (six mushroom bolts and two shootbolts) Kenrick Excalibur espagnolette system operated by a key locking handle 4 of run up blocks 1 of pairs of cavity closing wedges 2 of pairs of GT hinge protectors |
| Glazing system - | Internal beads, gaskets and GT security glazing clips | |
| Manufacturing sizes - | Outerframe: Length: 1205mm | Height: 1200mm |
| | PSH Sash: Length: 570mm | Height: 1155mm |
| | PTH Sash: Length: 565mm | Height: 350mm |
| Glass thickness - | Double glazed 4-20-4 toughened glass sealed units | |
| Date of test - | 05 December 2013 | |
| Laboratory temperature - | 20.6°C | |
| Equipment Record No - | 10140198 | |
| Date sample received - | 10 November 2013 | |

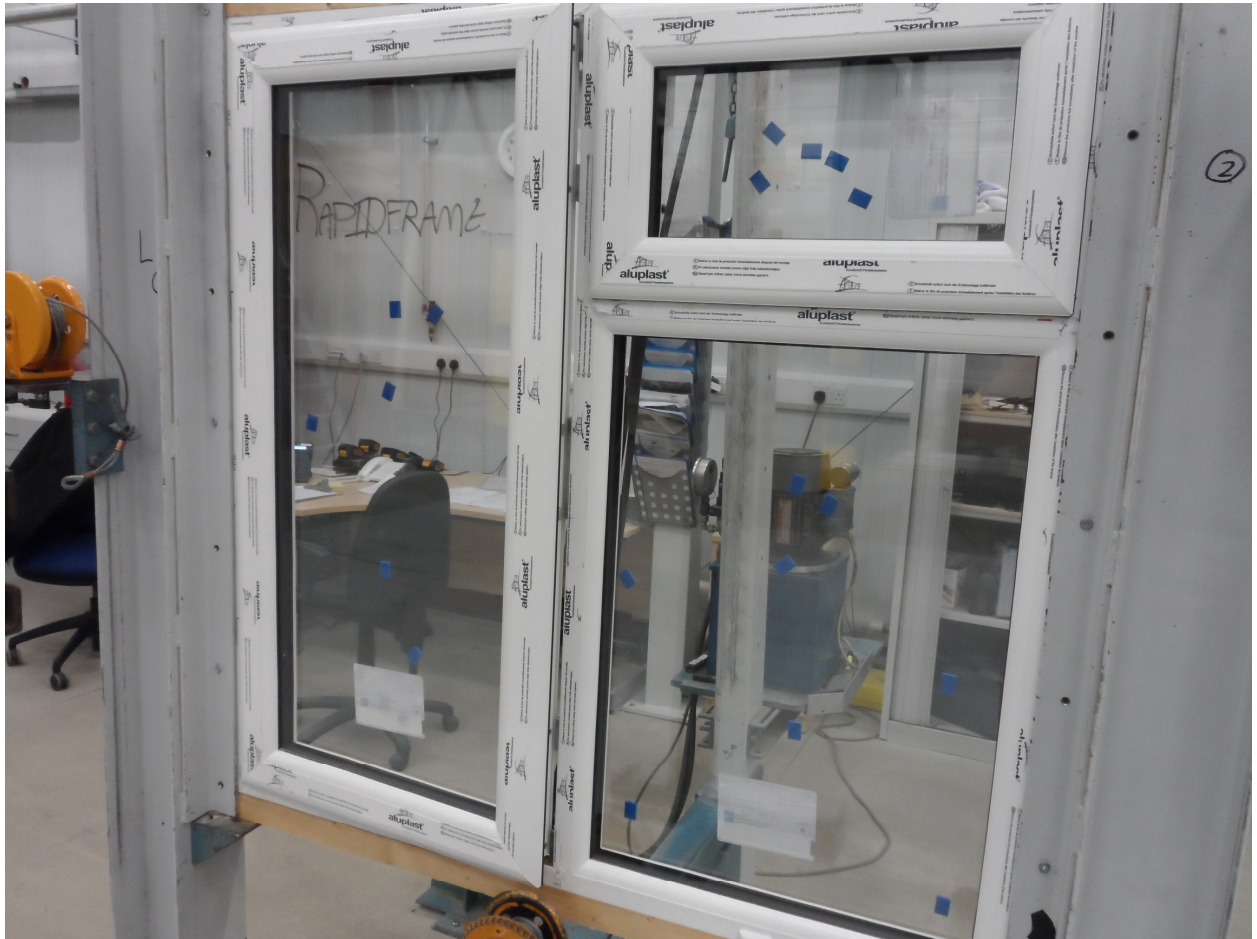
SUMMARY OF RESULTS

The test sample met the requirements of the Specification in respect of Clause 4.3, 4.4 and 4.5.

MARKING

No marking could be found

Photo of sample



END OF REPORT