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**Bladerunner
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Fire & Slip
Data**

TEST REPORT

WARRES NO. 66523

BS 4790: 1987

METHOD FOR DETERMINATION OF THE EFFECTS
OF A SMALL SOURCE OF IGNITION ON TEXTILE
FLOOR COVERINGS (HOT METAL NUT METHOD)

SPONSORED BY

BERLEBURGER SCHAUMSTOFFWERK GMBH
POSTFACH 1180
57301 BAD BERLEBURG
GERMANY

THE PROFESSIONALS IN FIRE SAFETY •

Warrington
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FIRE
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CONSULTANCY • TESTING

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PURPOSE OF TEST

To determine the effects of a small source of ignition on textile floor coverings using the hot metal nut, as specified in BS 4790: 1987, and to determine the statement which can be made on the label of the carpet, as specified in I 5287: 1988.

DESCRIPTION OF TEST SPECIMENS

The description of the specimens given below has been prepared from information provided by the sponsor of the test. All values quoted are nominal, unless tolerances are given.

The product was "Regupol Ever-Roll", a polyurethane bound rubber flooring having a thickness of 12mm and density of 1000kg/m³.

The specimens were supplied by the sponsor. Warrington Fire Research Centre was not involved in any selection or sampling procedure.

METHOD OF MOUNTING OF TEST SPECIMENS

The specimens were mounted using method 1 : loose-laid as specified in clause 8.2 of the Standard.

CONDITIONING OF SPECIMENS

The floorcovering specimens were received on the 27th September 1995.

Prior to testing the specimens were conditioned at a temperature of $20 \pm 2^\circ\text{C}$ and a relative humidity of $65 \pm 2\%$ until the mass of each specimen showed no progressive change greater than 0.25% when determined at 2 hour intervals.

DATE OF TEST

The test was performed on the 9th October 1995.

TEST PROCEDURE

Three specimens were tested in accordance with the procedure given in section 9 of the Standard.

The following effects were noted:

- a) Where the effects of ignition do not reach the clamping ring:-
 - (i) The elapsed time in seconds from the instant of application of the nut to the extinction of any flame.
and
 - (ii) The time in seconds of any after-glow and/or smouldering subsequent to removal of the nut and to extinction of any flame.
- b) Where the effects of ignition reach the clamping ring:-
 - (i) The time in seconds to reach the ring from the instant of application of the nut.

In both cases (a) and (b) above the radii of the circles that just contain the affected areas on both the use-surface and the under-surface of the specimen were recorded.

For none of the three specimens tested did the effects of ignition reach the clamping ring, consequently only the following measurements were recorded:-

Specimen No:	Time to extinction of flaming (seconds)	Time to extinction of any after-glow and/or smouldering (seconds)	Radius of affected area	
			Use surface (mm)	Under surface (mm)
1	84	NIL	23	NIL
2	81	NIL	24	NIL
3	85	NIL	25	NIL

ASSESSMENT OF THE FLOORCOVERING AS SPECIFIED IN BS 5387: 1988

When the results of the test to BS 4790: 1987 are assessed in accordance with BS 5287: 1988, the minimum information to be given on the manufacturers label should be as follows:

"When tested according to method 1 : loose-laid of BS 4790, has a low radius of effects of ignition (up to 35 mm)".

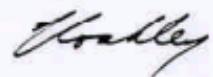
The specification and interpretation of fire test methods are the subject of ongoing development and refinement. Changes in associated legislation may also occur. For these reasons it is recommended that the relevance of test reports over five years old should be considered by the user. The laboratory that issued the report will be able to offer, on behalf of the legal owner, a review of the procedures adopted for a particular test to ensure that they are consistent with current practices, and if required may endorse the test report.

RESPONSIBLE OFFICER



D OWEN
Technical Officer -
Reaction to Fire Testing

APPROVED



R. J. SHAW
Director
for and on behalf of
WARRINGTON FIRE RESEARCH CENTRE

DATE OF ISSUE : 10 October 1995

(PC7847)



**EC Declaration of Conformity
EG Konformitätserklärung
Déclaration CE de conformité**



We / Wir / Nous

BSW GmbH, Berleburger Schaumstoffwerk

Am Hilgenacker 24, 57319 Bad Berleburg, Germany –

declare that the products / erklären, dass die Produkte / déclarons que le produits:

everroll® classic, unversiegelt,
elastischer Bodenbelag aus SBR- und EPDM-Granulat
in Dicken 4,0 / 6,0 / 8,0 / 10,0 / 12,0 mm

are in conformity with the requirements of the directive / stimmen mit den Anforderungen
der Richtlinie überein / sont conformes aux prescriptions de la directive:

- **89/106/EEC**

The EU Construction Products Directive
Die EU Bauproduktenrichtlinie der europäischen Union
La Directive UE „Produits de construction“

Applied harmonized standards / Angewandte harmonisierte Normen /
Normes harmonisées appliqués:

- **EN 14041**

Resilient, textile and laminate floor coverings – Essential characteristics
Elastische, textile und Laminatbodenbeläge – Wesentliche Eigenschaften
Revêtements de sols résilients, textiles et stratifiés – Caractéristiques essentielles

- **EN 13501-1**

Fire classification / Klasse des Brandverhaltens / Classification du feu
E_{fl}

- **EN 13893**

Slip resistance / Gleitwiderstand / Résistance au glissement
DS

Notified body / Notifizierte Stelle / Organismes Notifiés:

- **eco-INSTITUT GmbH**, Sachsenring 69, 50677 Köln, Germany

Köln, 06.10.2009

Ulf Pöppel

Geschäftsführer BSW

eco
INSTITUT

LEISTUNGSERKLÄRUNG

gemäß Anhang III der Verordnung (EU) Nr. 305/2011
(Bauproduktenverordnung)



DOP NR.: REGUPOL 018

REGUPOL everroll classic

Elastischer Bodenbelag aus EPDM- und Gummigranulat zur Verwendung in Innenräumen gemäß EN 14041:2008, unversiegelt, in Dicken 4 mm bis 12 mm

REGUPOL BSW GmbH | Am Hilgenacker 24 | 57319 Bad Berleburg | Germany

Bewertung der Leistungsbeständigkeit: **System 3**

Die notifizierte Stelle **eco Institut Germany GmbH Notified Body No. 2097,**

hat die Feststellung des Produktes anhand einer Typenprüfung nach System 3 vorgenommen

Wesentliche Merkmale	Leistung	Harmon. Techn. Spezifikation
Brandverhalten gemäß EN 13501-1	Klasse Efl	EN 14041 : 2008
Gehalt an Pentachlorphenol	DL (<0,5ppm)	EN 14041 : 2008
Formaldehydemission gemäß EN 717-2	E1 (<0,124mg/m³)	EN 14041 : 2008
Gleitwiderstand gemäß EN 13893	DS ($\geq 0,3$)	EN 14041 : 2008
Elektrostatische Verhalten gemäß EN 1815	Antistatisch (<2,0kV)	EN 14041 : 2008
Wärmeleitfähigkeit gemäß EN 12667	Ca. 0,11W/(mK)	EN 14041 : 2008
Wasserdichtheit gemäß EN 13553	NPD	EN 14041 : 2008

Die Leistungen des Produkts **everroll classic** und dessen Chargen entsprechen der Leistung nach o. g. Tabelle. Verantwortlich für die Erstellung dieser Leistungserklärung ist allein der Hersteller **REGUPOL BSW GmbH**.

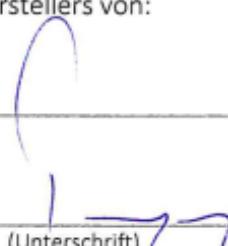
Unterzeichnet für den Hersteller und im Namen des Herstellers von:

Rainer Pöppel / CEO

(Name und Funktion)

Bad Berleburg, 13.06.2022

(Ort/Datum der Ausstellung)


(Unterschrift)



BSW Berleburger Schaumstoffwerk GmbH
Am Hilgenacker 24
57319 Bad Berleburg

Test Report No. B50783-001

This report replaces test report 50783-001 dated 17.02.2016.

Client:	BSW Berleburger Schaumstoffwerk GmbH Bad Berleburg, DE
Sample description by client:	Regupol; Everroll classic
Sampling by:	Client
Date of arrival of sample:	27.11.2015
Date of report:	24.04.2018
Number of pages of report:	16
Testing parameter:	see table of contents
Testing laboratory:	eco-INSTITUT Germany GmbH, Cologne

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Sample view

Internal Sample-no.	Description by customer	Condition upon delivery	Type of sample
A001	Regupol; Everroll classic	without objection	flooring; Batch.: 2/376226; production date: 21.10.2015

Test Report

1 Emission test

1.1 Volatile Organic Compounds (VOC)

Definition of terms:

VOC (volatile organic compounds)	All individual materials with a concentration $\geq 0.001 \text{ mg/m}^3$ in retention range C ₆ (n-Hexane) to C ₁₈ (n-Hexadecane) Substances refer to LCI lists / AgBB (DIBt)
TVOCl (Total volatile organic compounds)	Sum of all individual substances in retention range C ₆ to C ₁₈ .
CMR-VOC (carcinogenic, mutagenic, reproduction-toxic VOC, WVOC and SVOC)	All individual substances with the following categories: Regulation (EC) No. 1272/2008: Category Car.1A and 1B, Muta. 1A and 1B, Repr. 1A and 1B TRGS 905: K1 and K2, M1 and M2, R1 and R2 IARC: Group 1 and 2A DFG (MAK lists): Category III1 and III2
WVOC (very volatile organic compounds)	All individual substances with concentration $\geq 0.001 \text{ mg/m}^3$ in retention range < C ₆ .
TVVOC (Total very volatile organic compounds)	Sum of all WVOC in retention range < C ₆ .
SVOC (semi volatile organic compounds)	All individual materials $\geq 0.001 \text{ mg/m}^3$ in retention range > C ₁₈ (n-Hexadecane) to C ₃₂ (Docosane)
TSVOC (Total semi volatile organic compounds)	Sum of all SVOC in retention range > C ₁₈ to C ₃₂ .
Identified and calibrated substances (C ₆ -), substance specific calculated	Spectrum and retention time are concordant with the calibrated comparison substance
Not Identified substances calculated as toluene equivalent (C ₆ tot)	Suggestion from the spectrum library with high probability and/or allocation to a group of substances
SER:	Specific emission rate (see appendix)
LCI value	Lowest Concentration of Interest; calculated value for the evaluation of VOC, established by the Committee for Health-related Evaluation of Building Products (Ausschuss zur gesundheitlichen Bewertung von Bauprodukten - AgBB)
R value	The quotient of the concentration and the LCI value is generated for every substance which is detected in the test chamber air. The sum of the calculated quotients results in the R value.

List of analysed VOCs:

Aromatic hydrocarbons	1-Butanol	3-Pentanol	Chlorinated hydrocarbons
Toluene	1-Pentanol	2-Hexanol	Tetrachloroethane
Ethybenzene	1-Hexanol	2-Heptanol	1,1,1-Trichloroethane
p-Xylene	Cyclohexanol	2-Octanol	Trichloroethene
m-Xylene	2-Ethyl-1-hexanol	2-Nonenol	1,1-Dichloroethene
o-Xylene	1-Octanol	2-Decanol	
Isopropylbenzene	4-Hydroxy-4-methyl-pentan-2-one	3-Undecanol	
n-Propylbenzene	1-Heptanol	Furfural	
1,3,5-Triisopropylbenzene	1-Nonenol	Gluconic acid	
1,2,4-Triisopropylbenzene	1-Decanol	Benzoic acid	
1,2,3-Triisopropylbenzene	Aromatic alcohols (phenols)	Acetoin	
2-Ethynyltoluene	Phenol	Propanal ^a	
1-Hexenyl-4-methylbenzene	BPHT (2-hydroxy-4-methylphenol)	Propanone ^a	
1,2,4,5-Tetramethylbenzene	Benzyl alcohol	Isobutanal	
n-Butylbenzene	Glycol, Glycol ether, Glycol amide	3-Methyl-2-propanol	
1,3-Diisopropylbenzene	Propylene glycol (1,3-Dihydroxypropane)	Methylacetoxyketone	
1,4-Diisopropylbenzene	1,3-Ethylene glycol (Glycol)	Cyclopentanone	
Phenyl octane	1,4-Ethylene glycol monobutyl ether	Cyclohexanone	
1-Phenyl decane ^b	1-Methoxy-3-propanol	Ketones	
1-Phenyl undecane ^b	Glycolic acid butyl ester	2-Ethylmethylethane ^a	
4-Phenylcyclohexene	Tetrahydrofuran	3-Methyl-2-propanol	
Styrene	1,3-Ethylene glycol-monobutyl ether	Methylacetoxyketone	
Phenyl acetylene	Decahydronaphthalene	Cyclopentanone	
2-Phenyl propene	2-Phenoxyacetanol	Cyclohexanone	
Vinyl toluene	1,3-Ethylene carbonate	Acetone ^a	
Naphthalene	1-Methoxy-3-propanol	3-Methylcyclopentanone	
Indane	Glycolic acid butyl ester	3-Methylcyclohexanone	
Benzene	Tetrahydrofuran	Acetophenone	
Cresol	Butylglycol acetate	1-Hydroxyacetone	
Saturated aliphatic substances	Decapentadecyl mono-methyl ether		
Hydrocarbons	2-Methyloctane	Acids	
2-Methyl pentane ^b	2-Ethoxyethanol	Acetic acid	1. VOC
3-Methyl pentane ^b	2-Propanoyl ethanol	Propionic acid	2. SVOC
n-Heptane	2-Methylpropanethanol	Isobutyric acid	3. Analysis according to
Cyclohexane	2-Hexoxyethanol	Butyric acid	DIN ISO 16000-3
Methylcyclohexane	1,2-Dimethoxethane	Valeric acid	
n-Heptane	1,2-Dimethoxymethane	n-Heptanoic acid	
n-Octane	2-Methoxymethyl acetate	n-Hexanoic acid	
n-Nonane	2-Ethoxyethyl acetate	n-Heptanoic acid	
n-Decane	2-Butoxyethyl acetate	n-Octanoic acid	
n-Undecane	2-(2-Hydroxyethyl)ethanol	2-Crotylhexanoic acid	
n-Dodecane	1-Methoxy-3-(2-methoxyethyl)ethane		
n-Tridecane	Propylene glycol diacetate	Esters and Lactones	
n-Tetradecane	Decapropylene glycol	Methylacetate	
n-Pentadecane	Decapropylene glycol	2-Ethyl acetate ^a	
n-Hexadecane	monomethylether acetate	Vinyl acetate ^a	
Methylcyclopentane	Decapropylene glycol mono-n-propyl ether	Isopropyl acetate	
1,4-Dimethylcyclohexane	1,4-Butanediol	Propyl acetate	
Terpenes	Tridecapropylene monomethyl ether	2-Methoxy-1-methylethyl acetate	
beta-Carene	Tetradecapropylene glycol dimethyl ether	n-Buetyl formate	
alpha-Pinen	Tetraethyl	Methylmethacrylate	
beta-Pinen	2-Ethylglycol	Isobutylacetate	
Limonene	Decapropylene glycol-dimethyl ether	1-Buetyl acetate	
Longifolene	Propylene carbonate	2-Ethylhexyl acetate	
Caryophyllene	Hexylene glycol	Methyl acrylate	
Isobornylene	2-Methyl-1-butanol	Ethyl acrylate	
alpha-Pinellene	1,2-Propylene glycol n-propyl ether	n-Buetyl acrylate	
Myrcene	1,2-Propylene glycol n-butyl ether	2-Ethylhexyl acrylate	
Camphene	Decapropylene phenyl ether	Adipic acid diethyl ester	
alpha-Terpineol	Decapropylene glycol	Fumaric acid diethyl ester	
Longipinen	Aldehydes	Succinic acid dimethyl ester	
beta-Caryophyllene	Butanal ^a	Hexanedioic diethyl ester	
beta-Farnesene	Pentanal ^a	Maleic acid diethyl ester	
alpha-Bisabolene	Hexanal	Butyrate	
Alliphatic alcohols and ether	Heptanal	Diethyl glutarate	
1-Propanol ^b	2-Ethyhexanol	Diethyl succinate	
2-Propanol	Octanol	Decapropylene	
tert-Butanol	Nonanol	Phthalate	
2-Methyl-1-propanol	Decanol	Tetraenol	
	2-Butenol ^b	Dipropylene glycol diacrylate	

Explanation of the Specific Emission Rate SER

Emission measurements are accomplished in test chambers under defined physical conditions (temperature, relative humidity, room loading, air change rate etc.).

Test chamber measurement results are directly comparable only if the investigations were accomplished under the same basic conditions.

If the differences of the physical conditions refer only to the change of air rate and/or the loading, the "SER" or "specific emission rate" can be used for comparability of the measurement results. The SER indicates how many volatile organic compounds (VOC) are released by the sample for each material unit and hour (h).

The SER can be calculated using the formula below for each proven individual component of the VOC from the data in the test report.

As material units the following are applicable:

l = unit of length (m)	relation between emission and length
a = unit area (m^2)	relation between emission and surface
v = unit volume (m^3)	relation between emission and volume
u = piece unit (unit = piece)	relation between emission and complete unit

From this the different dimensions for SER result:

length-specific	SER _l in $\mu\text{g}/\text{m h}$
surface-specific	SER _a in $\mu\text{g}/\text{m}^2 \text{ h}$
volume-specific	SER _v in $\mu\text{g}/\text{m}^3 \text{ h}$
unit specific	SER _u in $\mu\text{g}/\text{u h}$

SER thus represents a product specific rate, which describes the mass of the volatile organic compound, which is emitted by the product per time unit at a certain time after beginning of the examination.

$$\text{SER} = q \cdot C$$

q specific air flow rate (quotient from change of air rate and loading)
C Concentration of the measured substance(s)

The result can be indicated in milligrams (mg) in place of micro grams (μg), whereby 1 mg = 1000 μg .

Test method TS 16516 with following parameters:

Preparation of test sample:	Date: 01.12.2015 Pre-treatment: not applicable Masking of backside: yes Masking of edges: yes, 100 % Relationship of unmasked edges to surface: not applicable Charging: related to area Dimensions: 25 cm x 20 cm
Test chamber conditions:	Chamber volume: 0.125 m ³ Temperature: 23 °C Relative humidity: 50 % Air pressure: normal Air: cleaned Air change rate: 0.5 h ⁻¹ Air velocity: 0.3 m/s Loading: 0.4 m ³ /m ² Specific air flow rate: 1.25 m ³ /m ² · h
	Air sampling: 28 days after test chamber loading
Analytics:	DIN ISO 16000-3 Limit of determination: 2 µg/m ³
	DIN ISO 16000-6 Limit of determination: 1 µg/m ³

Measurement time 28 days after test chamber loading

1.1.1 CMR-VOC_{mea}

Test parameter:

Carcinogenic, mutagenic and reproduction-toxic volatile organic compounds (CMR VOC), test chamber, air sampling 28 days after test chamber loading

Test result:

Sample: A001: Regupol; Everroll classic

No.	Substance	CAS No.	Concentration (Test chamber air) [µg/m ³]	CMR classifica- tion ^{a)}
VOC_{mea}: Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated (c_{mea})				
1	Aromatic hydrocarbons			
1-30	Naphthalene	91-20-3	1	III2
VOC_{mea}: Further identified and calibrated CMR substances in addition to LCI list/AgBB, substance specific calculated(c_{mea})				
-	-	-	n.d.	-
VOC_{mea}: Further identified, not calibrated CMR substances, calculated as toluene equivalent (c_{mea})				
-	-	-	n.d.	-

^{a)} Classification acc. to Regulation (EC) No. 1272/2008: Category Carc. 1A and 1B, Mutu. 1A and 1B, Repr. 1A and 1B, TRGS 905: K1 and K2, M1 and M2, R1 and R2, IARC: Group 1 and 2A, DFG (MAK list): Category III1 and III2

	Concentration (Test chamber air) [µg/m ³]	SER _x [µg/m ³ ·h]
Sum of VOC with the following categorisations: Regulation (EC) No. 1272/2008: Category Carc. 1A and 1B, Mutu. 1A and 1B, Repr. 1A and 1B TRGS 905: K1 and K2, M1 and M2, R1 and R2 IARC: Group 1 and 2A DFG (MAK list): Category III1 and III2	1	1

n.d. = not detectable

1.1.2 VOC / TVOC xx

Test parameter:

Volatile organic compounds (VOC), test chamber, air sampling 28 days after test chamber loading

Test result:

Sample: A001: Regupol; Evermoll classic

No.	Substance	CAS No.	Concentration (Test chamber air) [$\mu\text{g}/\text{m}^3$]
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VOC_{list}: Identified and calibrated substances in accordance with LCI List/AgBB, substance specific calculated (c_{list})

1	Aromatic hydrocarbons		
1-30	Naphthalene	91-20-3	1
2	Saturated aliphatic hydrocarbons		
2-10.3	n-Undecane	1120-21-4	1
2-10.4	n-Dodecane	112-40-3	2
2-10.5	n-Tridecane	629-50-5	2
2-10.6	n-Tetradecane	629-59-4	3
2-10.7	n-Pentadecane	629-62-9	1
7	Aldehydes		
7-7	Nonanal	124-19-6	2
8	Ketones		
8-3	Methylisobutylketone	108-10-1	2
8-6	Cyclohexanone	108-94-1	6
9	Acids		
9-1	Acetic acid	64-19-7	5

VOC_{xx}: Further identified and calibrated substances in addition with LCI List/AgBB, substance specific calculated (c_{xx})

12	Others		
	Benzothiazol	95-16-9	31

VOC_{xx}: Not calibrated substances calculated as toluene equivalent (c_{xx})

	not identified	-	1
	not identified	-	2

Total volatile organic compounds	Concentration (test chamber air) [$\mu\text{g}/\text{m}^3$]	SER _x [$\mu\text{g}/\text{m}^3\text{h}$]
TVOC _{xx}	59	74

Total volatile organic compounds	Concentration (test chamber air) [$\mu\text{g}/\text{m}^3$]	SER _s [$\mu\text{g}/\text{m}^3/\text{h}$]
TVOCl _{test, substances > 1 $\mu\text{g}/\text{m}^3$}	42	53

Further VOC sums	Concentration (test chamber air) [$\mu\text{g}/\text{m}^3$]	SER _s [$\mu\text{g}/\text{m}^3/\text{h}$]
Sum VOC without LCI	34	43
Sum of bicyclic terpenes	n.d.	n.d.
Sum of sensitising materials with the following categorisations: DFG (MAK list): Category IV German Federal Institute for Risk Assessment list: Cat A. TRGS 907	n.d.	n.d.
Sum of VOC with the following categorisations: Regulation (EC) No. 1272/2008: Category Carc. 2, Mutu. 2, Repr. 2 TRGS 905: R3, M3, R3 IARC: Group 2B DFG (MAK list): Category III	6	8
C ₆ - C ₁₄ - Alkanes / Isalkanes	8	10
Sum C ₆ -C ₁₁ Aldehydes, acyclic, aliphatic	2	3
Sum C ₉ -C ₁₁ Alkyl benzenes	n.d.	n.d.
Sum Cresols	n.d.	n.d.

R-Value (without dimension) _{test}	0.22
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n.d. = not detectable

1.1.3 SVOC_{24d}

Test parameter:

Semivolatile organic compounds (SVOC), test chamber, air sampling 28 days after test chamber loading

Test result:

Sample: A001: Regupol; Everroll classic

No.	Substance	CAS No.	Concentration (test chamber air) [µg/m ³]
SVOC_{24d}: Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated($c_{id\ cal}$)			
-	-	-	n.d.
SVOC_{24d}: Further identified and calibrated substances in addition to LCI list/AgBB, substance specific calculated($c_{id\ add}$)			
-	-	-	n.d.
SVOC_{24d}: Not calibrated substances calculated as toluene equivalent ($c_{not\ cal}$)			
-	-	-	n.d.

Total semivolatile organic compounds	Concentration (test chamber air) [µg/m ³]	SER _s [µg/m ³ h]
TSVOC _{24d}	n.d.	n.d.

Total semivolatile organic compounds	Concentration (test chamber air) [µg/m ³]	SER _s [µg/m ³ h]
TSVOC _{24d, substances > 0 µg/m³}	n.d.	n.d.

n.d. = not detectable

1.1.4 VVOC_{test}

Test Parameter:

Very volatile organic compounds (VVOC), test chamber, air sampling 28 days after test chamber loading

Test result:

Sample: A001: Regupol; Everroll classic

No.	Substance	CAS-No.	Concentration (test chamber air) [$\mu\text{g}/\text{m}^3$]
VVOC_{test}: Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated($c_{\text{cal}, \text{test}}$)			
7	Aldehydes		
7-21	Propanal	123-38-6	3
VVOC_{test}: Further identified and calibrated substances in addition to LCI list/AgBB, substance specific calculated($c_{\text{cal}, \text{test}}$)			
-	-	-	n.d.
VVOC_{test}: Not calibrated, identified substances calculated as toluene equivalent ($c_{\text{cal}, \text{test}}$)			
-	-	-	n.d.

Total very volatile organic compounds	Concentration (test chamber air) [$\mu\text{g}/\text{m}^3$]	SER _a [$\mu\text{g}/\text{m}^3\text{h}$]
TVVOC _{test}	3	4

n.d. = not detectable

1.1.4.1 Formaldehyde and Acetaldehyde

Test parameter:

Formaldehyde and Acetaldehyde, test chamber, air sampling 28 days after test chamber loading

Test method:

Preparation of test sample and
Test chamber conditions:
see Volatile organic compounds

Analytics: DIN ISO 16000-3

Limit of determination: 2 µg/m³ = 0.002 ppm

Test result:

Sample: A001: Regupol; Evermoll classic

Substance	Concentration (Test chamber air) [µg/m ³]	Concentration (Test chamber air) [ppm]
Formaldehyde	2	< 0.002
Acetaldehyde	< 2	-

2 Ammonia

Test parameter:

Ammonia

Test method:

Analytics: UV/VIS Spectrometric analysis, Method of DIBt (German Institute for Structural Engineering)

Limit of determination: 0.03 mg/m³

Test result:

Sample:	Concentration (Test chamber air) [mg/m ³]	SER [mg/m ² h]
A001: Regupol; Everoll classic	0.018	0.023

3 Odour

Test parameter:

Odour, test collective, odour test 28 days after test chamber loading

Test method:

Preparation of test sample:

see 1.1. Volatile organic compounds

Test chamber conditions:

see 1.1. Volatile organic compounds

Air sampling: 28 days after test chamber loading

Analytics:

following DIN EN ISO 16000-28

Probands:

Quantity: 15

therefrom female: 6

Evaluation:

Acceptance: Continuous scale from +1 (clearly acceptable) to -1 (clearly unacceptable)

Test result:

Sample: A001: Regupol; Everroll classic

	Acceptance
Arithmetical mean	-0.4

	Acceptance
Arithmetical mean (background)	0.9
Standard deviation	0.3
half width of the 90% confidence interval	0.1

Cologne, 15.02.2018



Michael Stein, Dipl.-Chem.
(Deputy Technical Manager)

Expert evaluation (M1)

The product Regupol; Everroll classic has been tested on behalf of BSW Borleburger Schaumstoffwerk GmbH.

This evaluation bases on the test criteria of the Building Information Foundation RTS.
The results of the emission analysis are stated as Specific Emission Rate (SER).

The results documented in the test report were evaluated as follows:

Test parameter	Result	Requirement Emission class M1	Requirement hold [yes/no]
Measurement time: 28 days after test chamber loading			
Sum VOC (C ₀ -C ₁₀) ¹⁾	0.052 mg/m ³ h	< 0.2 mg/m ³ h	yes
Formaldehyde	0.003 mg/m ³ h	< 0.05 mg/m ³ h	yes
Sum carcinogenic substances (EU cat. 1A and 1B)	< 0.001 mg/m ³ h	< 0.005 mg/m ³ h	yes
Ammonia	0.023 mg/m ³ h	< 0.03 mg/m ³ h	yes
Odour test			
Measurement time: 28 days after test chamber loading			
Odour	Akzeptance -0.4	Akzeptance > 0.0	no

1) for TVOC only substances ≥ 5 µg/m³ are considered

Test parameter	Result	Requirement Emission class M2	Requirement hold [yes/no]
Measurement time: 28 days after test chamber loading			
Sum VOC (C ₀ -C ₁₀) ¹⁾	0.052 mg/m ³ h	< 0.2 mg/m ³ h	yes
Formaldehyde	0.003 mg/m ³ h	< 0.05 mg/m ³ h	yes
Sum carcinogenic substances (EU cat. 1A and 1B)	< 0.001 mg/m ³ h	< 0.005 mg/m ³ h	yes
Ammonia	0.023 mg/m ³ h	< 0.08 mg/m ³ h	yes
Odour test			
Measurement time: 28 days after test chamber loading			
Odour	Akzeptance -0.4	Akzeptance > 0.0	no

1) for TVOC only substances ≥ 5 µg/m³ are considered

Summary evaluation

The product Regupel; Everroll classic is categorized in Emission Class M3.

Cologne, 24.04.2018



Vanessa Laumann, Dipl.-Chem.
(Project manager)



100% Recycled
Flooring



REGUPOL BSW GmbH

is hereby certified that its

Gym Flooring

may carry the "**Top Recycled Product**" label provided by the **NEW LIFE** initiative. Only products with a recycled material content of more than 80% are eligible for this award.

With **NEW LIFE**, we promote environmentally sustainable products and encourage conscious consumer behavior. Products with this label stand for a sustainable conservation of resources through the use of secondary raw materials and reduced CO₂ emissions making an important contribution to climate protection.

Frankfurt, January 20, 2020



Stephan Rau (wdk)

GreenCircle Certification System

GreenCircle Certified, LLC certifies
that an independent, third-party evaluation has been conducted for:

Regupol America

Regupol Aktiv - Core Series

Lebanon, PA

This product meets all the necessary qualifications
to be certified for the following claims:

82% Recycled Content

Minimum 0% Pre-Consumer Content

Minimum 82% Post-Consumer Content

Certification Period: April 1, 2019 - March 31, 2020

Certification Number: 19-0071

Referenced Standards: ISO14021 and FTC Green Guide



Tad Radzinski

Tad Radzinski, PE, LEED AP, SFP
Certification Officer

**GreenCircle
CERTIFIED**
llc

155 Railroad Plaza, Royersford PA 19468

Certificate

Standard

ISO 14001:2015

Certificate Registr. No. **01 104 069712**

Certificate Holder:



REGUPOL BSW GmbH
Am Hilgenacker 24
57319 Bad Berleburg
Germany

including the locations according to annex

Scope:

Development and manufacturing of Regupol® products made of rubber and foam raw materials as well as polyurethane for sports flooring and playground applications, for construction, industrial and commercial applications, for vibration isolation as well as for load securement

Proof has been furnished by means of an audit that the requirements of ISO 14001:2015 are met.

Validity:

The certificate is valid from 2018-11-11 until 2021-11-10.
First certification 2006

2019-10-21 Change


TÜV Rheinland Cert GmbH
Am Grauen Stein · 51105 Köln

Annex to certificate

Standard

ISO 14001:2015

Certificate Registr. No. **01 104 069712**

No.	Location	Scope
/01	REGUPOL BSW GmbH Am Hilgenacker 24 57319 Bad Berleburg Germany	Development and manufacturing of Regupol® products made of rubber and foam raw materials as well as polyurethane for sports flooring and playground applications, for construction, industrial and commercial applications, for vibration isolation as well as for load securement
/02	REGUPOL BSW GmbH Industriestr. 6 57319 Bad Berleburg Germany	Development and manufacturing of Regupol® products made of rubber and foam raw materials as well as polyurethane for sports flooring and playground applications, for construction, industrial and commercial applications, for vibration isolation as well as for load securement
/03	REGUPOL BSW GmbH Sählingstr. 16 57319 Bad Berleburg Germany	Development and manufacturing of Regupol® products made of rubber and foam raw materials as well as polyurethane for sports flooring and playground applications, for construction, industrial and commercial applications, for vibration isolation as well as for load securement
/04	REGUPOL BSW GmbH Limburgstr. 34 57319 Bad Berleburg Germany	Development and manufacturing of Regupol® products made of rubber and foam raw materials as well as polyurethane for sports flooring and playground applications, for construction, industrial and commercial applications, for vibration isolation as well as for load securement

2019-10-21 Change


TÜV Rheinland Cert GmbH
Am Grauen Stein · 51105 Köln

Page 1 of 1

Certificate

Standard

ISO 9001:2015

Certificate Registr. No. **01 100 061291**

Certificate Holder:



REGUPOL BSW GmbH
Am Hilgenacker 24
57319 Bad Berleburg
Germany

including the locations according to annex

Scope:

Development and manufacturing of Regupol® products made of rubber and foam raw materials as well as polyurethane for sports flooring and playground applications, for construction, industrial and commercial applications, for vibration isolation as well as for load securement

Proof has been furnished by means of an audit that the requirements of ISO 9001:2015 are met.

Validity:

The certificate is valid from 2018-11-11 until 2021-11-10.
First certification 2006

2019-10-21 change

TÜV Rheinland Cert GmbH
Am Grauen Stein · 51105 Köln

www.tuv.com



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Precisely Right.

Annex to certificate

Standard

ISO 9001:2015

Certificate Registr. No. **01 100 061291**

No.	Location	Scope
/01	REGUPOL BSW GmbH Am Hilgenacker 24 57319 Bad Berleburg Germany	Development and manufacturing of Regupol® products made of rubber and foam raw materials as well as polyurethane for sports flooring and playground applications, for construction, industrial and commercial applications, for vibration isolation as well as for load securement
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2019-10-21 change


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Am Grauen Stein - 51105 Köln

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Certificate

Standard

BS OHSAS 18001:2007

Certificate Registr. No.

01 113 060037

Certificate Holder:



REGUPOL BSW GmbH
Am Hilgenacker 24
57319 Bad Berleburg
Germany

including the locations according to annex

Scope:

Development and manufacturing of Regupol® products made of rubber and foam raw materials as well as polyurethane for sports flooring and playground applications, for construction, industrial and commercial applications, for vibration isolation as well as for load securement

Proof has been furnished by means of an audit that the requirements of BS OHSAS 18001:2007 are met.

Validity:

The certificate is valid from 2018-11-11 until 2021-03-11.
First certification 2006

2019-10-21 Change

A handwritten signature in blue ink that appears to read "Hilker".

TÜV Rheinland Cert GmbH
Am Grauen Stein · 51105 Köln

Annex to certificate

Standard

BS OHSAS 18001:2007

Certificate Registr. No. **01 113 060037**

No.	Location	Scope
/01	REGUPOL BSW GmbH Am Hilgenacker 24 57319 Bad Berleburg Germany	Development and manufacturing of Regupol® products made of rubber and foam raw materials as well as polyurethane for sports flooring and playground applications, for construction, industrial and commercial applications, for vibration isolation as well as for load securement
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2019-10-21 Change


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FLOOR SLIP RESISTANCE TESTING CERTIFICATE

Testing Certificate Ref No:

AW/FS/1804001



Client	Jaymart
Location	++Sample++
Date Tested	07 th April 2018
Pendulum Equipment Used	KSS Pendulum
Pendulum Serial No	ST13
Pendulum Calibrated	20th November 2017
Slider Type Used (Delete as Required)	96 slider/55 slider
Slider Ser No(s) - Batch	96#70 / 55#68
Slider Date Expiry	06 th July 2018

The Pendulum was used in accordance with the United Kingdom Slip Resistance Group (UKSRG) guidelines for testing floors to ascertain the slip resistance to BS EN 14231. The tests were carried out under:-

- Wet Conditions (Using potable water to cover the whole test area and refreshed between tests).
- Dry & sunny conditions

Eight measurements were taken at each condition and in three different horizontal planes (0, 45 and 90 degrees) at each position. The first three measurements were discarded to allow checks for slider stabilisation. The median (average) of the remaining results were then calculated, as advocated by the UKSRG/Health & Safety Executive (HSE). The results for the floors tested are indicated in the table below:

The HSE / UKRSG has determined a minimum Pendulum Test Value reading of 36 must be obtained in all conditions (Dry, Wet, or Contaminated) and on a level surface for a floor to pass the test

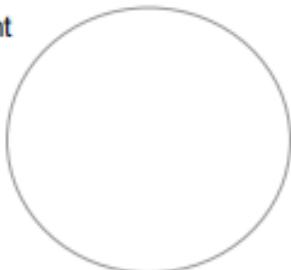
Ref	Area / Room	Surface Type	Ambient Temp (deg C)	Mean (Average) Reading	Pass / Fail
1	Sample	Blade Runner rubber crumb			
		#96 slider	20c	DRY 92	
				WET 40	PASS
2	Sample	Blade Runner rubber crumb			
		#55 slider	20c	DRY 78	
				WET 55	PASS

Signed on behalf of FloorSlip Ltd:	<i>A.I.Wylie</i>	Name:	Andrew Wylie	Date:	07/04/18	Valid Until Date:	N/A
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This test certificate is not valid or original if the embossed company stamp is not present

FloorSlip Ltd - www.floorslip.co.uk
 e:mail - info@floorslip.co.uk
 Tel: 08719 152535 / 08713 155789

Registered Office - The Meridian, 4 Copthall House, Coventry, CV1 2FL Company number: 07757686
 Please do NOT reply to this address as it is an unmonitored Address





Jaymart

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