

**We know washrooms.**

**After 100 years of innovation in partnership with our customers, we're still passionate about setting new standards of design, value, performance and reliability.**

At Venesta, we live and breathe washrooms. Ever since the early days, innovation has been our inspiration, and product excellence our goal. With a commitment to setting the benchmark for design and performance, we've partnered our clients in creating solutions that they can rely on to satisfy the most challenging and demanding of briefs.

Today, our expert knowledge and pioneering attitude have inspired our market leading healthcare products, designed to meet the requirements of HBN 00-10, and to suit your individual budget and requirements. On the following pages you'll discover great product choice, value for money and uncompromising quality. And because customer care is so important to us, you'll find we're breaking new ground in customer service too

We invite you to see for yourself.

# We know healthcare.

## Working in partnership with Armitage Shanks and Ideal Standard, we've been supplying the healthcare sector for over 50-years. From small refurbishments to new builds we guarantee a first class result.

### Expertise and experience

At Venesta, we know that with healthcare, expertise and experience only comes with time. Over the many years that we have been supplying the healthcare sector there have been continual changes to regulations and the recognised standard for hospitals. We are completely up to date with the most current standards and see it as our job to ensure that you are as well. Our knowledgeable and friendly team of Specification Managers can help you specify the correct products to comply and they can write your specifications for you too.

### Our partners

Working in partnership with Armitage Shanks and Ideal Standard, we have supplied our V-epps Healthcare to refurbishments and new builds all over the world. The combined experience and knowledge we have accumulated over the years ensures that we can continually provide the highest quality solutions that are fit for purpose and completely compliant.

### You need speedy installation

Inspired by your need for a speedy, one-stop-solution, we created the UK's first made to measure pre-plumbed system. V-epps Healthcare is a metal-framed, factory-made system that comes complete with fitted sanitaryware. Plus, it comes with a factory-tested guarantee of quality. The first hospital to be installed with our pre-plumbed Healthcare systems was Greenwich Hospital back in 1969 demonstrating that it really has stood the test of time.

We understand that time and skilled labour on-site is all at a cost to your budget. Each V-epps unit is delivered factory-tested and ready to install so you can be up and running in the shortest possible time-frame.

Efficient and cost-effective. For these reasons alone you can understand why V-epps Healthcare is now an industry standard and highly recommended. It is also fully compliant with all healthcare regulations.

### Your guarantee of quality

#### 10-year guarantee

At Venesta, quality underscores everything we do. Our industry leading V-epps Healthcare, with factory-fitted sanitaryware, has been specifically engineered to give you the highest quality finish. In fact, we ensure every one of our products is put through rigorous testing before launch, the same integrity applies in the way we select materials. We are so confident in our products, they all come with a rock solid 10-year guarantee.

### Value for money to suit your every budget

A quality product doesn't always mean an expensive product. No one knows that better than Venesta. We strive to ensure that our products are always competitively priced and whatever your budget, you can be assured of excellent designs that are surprisingly affordable.



#### **01 Design team**

A designated Specification Manager will get in touch and help you choose the most suitable products for your project

#### **02 With time comes experience**

With 50-years supplying our healthcare solutions, we can help you specify the correct products

#### **03 Compliance is key**

You can rest assured that all of our products comply with current regulatory standards

#### **04 A fine eye for detail**

Our team is committed to your total job satisfaction, and that means getting every detail right, every time

# We know compliance.

You can rest assured that we understand the HBN 00-10 Part C (DH) formally HTM 64/68 and have the expertise and knowledge to give you confidence at every stage of the process.

## Infection prevention and control

At Venesta, we understand that specifying for healthcare environments is entirely different to specifying for other sectors. Hygiene and infection control are absolutely paramount, and could be the difference between a patient's full recovery. It can also compromise the safety of a hospital.

It is essential that the design of a hospital building facilitates good infection prevention and control practices. That quality and design of finishes and fittings enable access, cleaning, disinfection and maintenance to take place. Our V-epps Healthcare units are all built with these specific details in mind, ensuring that materials are easy to clean with hygienic, tight fittings.

## Regulations and standards

The following requirements are guaranteed with every V-epps installation:

- All products used are WRAS listed or self-certified as compliant
- TMV3 approved thermostatic mixer valves are used as an integral part of the fitting or as a separate component

- V-epps pipework is flushed through with air before delivery
- All units are tested for leakage at approximately 2-3bar, aside from urinals and WCs
- Basins with deck mounted taps are supplied with lockshield type, DZR drain valves on request
- Brass fittings are DZR grade

## Hinged and lockable access panels

As standard our hinged panels will make manual handling easier for the increasing demand of regular maintenance works. HBN 00-10 recommends that hinged panels should be used wherever possible to allow ease of access for maintenance. Alternatively, lift-off panels also allow suitable access.

## Acoustic and fire wall requirements

Where higher acoustic ratings are required we would recommend you use one of the following; our V-epps Hygen in front of the higher specification wall to maintain its integrity. Alternatively, a suitable acoustic insulation can be fitted within the existing partition to wall. We are here to advise you on which is the right solution for you.

We understand that at no time must the integrity of the fire wall be compromised. On fire compartment walls our V-epps Hygen is the standard's recommendation to maintain complete fire integrity.

## Sustainability

We know we have responsibility. We also know that The Department of Health requires that all new builds achieve an 'excellent' rating and all refurbishments achieve a 'very good' rating under BREEAM Healthcare.

We aim to help you tackle the issue of water consumption and help to minimise it through low water use fittings, with 4 litre and dual flushes both available within our range. We also have taps with timed automatic shut offs and electronic sensor taps for specification where suitable.





#### 01 Wall requirements

Our V-epps Hygen maintains both fire wall and acoustic integrity

#### 02 Hinged and lockable

For ease of access to essential services, with reduced risk of damage to panels

#### 03 Minimising water consumption

Timed automatic and sensor taps help reduce water usage

#### 04 Quality control

All of our products are subject to rigorous testing to ensure quality and durability.

# We know healthcare solutions. Choice at your service.



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**Healthcare solutions**

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**V-epps 7 secrets**

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**Sanitary assemblies**

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**Brassware**

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|  |  |                              |  |                     |                      |
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Health

**We know healthcare.**  
Industry leading designs  
with a proven track record,  
our healthcare solutions are  
fully compliant, giving you  
choice in budget and design  
to suit your individual project  
requirements.





# V-epps Hygen

**Designed with infection control in mind. HBN 00-10 Part C Compliant.**  
Our V-epps Hygen is a standalone basin assembly, formed from a single piece of solid grade laminate. V-epps Hygen is impervious to water and easy to clean and maintain, thanks to its seamless design, flush fitting hinged and lockable access doors.



01 V-epps Healthcare V-epps Hygen in Willow

### Key features

- Manufactured from one piece of solid grade laminate creating a smooth, seamless finish for easy cleaning.
- Integrated seal, designed to prevent water, vapour and airborne particles passing through the rebate.
- Two hinged, recessed, flush, lockable access panels for ease of maintenance with allocated space to allow soap and towel dispensing units to be fitted.
- For seamless installation, an optional plinth can be fitted to allow the vinyl floor to be recieved.
- Utilising galvanised steel tie back rods, complete with zinc brackets ensures a rigid and stable system.
- A simple easy click wall system with concealed aluminium wall fixing channels, complete with galvanised, zinc plated steel joggle brackets for quick installation.
- Maintains integrity of rear fire walls and acoustic rated walls.
- Pre-plumbed and compatible with the market leading sanitaryware.

### Performance Options

- Width**  
700mm or 750mm
- Height**  
Upto 2700mm
- Depth**  
150mm or 225mm
- Ceiling**  
Suspended option, Solid option
- Floor**  
Optional 100mm plinth
- Sanitaryware**  
Available to suit wash hand basin
- Asemblies options**  
Clinical Wash-Hand Unit LB H M and LB H L

### Colour Options

|                     |                   |                     |                |
|---------------------|-------------------|---------------------|----------------|
|                     |                   |                     |                |
| Smoke<br>VEN274     | Iceberg<br>VEN269 | Pineapple<br>VEN321 | Gala<br>VEN265 |
|                     |                   |                     |                |
| Baby Blue<br>VEN250 | Willow<br>VEN254  | Graphite<br>VEN275  |                |

# Boxed-out Unit

Offering you a speedy and simple installation, our Boxed-out Unit maintains integrity of rear fire walls and acoustic rated walls. With variable box depth, width and height to accommodate service requirements this is our fully compliant, tried and tested solution.



**01** V-epps Healthcare Boxed-out Unit in Gala and Iceberg with Contour 21 500 washbasin and Markwik sequential mixer tap

**Key features**

Fully compliant with regulatory requirements.

Metal-framed, pre-plumbed system.

Factory-fitted and tested sanitaryware.

Extruded galvanised ultrasteel.

Industry leading design with proven track record.

Factory-assembled Solid Grade Laminate boxed-frame can be installed first to allow floors and ceiling to be finished.

Box sides rebated into an extruded aluminium frame to provide a flush, easy to clean surface to box frame.

Variable box depth to accommodate service requirements.

Maintains integrity of rear fire and acoustic rated walls.

Avoids the need to co-ordinate aperture sizes and positions with partitioning contractor.

Pre-plumbed panel installed at later stage to avoid construction damage.

Offers speedy and simple installation.

Hinged and lockable top access panels, up to 850mm width.

V-epps panelling available in SGL, HPL and MFC.

V-epps panelling available in 37 laminate colours.

V-epps 7 secrets apply to panels, excluding Baserail - see page 15.

Healthcare solutions

**Box Frame Colour Options**

|                 |                   |                    |
|-----------------|-------------------|--------------------|
|                 |                   |                    |
| Smoke<br>VEN274 | Iceberg<br>VEN269 | Graphite<br>VEN275 |

# Recessed Unit

This space saving panel will not protrude into your room and is our cost-effective solution for your healthcare requirement. It also avoids the need for interface at both floor and ceiling junctions.

**01** V-epps Healthcare Recessed Unit in Frozen Blue with Contour 21 500 washbasin



## Key features

Fully compliant with regulatory requirements.

Metal-framed, pre-plumbed system.

Factory-fitted and tested sanitaryware.

Extruded galvanised ultrasteel.

Industry leading design with proven track record.

Space saving panel unit does not protrude into the room.

Avoids need for interface at floor and ceiling junctions.

Maintains up to 44Rw dB sound installation of standard partition wall.

Most cost-effective solution.

Not suitable for use within fire rated walls or within acoustic rated walls exceeding 44Rw dB.

Hinged and lockable top access panels, up to 850mm width.

V-epps panelling available in SGL, HPL and MFC.

V-epps panelling available in 37 laminate colours.

V-epps 7 secrets apply to panels, excluding Baserail - see page 15.

# V-epps Wall System

The panels of our V-epps wall system are designed in sections, enabling you to create your required configuration to suit your individual project. It allows you easy installation and access to concealed services.

**01** V-epps configuration in Pineapple and Platinum with Dark Grey grab rails and White supported back rest

## Key features

- Metal-framed, pre-plumbed system.
- Factory fitted and tested sanitaryware.
- Extruded aluminium framework.
- Industry leading design with proven track record.
- Complete onsite flexibility.
- Provides a cost-effective, quick installation.
- Separate delivery of framing and panels if required.
- Reduces the need for onsite specialist skills.
- Suitable for wet and dry environments.
- Bespoke system ready to install.
- Suitable for all board types.
- Increased product longevity.
- Easy access for maintenance
- Hinged and lockable panels available, up to 850mm width.
- V-epps panelling available in SGL, HPL and MFC.
- V-epps panelling available in 37 laminate colours.
- V-epps 7 secrets apply to panels - see page 15.



# Mental Healthcare

Unlike conventional sanitaryware, the design of our high security products for en-suite environments makes them virtually indestructible. Our high security basin is anti-ligature and manufactured from anti-shatter moulded resin. This highly impact resistant solution is recommended for establishments with facilities to care for mental health patients.

## Panelling key features

Lockable panels for added security.

V-epps panelling available in 37 laminate colours.

V-epps 7 secrets apply to panels - see page 15.

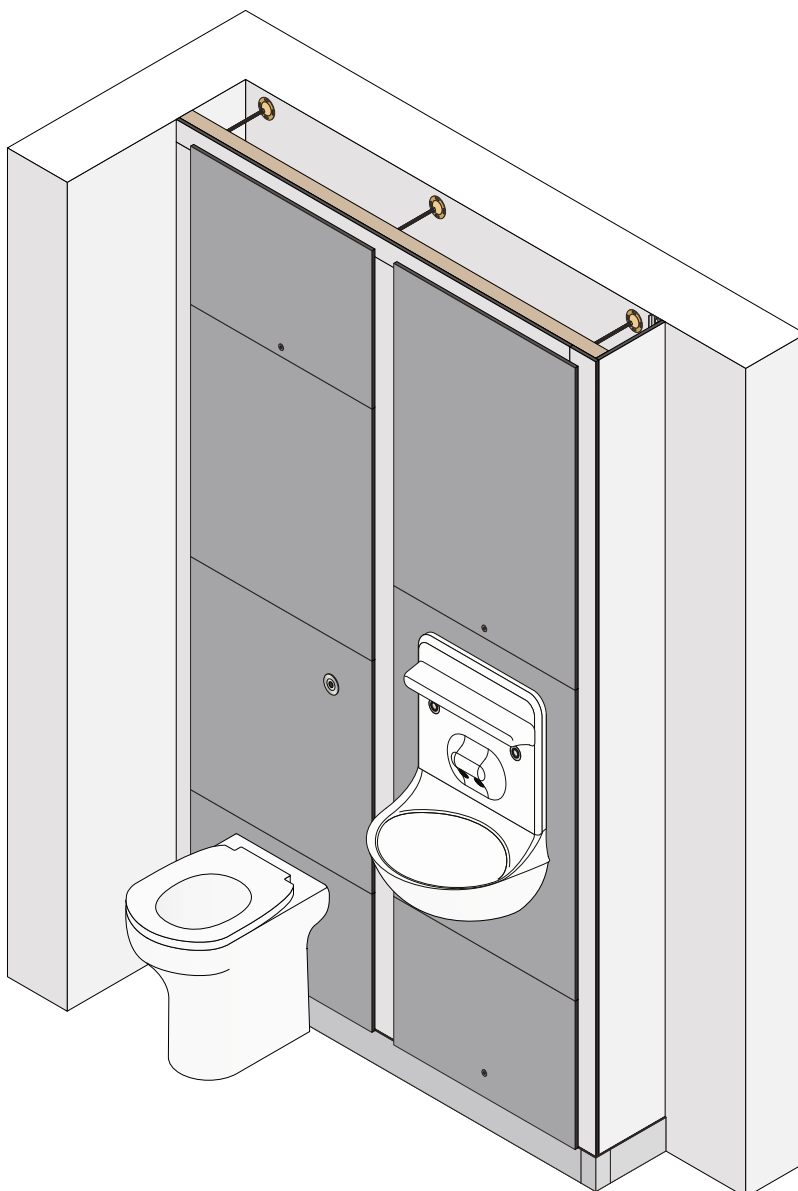
## Sanitaryware key features

Safe en-suite product.

High security basin is ligature free.

Alternative to stainless steel.

Impact resistant and anti-shatter.





# 7 secrets of V-epps

Venesta's Engineered Pre-Plumbed System (V-epps) is the epitome of a pre-plumbed system that offers faster installation, easier ongoing maintenance and a wide choice of sanitaryware. The beauty of V-epps is it's easy to see benefits, without seeing the installation. V-epps features ingenious engineering such as:



## 01 Venesta linear-bearing hinge™

Our precision engineered, high strength linear-bearing hinges and panel support ratchets offer smooth movement and allow panels to be positioned at 10 different heights, all without any gaps between panels.

This product is protected by patent GB2533996.



## 02 Venesta dowel-dock™

Designed for strength and perfect panel alignment, our dowel dock system ensures panels return to their correct position every time.

This product is protected by patent GB2533996.



## 03 Tie backs

Adjustable zinc plated steel tie backs offer a bracing system for improved stability and allow for easier, speedier installation.



## 04 Baserail

Designed with a smooth, modern finish in 2 colour choices, the V-epps baserail, now available in 2 height options, ensures compatibility with all cubicle ranges and washroom designs.



## 05 Panel lock

We understand the need for added safety without compromised aesthetics. In stainless steel with a tamper proof security key opening, our panel locks are discreet and ensure maximum security.

Patent pending



## 06 Wall hung WC carrier

Our wall hung WC carrier is made from virtually indestructible Solid Grade Laminate. It simply locates into the baserail and is fixed back to the building structure without the need for floor bolts. The assembly has been load tested to 400kgs and complies with BSEN 997.



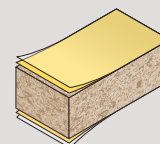
## 07 Fittings

We understand the need for products that last. That's why all of our metal components are non-ferrous or coated to protect against rusting and corrosion.

## Performance options

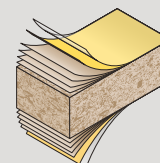
### MFC

For dry environments, we recommend MFC for low use areas, where assemblies are unlikely to be damaged by wheeled equipment. Manufactured from 18mm nominal thickness high performance moisture-resistant melamine faced chipboard. Edges lipped with PVC lipping.



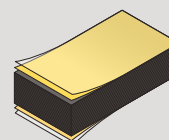
### HPL

For more heavily used environments, we recommend HPL for areas used by the public along with areas where medical/nursing procedures are carried out. 18mm nominal thickness. Edges lipped with PVC lipping. Post-formed vertical edges reduce the vulnerability of the panel edge and remove the joint between panel and lipping.



### SGL

Completely impervious to water, we recommend SGL for areas that will be subject to prolonged moisture, 13mm nominal thickness with polished black radius edges.



## Case study The Royal London Hospital

Venesta's product is both quick and easy to install, this, combined with an experienced CAD and manufacturing team makes them the ideal choice when procuring a washroom package of this size and complexity.

Marcus Lynes, Shire Integrated Systems Ltd  
(installers for Skanska)

Part of Barts and The London Hospital Foundation Trust, one of Britain's leading healthcare providers, The Royal London Hospital at Whitechapel and St Barts Hospital at St Paul's both have a reputation for making outstanding contributions to modern medicine.

During an extensive new building scheme Venesta was chosen to supply new washroom and shower solutions throughout the two hospitals. These were both huge projects and a challenge that we relished.

To ensure smooth running, we provided a full-time project manager who was responsible for the surveying, scheduling and production drawing of every unit supplied. The client chose our pre-plumber units and Quantum SGL cubicles. The latter's solid grade laminate panels are extremely resistant to impact and impervious to water, making it an ideal solution for healthcare environments.

The quality of our service was crucial to the success of this project. We offered a short lead time on all products, ensuring our client had total piece of mind, knowing that deadlines could always be met, even when unforeseen problems arose onsite.





The background is a solid teal color with several large, overlapping, organic shapes in a lighter shade of teal. These shapes are positioned in the upper and middle sections of the page, creating a layered, abstract effect.

# Asser

**We know sanitary assemblies.**

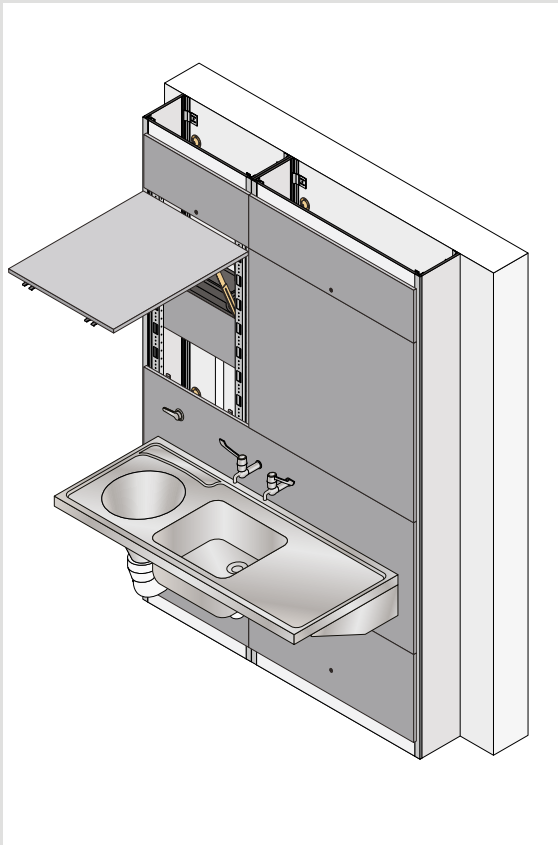
**In healthcare, compliance is key. Our V-epps Healthcare systems meet the Department of Health's requirements for fully compliant, tested and proven solutions.**

mbles

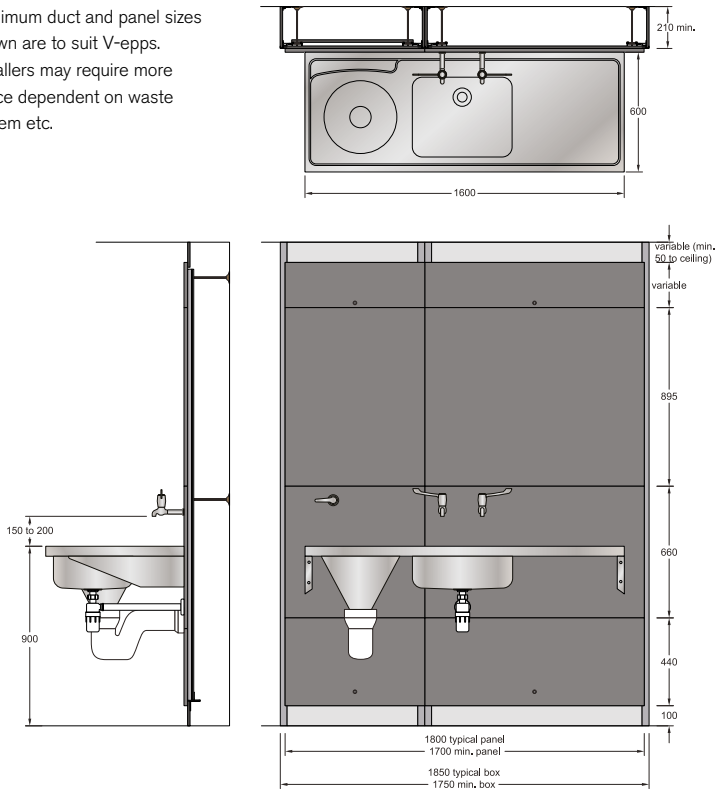


# Disposal Unit DU HS

For the disposal of liquid and solid waste in clinical areas.



\*Minimum duct and panel sizes shown are to suit V-epps. Installers may require more space dependent on waste system etc.



### Typical Department of Health requirements are:

- Lever action taps to avoid cross-contamination
- Separate manual control of hot and cold water
- Open nozzle and flow straightener with minimal restriction

### Typical room applications:

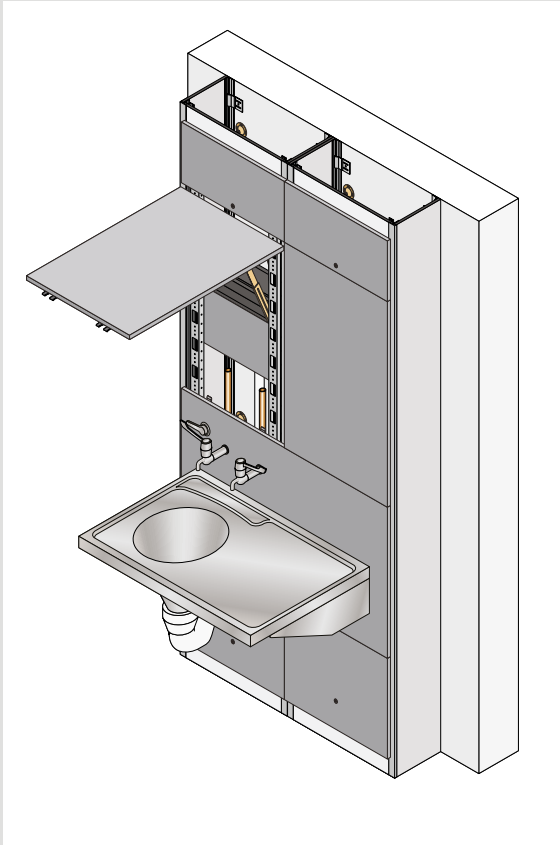
Dirty utility/disposal

| Product code                   | Product description                          | DH ref. | Brassware options                     | DH ref. |
|--------------------------------|--|---------|---------------------------------------|---------|
| 9S30071PO (L)<br>9S30072PO (R) | Disposal unit<br>1600mm width<br>L/R drainer | DU HS   | S8270AA Markwik lever action bib taps | TB H1   |

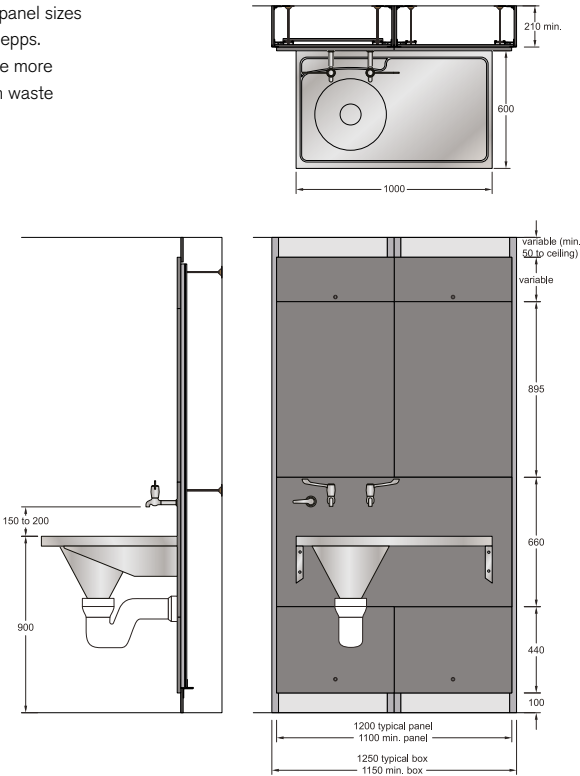
- Bottom access panels are provided with push/pull clips. For locked panels, bottom panel is on lift-off clips.
- 7 panel unit shown in illustration. One upper access panel provided with lift-off clips and one hinged at a fixed height of 895mm, with a maximum width of 850mm. Hinged panel height is variable for 5 panel unit (not shown) minimum 495mm and maximum 1215mm.
- Post-formed panels available up to a panel width of 1200mm.

# Disposal Unit DU H

For the disposal of liquid and solid waste in clinical areas.



\*Minimum duct and panel sizes shown are to suit V-epps. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**  
Lever action taps to avoid cross-contamination  
Separate manual control of hot and cold water  
Open nozzle and flow straightener with minimal restriction

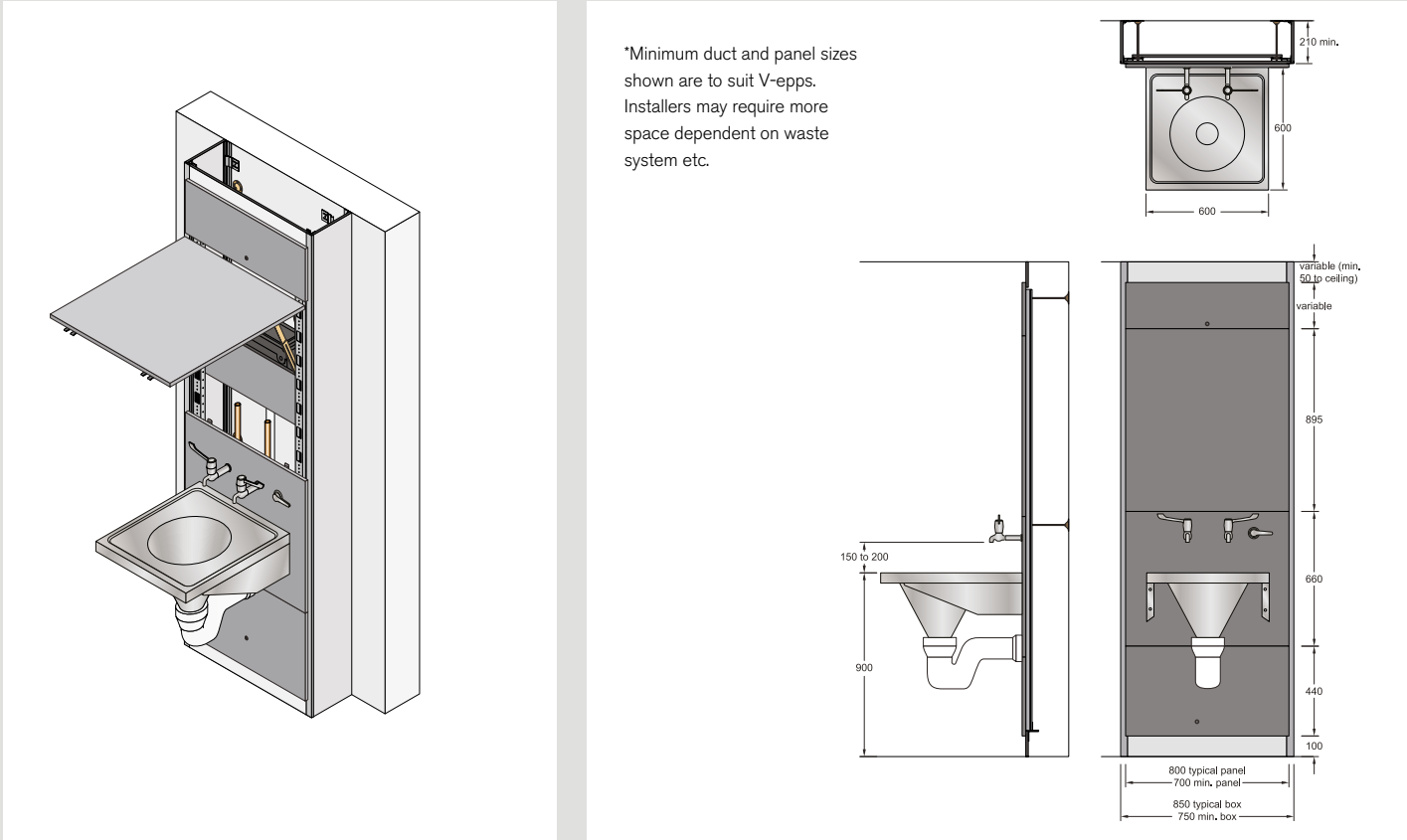
**Typical room applications:**  
Dirty utility/disposal

| Product code                   | Product description                          | DH ref. | Brassware options                     | DH ref. |
|--------------------------------|--|---------|---------------------------------------|---------|
| 9S30069PO (L)<br>9S30070PO (R) | Disposal unit<br>1000mm width<br>L/R drainer | DU H    | S8270AA Markwik lever action bib taps | TB H1   |

- Bottom access panels are provided with push/pull clips. For locked panels, bottom panel is on lift-off clips.
- 7 panel unit shown in Illustration. One upper access panel provided with lift-off clips and one hinged at a fixed height of 895mm, with a maximum width of 850mm. Hinged panel height is variable for 5 panel unit (not shown) minimum 495mm and maximum 1215mm.
- Post-formed panels available up to a panel width of 1200mm.

# Disposal Unit DU

For the disposal of liquid and solid waste in clinical areas.



**Typical Department of Health requirements are:**

- Lever action taps to avoid cross-contamination
- Separate manual control of hot and cold water
- Open nozzle and flow straightener with minimal restriction

**Typical room applications:**

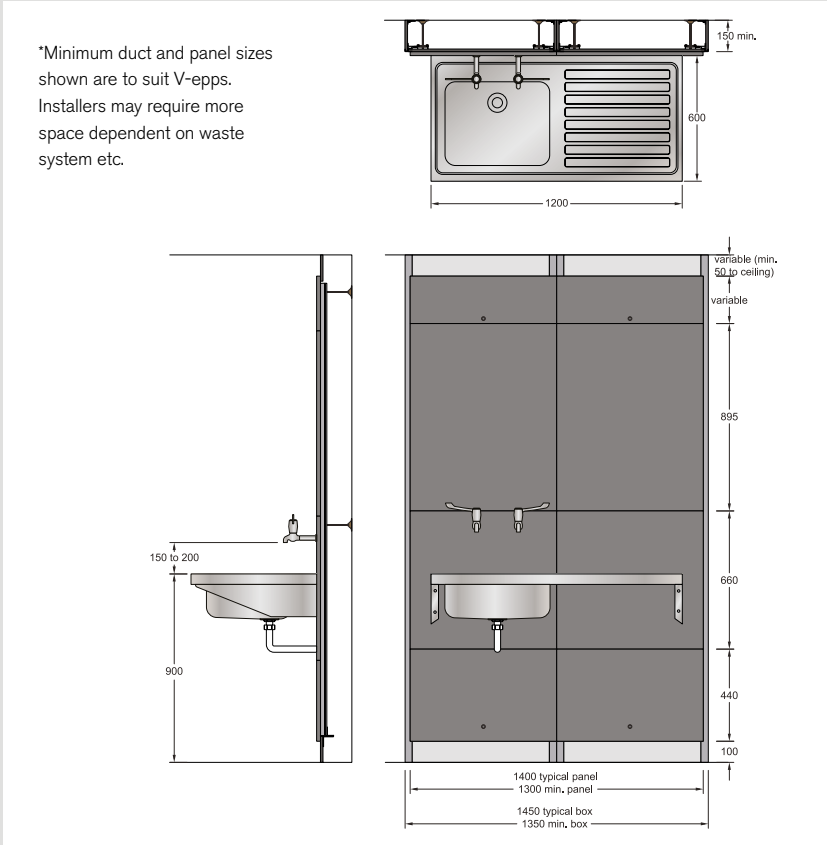
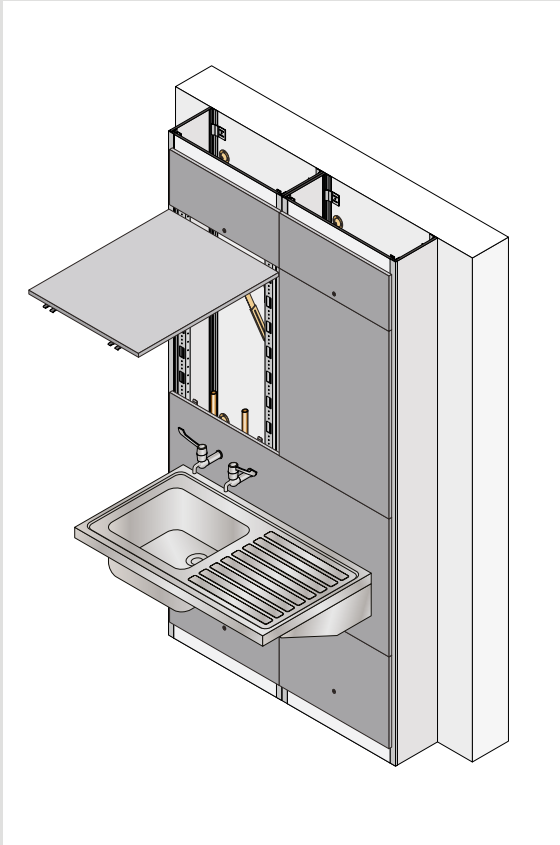
Dirty utility/disposal

| Product code | Product description          | DH ref. | Brassware options                     | DH ref. |
|--------------|------------------------------|---------|---------------------------------------|---------|
| 9S30073PO    | Disposal unit<br>600mm width | DU      | S8270AA Markwik lever action bib taps | TB H1   |

- Bottom access panels are provided with push/pull clips. For locked panels, bottom panel is on lift-off clips.
- 4 panel unit shown in Illustration. Upper access panel hinged at a fixed height of 895mm, with a maximum width of 850mm. Hinged panel height is variable for 3 panel unit (not shown) minimum 495mm and maximum 1215mm.

# Clinical Sink ST A, ST B, ST C

For use in clinical areas.



**Typical Department of Health requirements are:**

- Lever action taps to avoid cross-contamination
- Separate manual control of hot and cold water
- Flush-grated waster with no plug

**Typical room applications:**

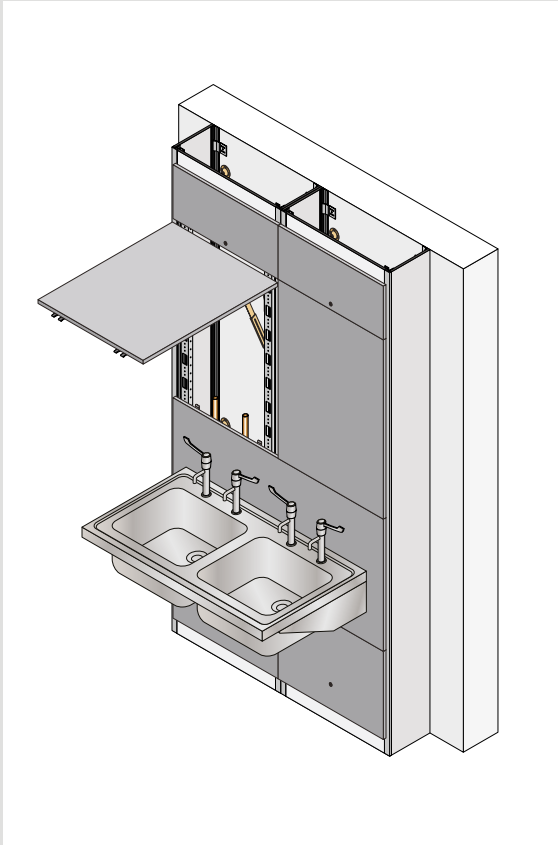
- Dirty utility

| Product code                   | Product description           | DH ref. | Brassware options                     | DH ref. |
|--------------------------------|-------------------------------|---------|---------------------------------------|---------|
| 9S30088PO (L)<br>9S30089PO (R) | Single sink<br>Single drainer | ST A    | S8270AA Markwik lever action bib taps | TB H1   |
| 9S30090PO                      | Single sink<br>Double drainer | ST B    |                                       |         |
| 9S30063PO (L)<br>9S30064PO (R) | Double sink<br>Single drainer | ST C    |                                       |         |

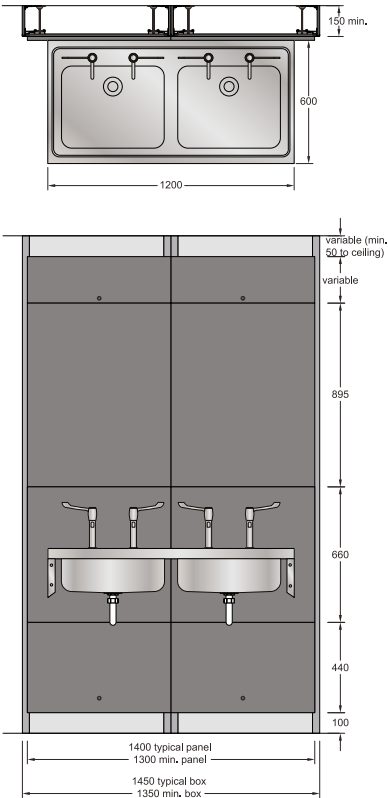
- Bottom access panels are provided with push/pull clips. For locked panels, bottom panel is on lift-off clips.
- 7 panel unit shown in Illustration. One or two hinged panels at a fixed height of 895mm, with a maximum width of 850mm. Hinged panel height is variable for 5 panel unit (not shown) minimum 495mm and maximum 1215mm.
- Post-formed panels available up to a panel width of 1200mm.

# Non-clinical Sink SK1, SK2

For use in domestic and general areas.



\*Minimum duct and panel sizes shown are to suit V-epps. Installers may require more space dependent on waste system etc.



### Typical Department of Health requirements are:

- Lever action taps to avoid cross-contamination
- Separate manual control of hot and cold water
- Recessed grated waste with plug
- Open nozzle and flow straightener with minimal restriction

### Typical room applications:

- Cleaner's room
- Kitchens

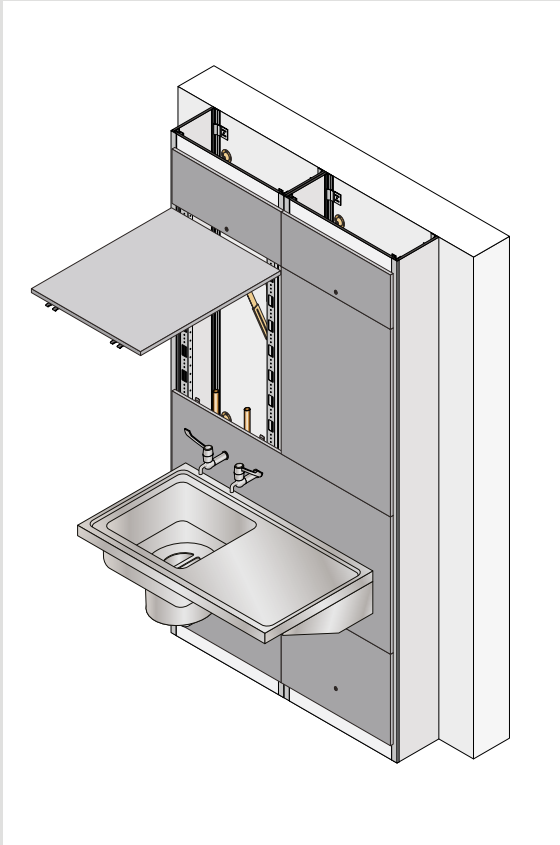
| Product code | Product description        | DH ref. | Brassware options                     | DH ref. |
|--------------|----------------------------|---------|---------------------------------------|---------|
| 9S30056PO    | Single sink<br>2 tap holes | SK1     | S8265AA Markwik high neck pillar taps | TB H1   |
| 9S30057PO    | Double sink<br>2 tap holes | SK 2    |                                       |         |

- Bottom access panels are provided with push/pull clips. For locked panels, bottom panel is on lift-off clips.
- 7 panel unit shown in Illustration. One or two hinged panels at a fixed height of 895mm, with a maximum width of 850mm. Hinged panel height is variable for 5 panel unit (not shown) minimum 495mm and maximum 1215mm.
- Post-formed panels available up to a panel width of 1200mm.

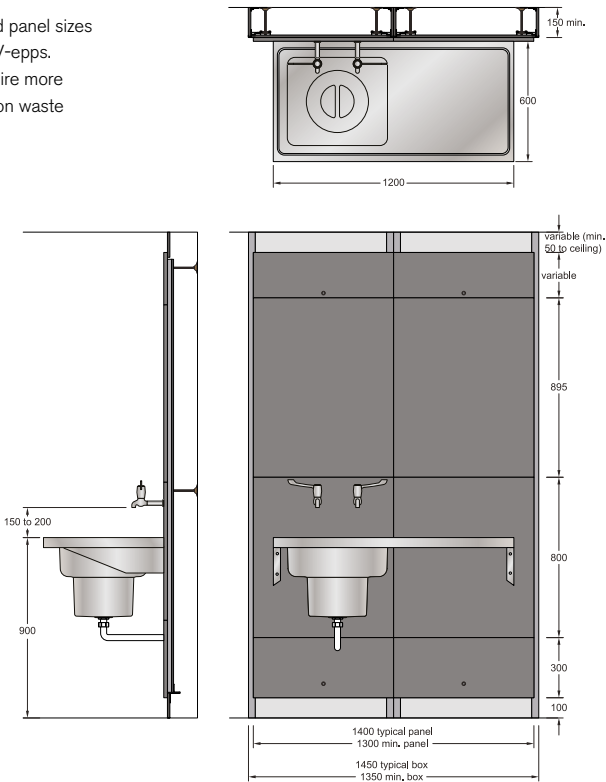


# Plaster Sink PS H

For use in connection with plaster preparation in clinical areas.



\*Minimum duct and panel sizes shown are to suit V-epps. Installers may require more space dependent on waste system etc.



## Typical Department of Health requirements are:

- Lever action taps to avoid cross-contamination
- Separate manual control of hot and cold water
- Open nozzle and flow straightener with minimal restriction
- Connection to concealed services

## Typical room applications:

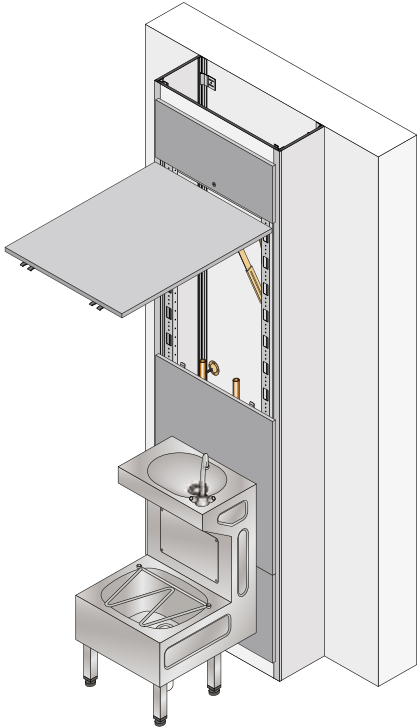
Plaster rooms

| Product code                   | Product description                              | DH ref. | Brassware options                     | DH ref. |
|--------------------------------|--|---------|---------------------------------------|---------|
| 9S30053PO (L)<br>9S30054PO (R) | Plaster sink unit<br>1200mm width<br>L/R drainer | PS H    | S8270AA Markwik lever action bib taps | TB H1   |

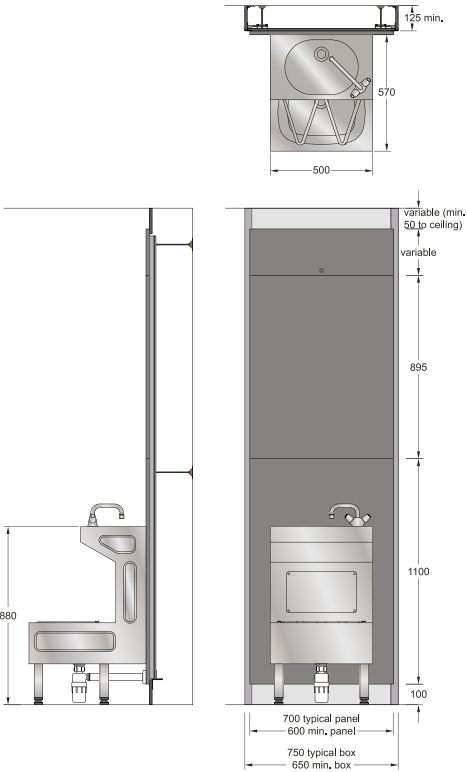
- Bottom access panels are provided with push/pull clips. For locked panels, bottom panel is on lift-off clips.
- 7 panel unit shown in Illustration. One or two hinged panels at a fixed height of 895mm, with a maximum width of 850mm. Hinged panel height is variable for 5 panel unit (not shown) minimum 495mm and maximum 1215mm.
- Post-formed panels available up to a panel width of 1200mm.

# Janitorial Unit JU

For use by domestic services staff for the disposal of liquid waste.



\*Minimum duct and panel sizes shown are to suit V-epps. Installers may require more space dependent on waste system etc.



Typical room applications:

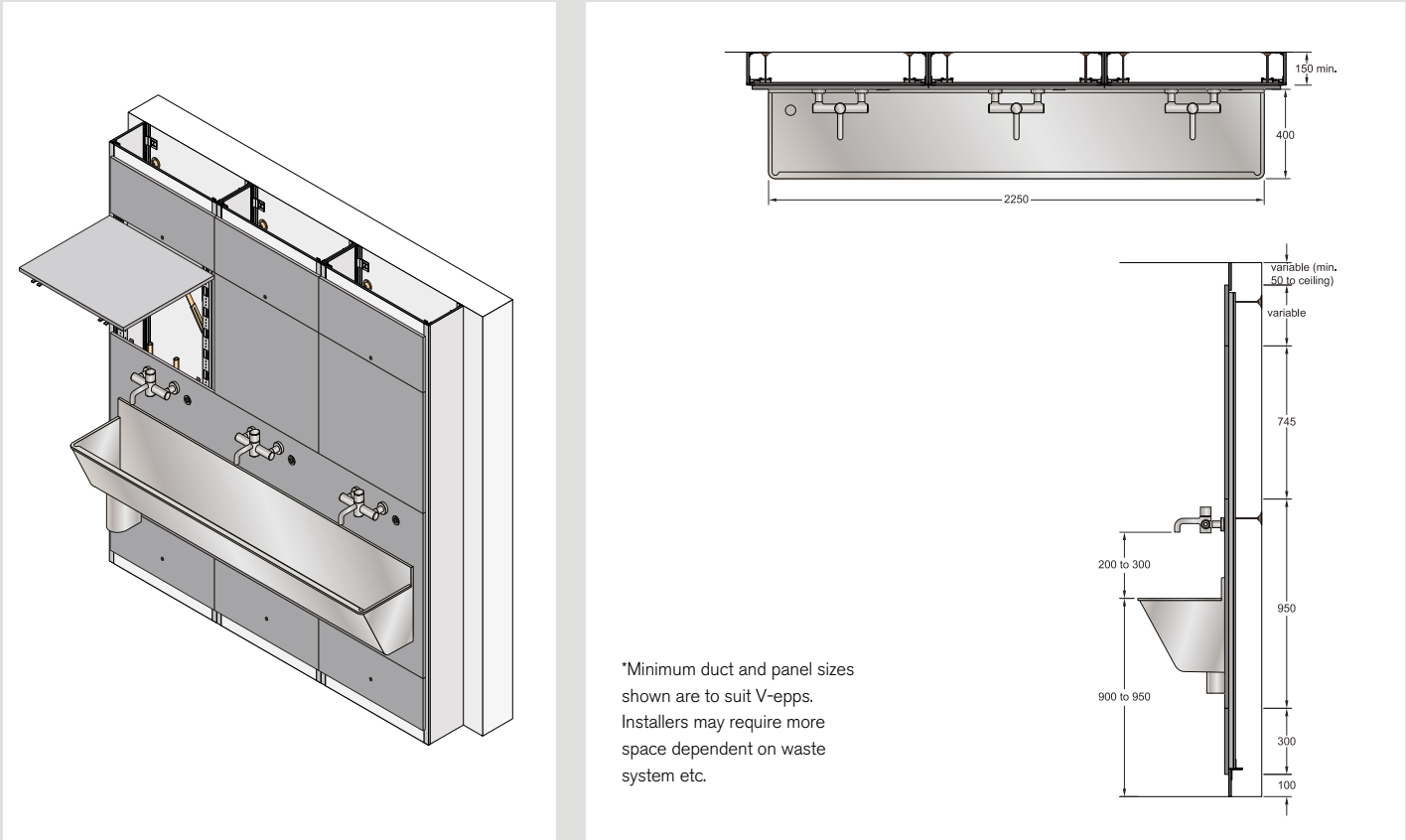
Cleaner's room

| Product code | Product description   | DH ref. |
|--------------|---|---------|
| 9S30050PO    | Janitorial unit<br>Monobloc mixer<br>Domed/flush-grated waste | JU      |

▪ 3 panel unit shown in Illustration. Top access panel hinged at a fixed height of 895mm, with a maximum width of 850mm. Hinged panel height is variable for 2 panel unit (not shown) minimum 495mm and maximum 1215mm.

# Scrub-up Trough SU H1, SU H2, SU H3

For use in connection with surgical washing of forearms and hands.



**Typical Department of Health requirements are:**

Washing under running water (therefore no plug)

Troughs should be wall-hung with single waste outlet

Controlled water temperature, in accordance with Health Technical Memorandum 04-01

Taps should be wall mounted with open nozzle and flow straightener with minimal restriction

Point of discharge to front rim is critical

**Typical room applications:**

Theatres

Scrub-up areas

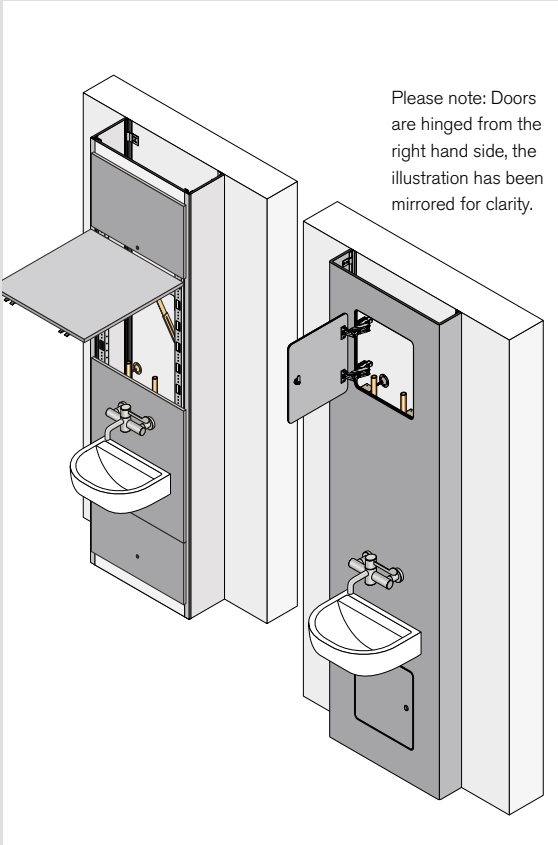
| Product code                   | Product description                              | DH ref. | Brassware options  | DH ref.             |
|--------------------------------|--|---------|--|---------------------|
| 9S30082PO (L)<br>9S30083PO (R) | Scrub-up trough<br>L/R outlet<br><br>750mm width | SU H1   | A6060AA Markwik 21 wall mounted thermo mixer<br><br>A6061AA Markwik 21 wall mounted mixer and sensor | TB H2a<br><br>TB H6 |
| 9S30084PO (L)<br>9S30085PO (R) | 1500mm width                                     | SU H2   |  |                     |
| 9S30086PO (L)<br>9S30087PO (R) | 2250mm width                                     | SU H3   |  |                     |

- Bottom access panels are provided with push/pull clips. For locked panels, bottom panel is on lift-off clips.
- 10 panel unit shown in illustration. One, two or three hinged panels at a fixed height of 745mm, with a maximum width of 850mm. Hinged panel height is variable for top access panel units (not shown) minimum 505mm and maximum 1225mm.
- Post-formed panels available up to a panel width of 1200mm.

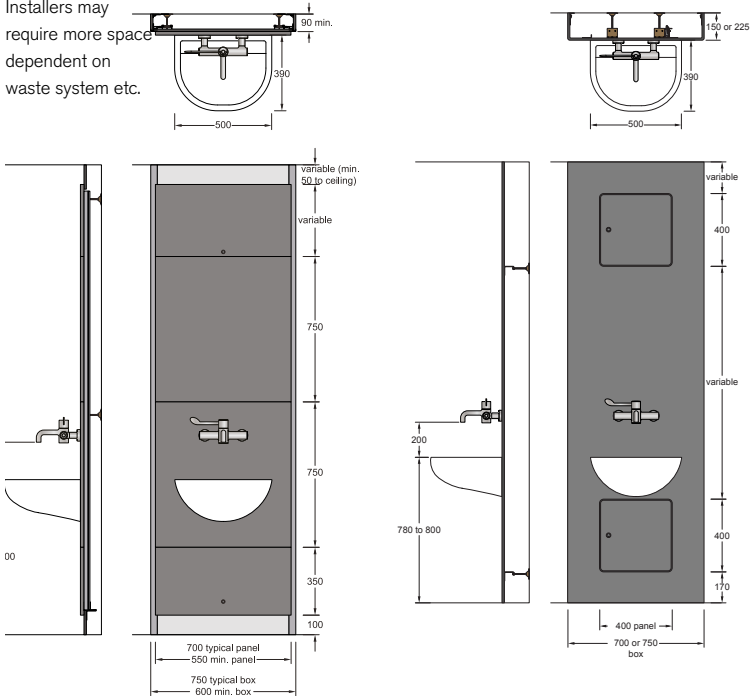
# Clinical Wash-hand Basin

LB H M, LB H L

For use in all clinical areas.



\*Minimum duct and panel sizes shown are to suit V-epps. Installers may require more space dependent on waste system etc.



### Typical Department of Health requirements are:

- Integral back outlet
- Washing under running water (therefore no plug)
- Wall-mounted lever-action or sensor tap (with self-draining spout)
- TMV3-approved thermostatic mixing valve (either fitted directly to tap or integral within it, in accordance with Health Technical Memorandum 04-01)
- Connection to concealed services
- No overflow

### Typical room applications:

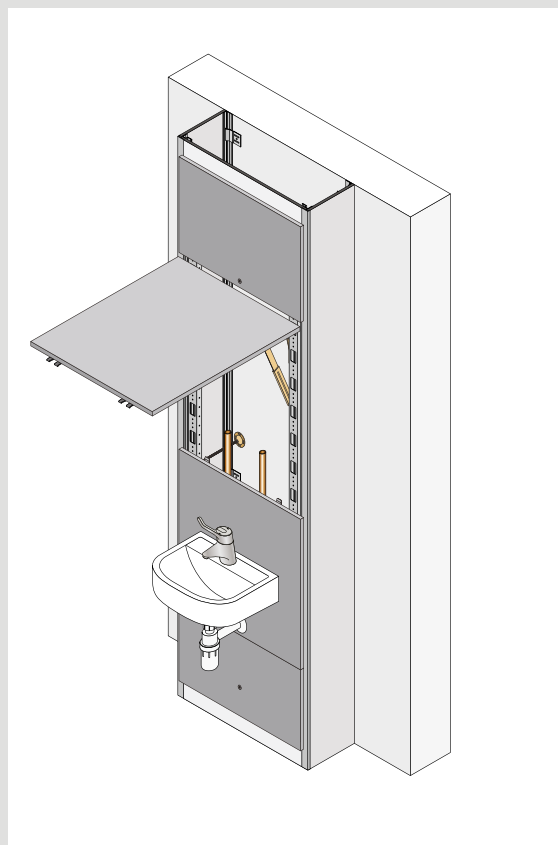
- 4/6 bed wards
- Single bed rooms
- Dirty utility
- Clean utility
- Treatment rooms
- Consulting rooms

| Product code | Product description        | DH ref. | Brassware options                                | DH ref. |
|--------------|----------------------------|---------|--|---------|
| S215401      | Contour 21<br>No tap holes | LB H M  | A6060AA Markwik 21 wall mounted thermo mixer     | TB H2a  |
|              |                            |         | A6061AA Markwik 21 wall mounted mixer and sensor | TB H6   |
|              |                            |         | A6062AA Markwik 21 wall mounted solo spout       | TB H6   |

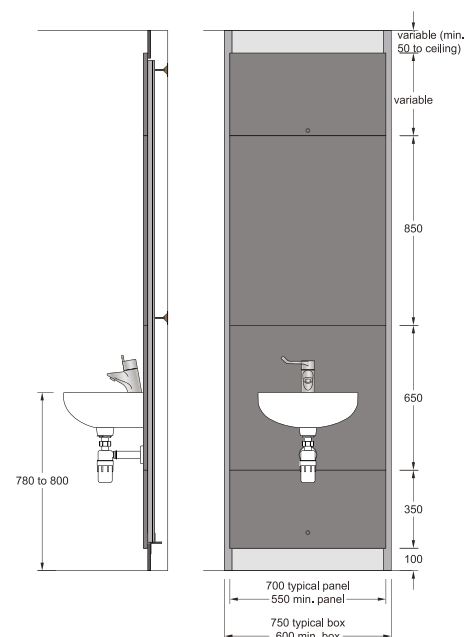
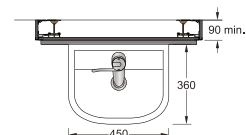
- Bottom access panels are provided with push/pull clips. For locked panels, bottom panel is on lift-off clips.
- 4 panel unit shown in Illustration. Upper access panel hinged at a fixed height of 720mm, with a maximum width of 850mm. Hinged panel height is variable for 3 panel unit (not shown) minimum 480mm and maximum 1040mm.

# Non-clinical Wash-hand Basin LB G M, LB G L

For use in connection with personal washing in domestic areas.



\*Minimum duct and panel sizes shown are to suit V-epps. Installers may require more space dependent on waste system etc.



## Typical Department of Health requirements are:

Lever action taps

Washing in reservoir of water (therefore a basin with plug and chain with screw stay)

Combined or separate nozzle with flow straightener

No overflow

## Typical room applications:

En-suites

Bathrooms

| Product code               | Product description                | DH ref.     | Brassware options                               | DH ref. |
|----------------------------|------------------------------------|-------------|---|---------|
| S225401 (M)<br>S229801 (L) | Portman 21 RH tap hole (500/600mm) | LB G<br>M/L | A4169AA Contour 21 thermostatic lever action    | TP6     |
| S230801 (M)<br>S229701 (L) | Portman 21 LH tap hole (500/600mm) | LB G<br>M/L | A4169AA Contour 21 thermostatic lever action    |         |
| S225301                    | Portman 21 2 tap hole (500mm)*     | LB G M      | B8262AA Nuastyle 21 pillar taps, lever operated | TP5     |
| S229401                    | Portman 21 2 tap hole (600mm)*     | LB G L      | B8262AA Nuastyle 21 pillar taps, lever operated |         |

▪ Bottom access panels are provided with push/pull clips. For locked panels, bottom panel is on lift-off clips.

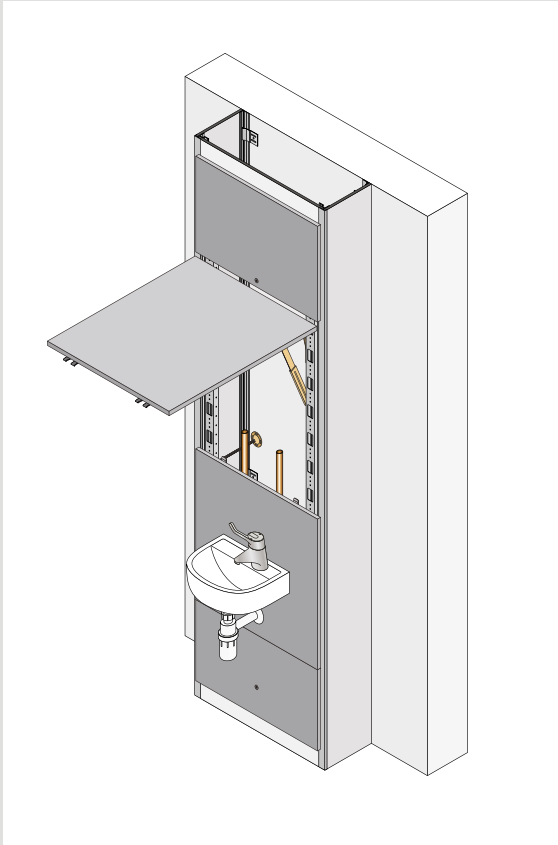
▪ 4 panel unit shown in Illustration. Upper access panel hinged at a fixed height of 720mm, with a maximum width of 850mm. Hinged panel height is variable for 3 panel unit (not shown) minimum 480mm and maximum 1040mm.

\* For 2 tap hole configurations consideration should be given to safe hot water delivery. The use of an appropriate temperature reduction device is recommended, available as an accessory.

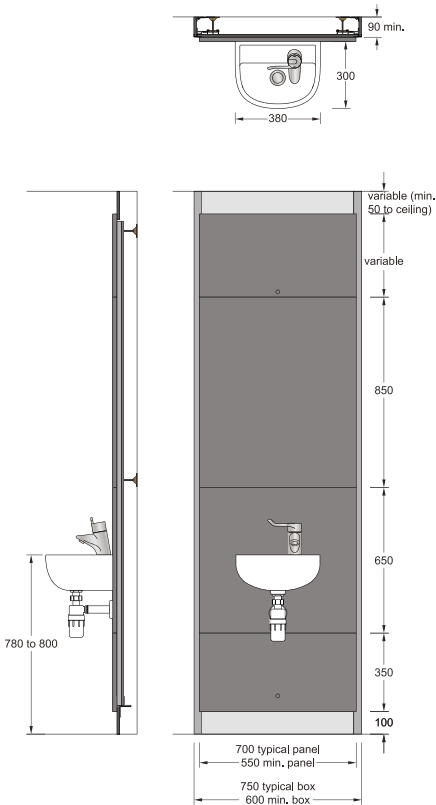
For full NBS specifications please visit our website [www.venesta.co.uk](http://www.venesta.co.uk) or call us, we're here to help **01474 353333**

# Hand-rinse Basin LB G S

For hand rinsing only.



\*Minimum duct and panel sizes shown are to suit V-epps. Installers may require more space dependent on waste system etc.



**Typical Department of Health requirements are:**

- Washing under running water (therefore no plug)
- Combined manual control of flow and temperature of water or automatic control of thermostatically mixed water, single flow spout
- Lever action tap, press tap or sensor tap
- TMV3 – approved thermostatic mixer on hot supply
- No overflow

**Typical room applications:**

- Patient WCs
- Staff WCs

| Product code | Product description                | DH ref. | Brassware options  | DH ref. |
|--------------|------------------------------------|---------|--|---------|
| S231401      | Portman 21<br>RH tap hole<br>400mm | LB G S  | A4169AA Contour 21 thermostatic lever action<br>B8263AA Avon basin mixer<br>A4852AA Sensorflow 21 compact deck mounted mixer | TP6     |

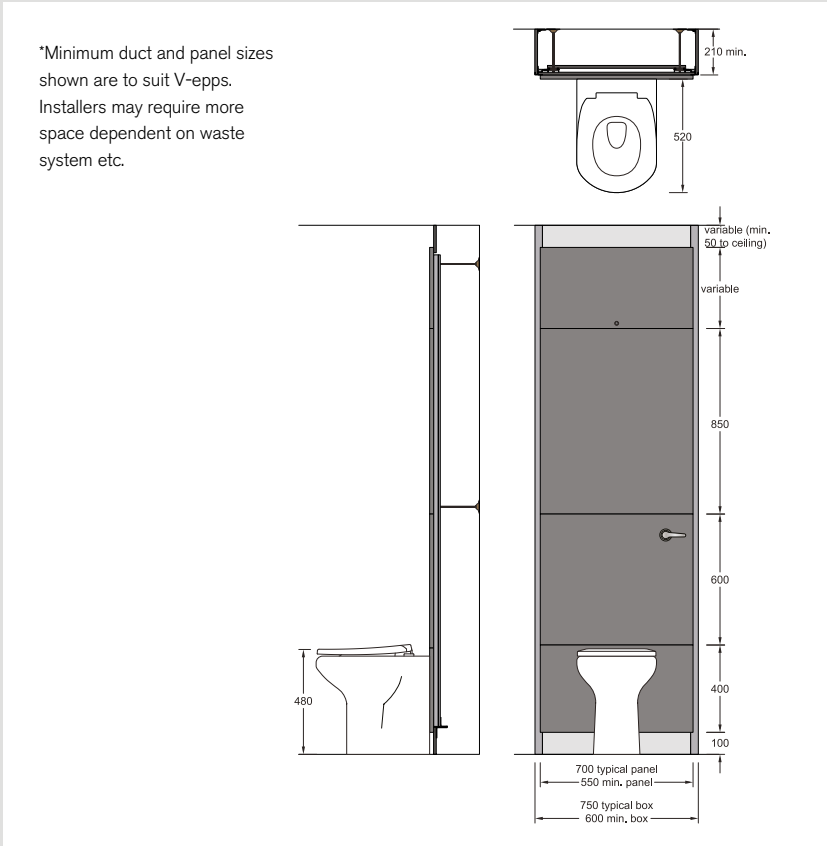
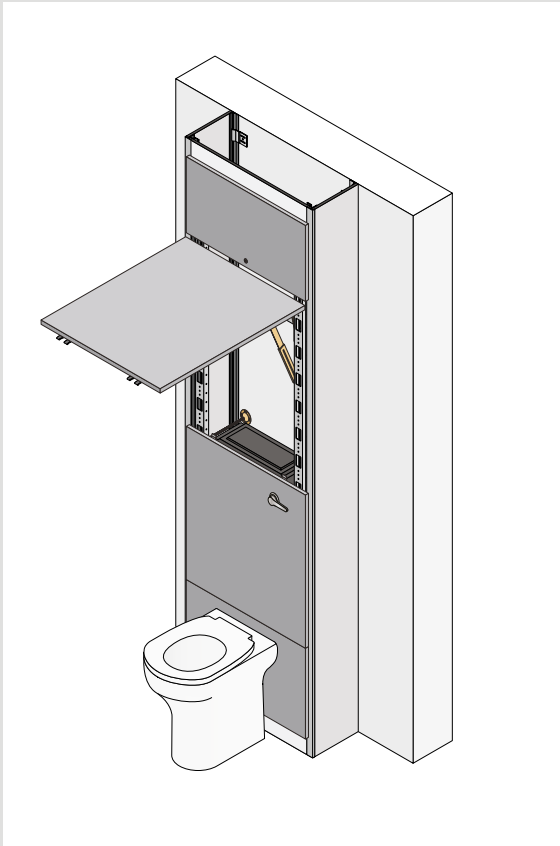
▪ Bottom access panels are provided with push/pull clips. For locked panels, bottom panel is on lift-off clips.

▪ 4 panel unit shown in Illustration. Upper access panel hinged at a fixed height of 720mm, with a maximum width of 850mm. Hinged panel height is variable for 3 panel unit (not shown) minimum 480mm and maximum 1040mm.



WC WC H

For fully ambulant and ambulant disabled users.



**Typical Department of Health requirements are:**

Hospital pattern WCs should be rimless, wash down pans

Back to wall or wall hung with concealed cistern and services

Seat only (no cover)

The WC suite must fully comply with the WC Suite Performance specifications of Water Supply (Water Fittings) Regulations 1999

The cistern, where used, should include a flushing arrangement (siphon) adjusted to deliver no more than 6L full flush and dual flush, where the smaller flush will not exceed two-thirds of the full flush volume

**Typical room applications:**

Staff areas

Public area

| Product code | Product description     | DH ref. | Seat options no cover   |
|--------------|-------------------------|---------|---|
| S305701      | Contour 21raised height | WC H    | S406601 White<br>S406636 Blue<br>S4066LJ Grey<br>S4066RN Charcoal |

▪ 4 panel unit shown in Illustration. Upper access panel hinged at a fixed height of 720mm, with a maximum width of 850mm. Hinged panel height is variable for 3 panel unit (not shown) minimum 480mm and maximum 1040mm.

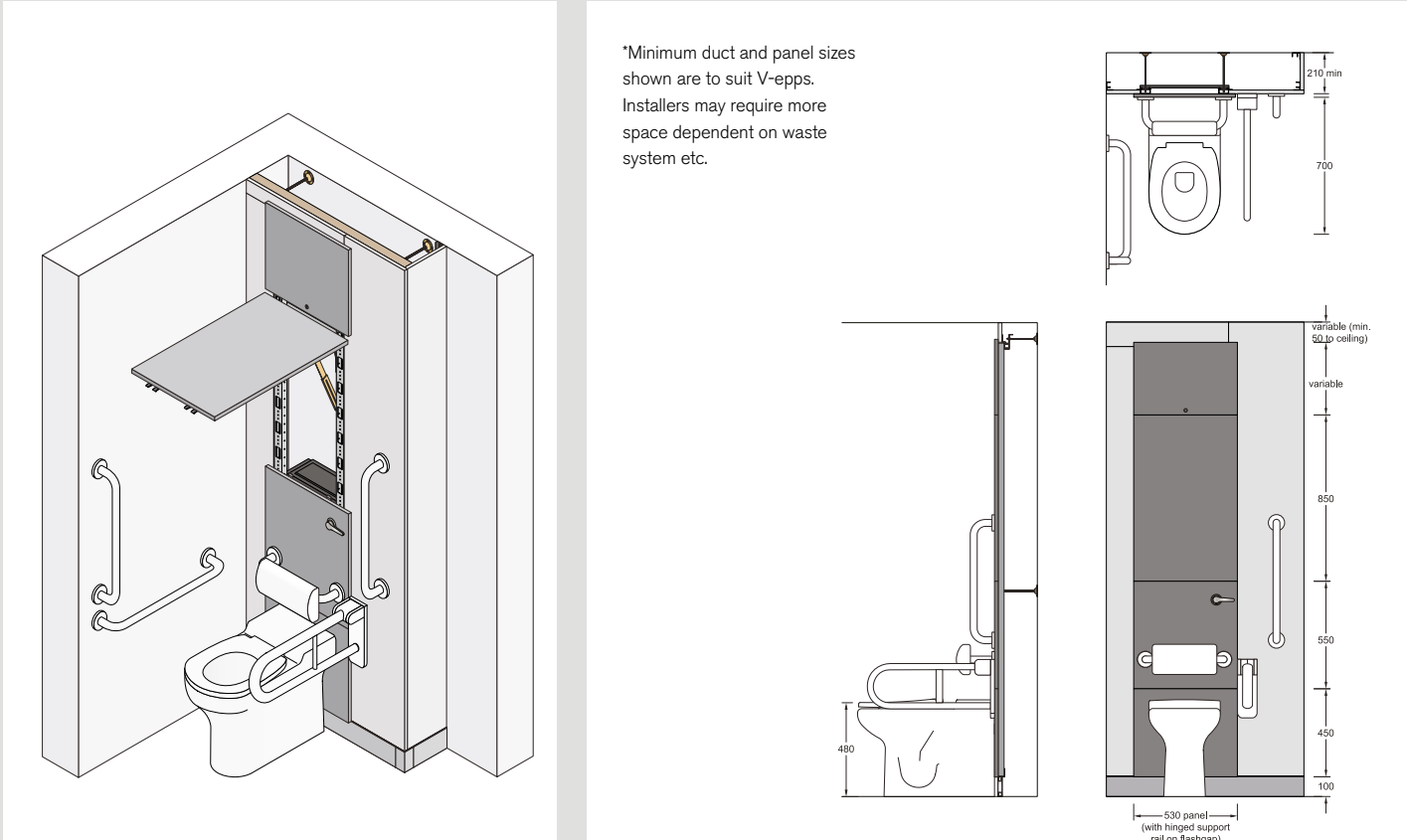
\* We offer a wide selection of cisterns and operating mechanisms to suit your specific requirements.

\*We offer a wide selection of cisterns and operating mechanisms to suit your specific requirements.

For full NBS specifications please visit our website [www.venesta.co.uk](http://www.venesta.co.uk) or call us, we're here to help **01474 353333**

# WC WC HD

For assisted ambulant disabled/wheelchair users.



**Typical Department of Health requirements are:**

- Hospital pattern WCs should be rimless, wash down pans
- Back to wall or wall hung with concealed cistern and services
- Seat only (no cover)
- The cistern, where used, should include a flushing arrangement (siphon) adjusted to deliver no more than 6L full flush and dual flush, smaller not to exceed two-thirds of full flush volume

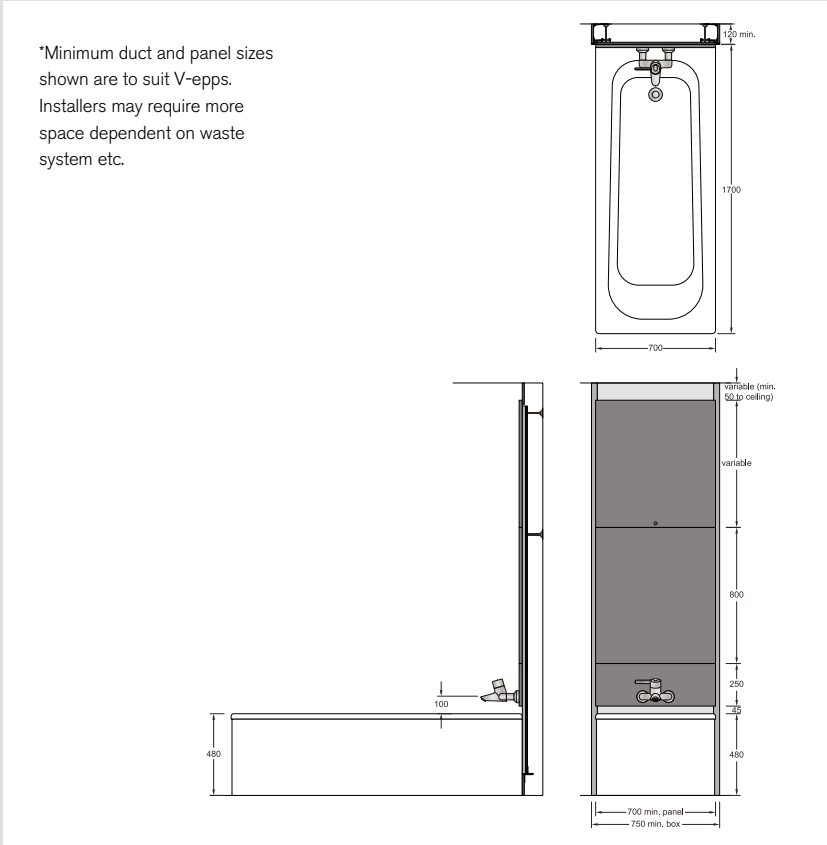
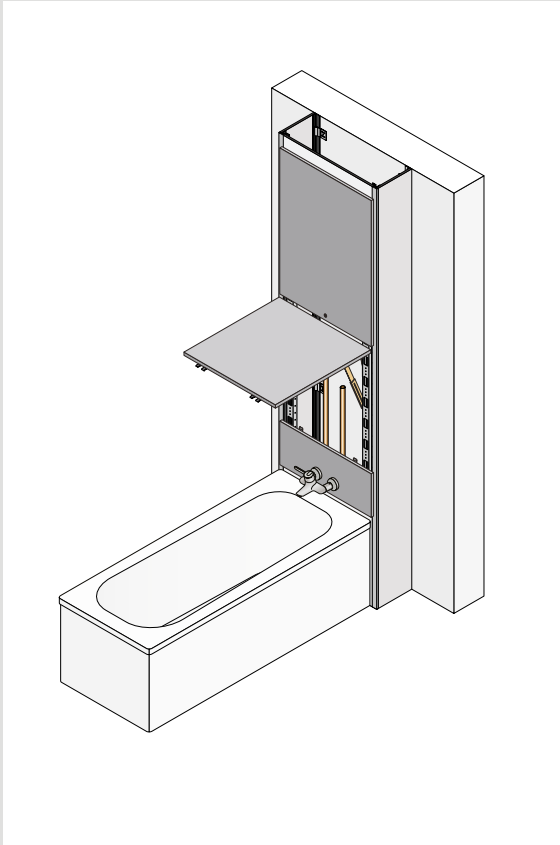
- The WC suite must fully comply with the WC Suite Performance specifications of Water Supply (Water Fittings) Regulations 1999
- Back rest required
- Typical room applications:**
- En-suites
  - Patient WCs
  - Assisted WCs

| Product code | Product description                | DH ref. | Seat options  | Grab rails   |
|--------------|------------------------------------|---------|---|--|
| S305501      | Contour 21rimless projection 700mm | WC H    | S406601 White<br>S406636 Blue<br>S4066LJ Grey<br>S4066RN Charcoal | S6454 grab rail 60cm x 35mm<br>S6482 hinged support rail 65cm x 35mm<br>S6481 back support, 40cm x 17cm x 35mm<br>S688467 cushioned back support |

▪ 4 panel unit shown in Illustration. Upper access panel hinged at a fixed height of 730mm, with a maximum width of 850mm. Hinged panel height is variable for 3 panel unit (not shown) minimum 0mm and maximum 1040mm.

# Unassisted Bath BA G

For unassisted personal bathing.



**Typical Department of Health requirements are:**

Taps should have open nozzles and flow straighteners with minimal restriction

TMV3 – approved thermostatic mixing valve on the hot supply or be integral to the fitting

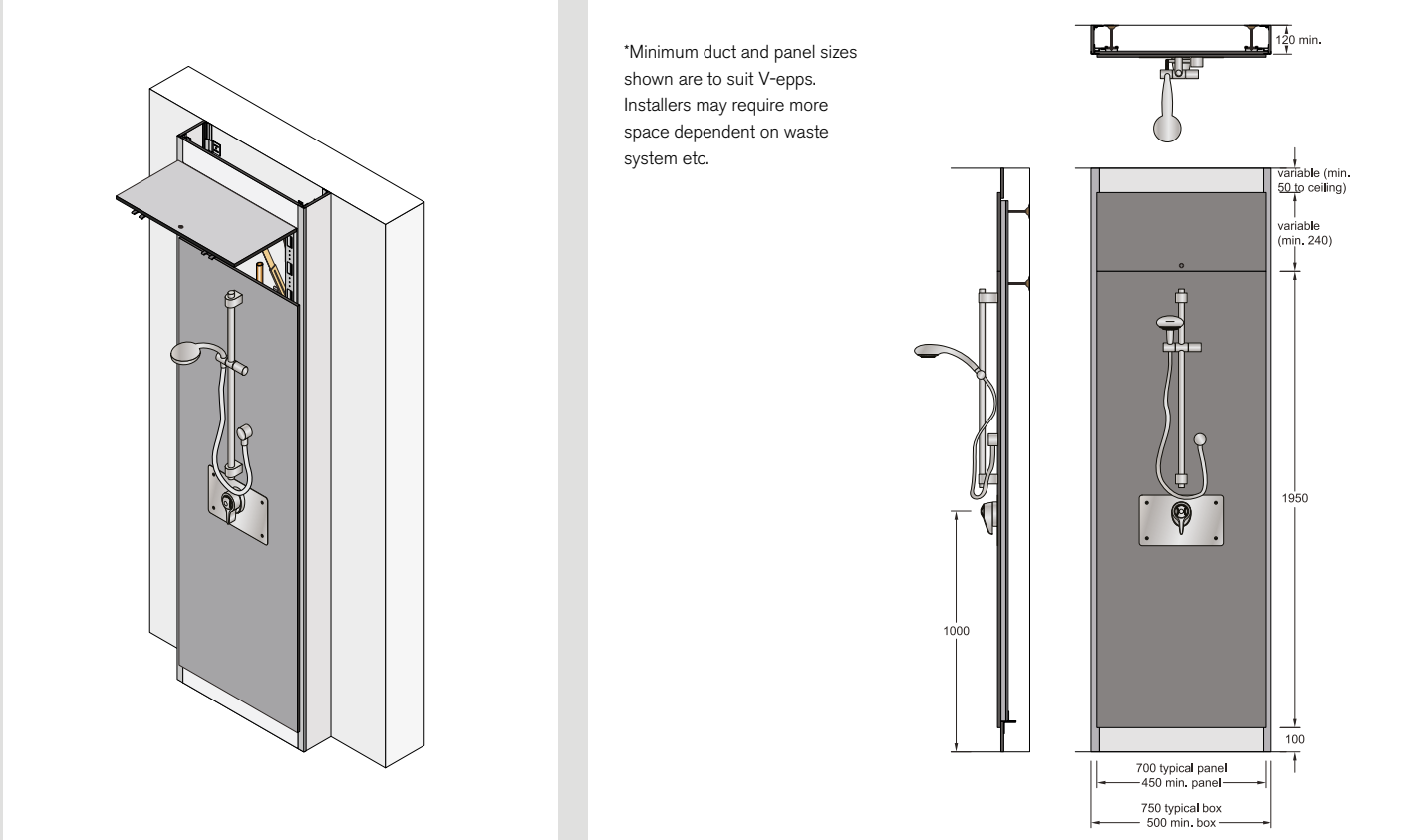
**Typical room applications:**

Bathrooms

| Product code | Product description   | DH ref. | Brassware options  | DH ref. |
|--------------|---|---------|--|---------|
| S169901      | Nisa steel bath<br>no tap holes<br>no hand grips<br>700mm width | BA G    | A4135AA Contour 21 wall mounted thermostatic bath filler | TB6     |

- 3 panel unit shown in Illustration. Middle access panel hinged at a fixed height of 800mm, with a maximum width of 850mm.
- Solid Grade Laminate panels only.

# Showers TM 1



|  |                                   |
|--|-----------------------------------|
| <b>Typical Department of Health requirements are:</b>                        | <b>Typical room applications:</b> |
| Temperature and volume control should be lever operated                      | Bathrooms                         |
| Showerhead should be height-adjustable and detachable from its bracket       |                                   |
| TMV3 – approved thermostatic mixing valve should be installed in all showers |                                   |

| Product code | Product description                             | DH ref. |
|--------------|---|---------|
| S6933MY      | Concealed thermostatic shower with mounting box | TM1     |

- 2 panel unit shown in Illustration. Top access panels are provided with push/pull clips for access.
- Solid Grade Laminate panels only.

# Brassware



**Markwik 21+ wall mounted thermo mixer**  
A6735AA/A6711AA/S8239NU sterilizing kit for hospital mixer

Single large easy to use lever  
Demountable for ease of maintenance  
Thermal disinfection feature  
Sequential operation  
Safe surface temperature  
TMV3 Approved  
A6735AA - Fixed spout version  
A6711AA - Removable spout version



**Markwik 21 wall mounted thermo mixer and sensor**  
A6244AA / S8239NU sterilizing kit for hospital mixer

Sensor operated for no touch operation  
Demountable for ease of maintenance  
Thermal disinfection feature  
Safe surface temperature  
Remove & sterilise spout  
TMV3 Approved  
Auto-Flush technology  
Proximity sensor operation



**Markwik 21 wall mounted solo spout**  
A6684AA / S8239NU sterilizing kit for hospital mixer

Sensor operated for no touch operation  
Demountable for ease of maintenance  
Thermal disinfection feature  
Safe surface temperature  
Remove & sterilise spout  
TMV3 Approved  
Auto-Flush technology  
Remote timed flow sensor operation



**Markwik lever bib**  
S8270AA

Wall mounted chrome plated taps  
15cm lever operation  
Suitable for elbow operation



**Markwik high neck pillar taps**  
S8265AA

High neck sink pillar taps  
15cm lever operated  
Suitable for closed fist operation



**Sensorflow 21 compact deck mounted**  
A4852AA mains / A4853AA link

Modern, no moving parts  
Hygienic no touch operation  
DDA compliant



**Contour lever thermo**  
A4131AA flex tails / A4169AA copper tails

DDA compliant  
Single sequential long lever  
Easy access for maintenance with no need to remove panels  
Water saving and vandal resistant



**Contour 21 wall mounted thermo bath filler**  
A4135AA

120mm lever operated  
Automatic shut off if cold supply  
Sealed wall escutcheons  
DDA and DOC M compliant  
Anti vandal flow nozzle



**Shower in a box**  
S6933MY

Lever operated thermostatic valve  
Supplied pre-plumbed in stainless steel box with cover plate  
Comes complete with isolating valves, non return valves and filters  
Suitable for first fix before walls are finished  
Will operate on very high differential inlet pressure (5:1)



**Avon basin mixer**  
B8263AA

Push operated  
Self closing  
Water saving and vandal resistant  
Adjustable run time



**Piccolo 21 pillar taps**  
B8262AA pair

Lever operated  
Hot and cold markings  
Water saving nozzle  
Vandal resistant

## Case study University Hospital of Wales

On a project of this scale, we look for an efficient, stress-free installation. All the plumbing for this job was done off-site to an excellent standard which meant we could install it quickly and easily.

Marcus Lynes, Shire Integrated Systems Ltd (installers)

As part of an ambitious project designed to modernise obstetrics and gynaecology care in Wales, the country's University Hospital has opened a brand new, state-of-the-art, nine bed midwifery building.

This £16 million scheme is set to transform services for pregnant women, offering three birthing pools and six home-from-home birthing rooms as well as a consultant-led unit for more complex births. It will also provide new facilities for IVF Wales, Gynaecology, Fetal Medicine, Antenatal Clinic and a Maternity Assessment Unit.

Venesta's ground-breaking pre-plumbed Healthcare panelling system was specified by project architects, Boyesrees. They were chosen for their ability to fit seamlessly into the unit's contemporary design and provide quick and easy installation, a key consideration on a project of this scale. This is a highly prestigious project for us and one that showcases our unrivalled expertise in the healthcare sector.







# We know good service.

## The quality of our products is only half the story. We know that excellent service can make all the difference to your satisfaction.

### Our 7-stage service plan

Whether it's a simple vanity unit or an extensive refit, you'll always find we go the extra mile to ensure you're happy. Here's our 7-stage service plan.

#### Stage 1 Specification

Our dedicated team of specification managers will help you choose the most cost effective and suitable products for your project without compromising on aesthetic and quality. With our remote spec service the process is quick and easy, simply send over your drawings and your local spec manager will provide you with a comprehensive specification tailored to your project. If you need help specifying, our NBS specification writing service is available free of charge to guide you through all the detail. Remember, whenever you need advice of any kind, just call our helpful sales team, who can also provide you with product literature and samples.

#### Stage 2 Estimating

Our estimating service levels have never been stronger; it's our aim to never deliver a late quotation. And, because we pride ourselves on our attention to detail, our comprehensive quotations always give the most detailed breakdowns of materials and prices. Don't forget, our dedicated technical helpline is here to give you technical support on all our products at any stage of the estimating and ordering process.

#### Stage 3 CAD

Once your order is placed, our highly skilled CAD technicians will prepare layout drawings. At this stage, you'll be given a dedicated CAD technician to work with you throughout your project. Everything from dimensions, colours and drawings can be sent for your approval prior to manufacture.

#### Stage 4 Manufacture and delivery

We're committed to delivering your order as soon as we possibly can, wherever you are in the country. With that in mind, we've invested £5m in state of the art machinery – allowing us to streamline our manufacturing process to make it more efficient than ever before. 100% on time, in full with no errors is our aim and we monitor our performance closely to ensure we can deliver on this.

#### Stage 5 Installation

Our highly responsive technical helpline is here to give you technical support throughout the installation process. It's worth remembering that although we're a supply only company, if you need fitting too, there are accredited installers we can recommend who have vast experience installing our products. Accredited installers undergo rigorous training and an approval process so you can be assured of a top quality job.

#### Stage 6 After sales support and spares

Once your products have been delivered, we'll give you your own dedicated point of contact to efficiently deal with all your after sales needs. Attentive and highly empathetic to your needs, they'll ensure you're completely happy at all times with our service. However, if you're not satisfied, for whatever reason, rest assured we offer replacements within 48-hours. Our friendly and helpful customer service team will be in touch with you 48-hours after delivery to ensure everything is in order.

#### Stage 7 Spares Website

Our spares website has been created to make it as easy as possible for you to purchase spare items for your Venesta products. Whether it's a toilet cubicle lock, a pedestal leg, headrail end caps, washroom cubicle hinges or door buffers, it's easy to find what you are looking for on our Venesta spare parts website ([www.venesta.co.uk](http://www.venesta.co.uk)).

One final thing, at Venesta, we appreciate customer feedback; it helps us to ensure we can continue to improve what we do in line with your needs. So, if you have any comments on our products or service, we want to hear them. You can call us on 01474 353333.



01

#### **01 Sample service**

Our helpful sales team can provide you with product literature and samples

#### **02 Technical drawings**

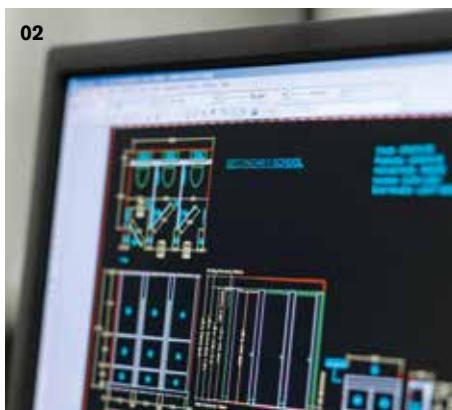
Everything from dimensions, colours and drawings can be sent for your approval prior to manufacture

#### **03 Dedicated technical helpline**

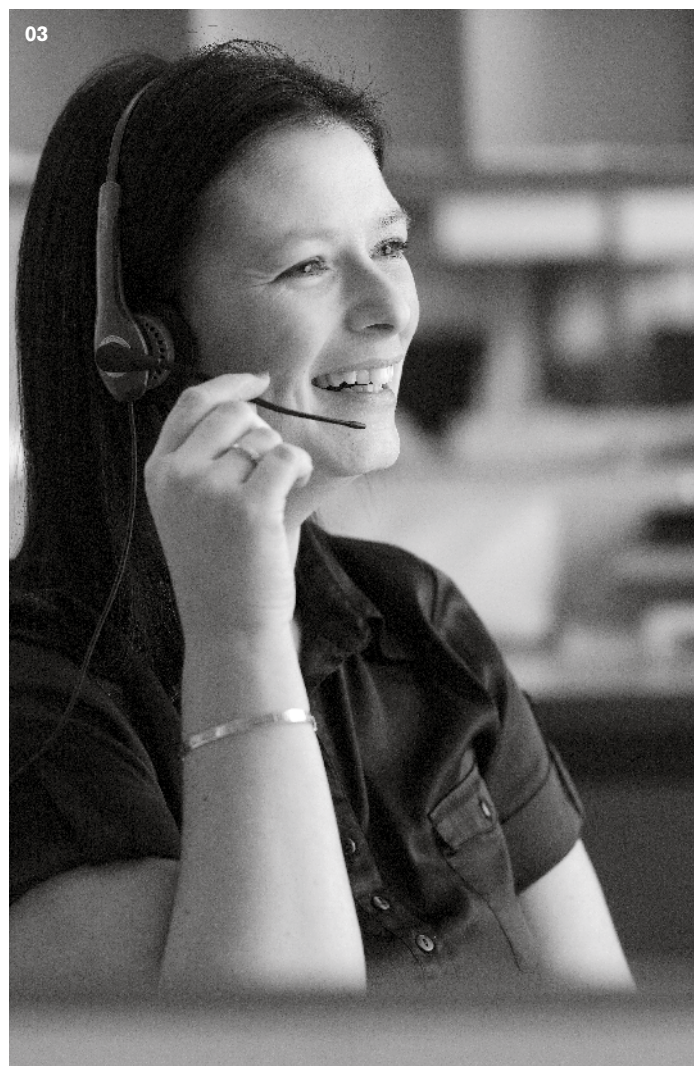
When you're ready to specify, our dedicated technical helpline offers you all the technical support you need

#### **04 Design team**

A designated specification manager will get in touch and help you choose the most suitable products for your project



02



03



04



# We know washrooms.

## Your partner, every step of the way.

### FSC® certification

#### Take care of the forest

As our customer, you can be confident that our materials and products have been checked at every stage of processing to ensure we are sourcing from sustainable and ethical sources.



The mark of  
responsible forestry  
FSC® C137315

Venesta people are passionate about ensuring you get the very best product and service, whatever the size of the project. That's why, from your first enquiry through to installation and beyond, you'll have a team of talented and committed experts working tirelessly to ensure you're happy and satisfied.

At Venesta, we believe it's our people that make the real difference to our business success. Everyone is an expert in their field, from our highly creative CAD team to our efficient and responsive project managers and our dedicated manufacturing team. Their experience and professionalism is what underpins the quality of our customer relationships.

