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#### **Introduction to Fixfast**

Fixfast design, manufacture and supply specialist building fasteners and components for the walls and roofs of industrial, commercial and larger residential buildings. We collaborate with major building envelope system manufacturers, such as Trimo, to provide them and their clients with engineered fastening and sealing solutions.

This selector guide has been created as an easy to use reference document, identifying the most common fasteners and components for use when installing the Trimoterm FTV panel system.

Full technical data for these products along with application uses can be found on our website at www.fixfast.com by searching for the product.

Our specification team can assist in providing NBS specifications for specific projects. While our customer services team can answer questions regarding the usage or ordering of Fixfast products.

If you have any queries regarding our products or services then please do contact our customer services team on 0800 304 7616 or by emailing sales@fixfast.com.

## Fixing Trimoterm FTV panel to steel: 1.2 - 3.0mm

Use DrillFast® Stainless DF3-SS-HT fasteners.

8mm hex head, use Fixfast GreenDrive for stainless fasteners.









Application	Total Panel Thickness (mm)	Fastener Code
	50	DF3-SS-HT-A15-5.5 x 85
	60	DF3-SS-HT-A15-5.5 x 85
	80	DF3-SS-HT-A15-5.5 x 110
	100	DF3-SS-HT-A15-5.5 x 130
Face Fixed	120	DF3-SS-HT-A15-5.5 x 150
	150	DF3-SS-HT-A15-5.5 x 180
	175	DF3-SS-HT-A15-5.5 x 225
	200	DF3-SS-HT-A15-5.5 x 225
	240	DF3-SS-HT-A15-5.5 x 275



Application	Total Panel Thickness (mm)	Fastener Code
	50	DF3-SS-5.5 x 35
	60	DF3-SS-5.5 x 55
	80	DF3-SS-HT-5.5 x 85
	100	DF3-SS-HT-5.5 x 110
HF102 Recessed Profile	120	DF3-SS-HT-5.5 x 130
	150	DF3-SS-HT-5.5 x 150
	175	DF3-SS-HT-5.5 x 180
	200	DF3-SS-HT-5.5 x 225
	240	DF3-SS-HT-5.5 x 225

## Fixing Trimoterm FTV panel to steel: 4.0 - 12.0mm

Use DrillFast® stainless DF12-SS-HT fasteners.

8mm hex head, use Fixfast GreenDrive.









Application	Total Panel Thickness (mm)	Fastener Code
	50	DF12-SS-HT-A15-5.5 x 115
	60	DF12-SS-HT-A15-5.5 x 115
	80	DF12-SS-HT-A15-5.5 x 150
	100	DF12-SS-HT-A15-5.5 x 150
Face Fixed	120	DF12-SS-HT-A15-5.5 x 200
	150	DF12-SS-HT-A15-5.5 x 200
	175	DF12-SS-HT-A15-5.5 x 250
	200	DF12-SS-HT-A15-5.5 x 250
	240	DF12-SS-HT-A15-5.5 x 300



Application	Total Panel Thickness (mm)	Fastener Code
	50	DF12-SS-5.5 x 60
	60	DF12-SS-5.5 x 80
	80	DF12-SS-HT-5.5 x 115
	100	DF12-SS-HT-5.5 x 115
HF102 Recessed Profile	120	DF12-SS-HT-5.5 x 150
	150	DF12-SS-HT-5.5 x 200
	175	DF12-SS-HT-5.5 x 200
	200	DF12-SS-HT-5.5 x 250
	240	DF12-SS-HT-5.5 x 250

## Fixing Trimoterm FTV to very heavy steel: 8.0 - 25.0mm

Use DrillFast® Stainless DF25-SSA4-HT fasteners.

8mm hex head, use Fixfast GreenDrive.









Application	Total Panel Thickness (mm)	Fastener Code
	50	n/a
	60	n/a
	80	n/a
	100	DF25-SSA4-HT-A15-6.3 x 225
Face Fixed	120	DF25-SSA4-HT-A15-6.3 x 225
	150	DF25-SSA4-HT-A15-6.3 x 225
	175	DF25-SSA4-HT-A15-6.3 x 275
	200	DF25-SSA4-HT-A15-6.3 x 275
	240	DF25-SSA4-HT-A15-6.3 x 325



Application	Total Panel Thickness (mm)	Fastener Code
	50	n/a
	60	n/a
	80	n/a
HF102 Recessed Profile	100	DF25-SSA4-HT-6.3 x 225
	120	DF25-SSA4-HT-6.3 x 225
	150	DF25-SSA4-HT-6.3 x 225
	175	DF25-SSA4-HT-6.3 x 225
	200	DF25-SSA4-HT-6.3 x 275
	240	DF25-SSA4-HT-6.3 x 275

# Fixing flashing/trim to Trimoterm FTV panel skin

Use DrillFast® Lacquered stitching fastener with bonded washer.

Pan TX25 head, use Fixfast RedDrive.









#### Fastener Code

DF2-SSA4-PL-S15-6.3 x 25 + colour

Use stainless steel sealed head lacquered rivet.







Fastener Code

RSH-AS-LAC-4.8 x 11 + colour

# Seelex BR – for bedding and sealing flashings

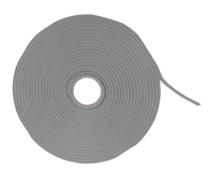
Use Seelex BR gun grade butyl rubber sealant.



Sealant Code	Cartridge Size (ml)	Colour
SEELEX-BR	380	Grey or White

## **Butyl Strip Sealant - Sealing side laps**

Use A Class butyl strip sealant



Sealant Code	Thickness x Width (mm)	Roll Length (m)
A-5 x 6 x 9.6	5 x 6	9.6

# Filling cavities at ridges and junctions

Use Firefoam B1.



Sealant Code	Cartridge Size (ml)	Fitting
FIREFOAM-B1-GUN	750	Screwtop
FIREFOAM-B1-HAND	750	Manual

## **Sealing around penetrations**

Use AD series pipe flashings



Code

AD Series pipe flashings

#### Accessories

#### **GreenDrive**

One-piece drive socket for DrillFast® stainless fasteners, supports the head for easy accurate driving.





#### **RedDrive**

One-piece drive socket for DrillFast® low profile fasteners, supports the head for easy accurate driving.





Many other tools and accessories are available.

Please see the current Fixfast Product Directory, go to **www.fixfast.com**, or ask the Fixfast customer service team.

## **Technical Data**

DF3-SS-HT-5.5 Range	
Material	1.4301 stainless steel (304M), with steel case hardened welded point
Coating	Organic
Drilling Capacity	1.2mm - 3.0mm steel
Pull-out Values (axial load resistance)	
Substrate	Characteristic value
1.2mm Steel	1.30kN
2.0mm Steel	2.62kN
3.0mm Steel	4.76kN
Softwood 35mm Embedment	3.57kN

DF12-SS-HT-5.5 Range	
Material	1.4301 stainless steel (304M) with case hardened welded point
Coating	Organic
Drilling Capacity	4.0mm - 12.0mm steel
Pull-out Values (axial load resistance)	
Substrate	Characteristic value
4.0mm Steel	2.80kN
6.0mm Steel	3.09kN
8.0mm Steel	6.89kN
12.0mm Steel	6.89kN

DF25-SSA4-HT-6.3 Range		
Material	1.4401 stainless steel (316M), with steel case hardened welded point	
Coating	Organic	
Drilling Capacity	8.0mm - 25.0mm steel	
Pull-out Values (axial load resistance)		
Substrate	Characteristic value	
8.0mm Steel	10.82kN	
12.0mm Steel	10.82kN	
25.0mm Steel	10.82kN	

## **Technical Data**

DF2-SS-A4-PL-6.3 x 25	
Material	1.4401 stainless steel (316M) with steel case hardened welded point
Coating	Organic
Drilling Capacity	2 sheets 1.0mm thick
Pull-out Values (axial load resistance)	
Substrate	Characteristic value
0.5mm Steel	0.60kN

RSH-AS-LAC-4.8 x 11	
Material	Aluminium with stainless steel mandrel
Body diameter (mm)	4.8
Drill size (mm)	4.9
Head diameter	9.5
Rivet length (mm)	11.5
Mandrel diameter (mm)	2.6
Grip range max (mm)	6.4

#### **Technical Notes**

#### **Fastener Data**

- + All dimensions are subject to manufacturing tolerances.
- + Performance values are tested and calculated according to Eurocode procedures and appropriate safety factors should be applied in any calculations using these values.

#### **Fastener Selection**

- + Recommended fastener lengths are calculated using standard tolerances for the fasteners and the combination of materials in the build-up.
- + If there is distortion in the supporting construction, or other non-standard application detail, longer fasteners may be necessary than those shown. Always check the actual circumstances before deciding on a particular length.

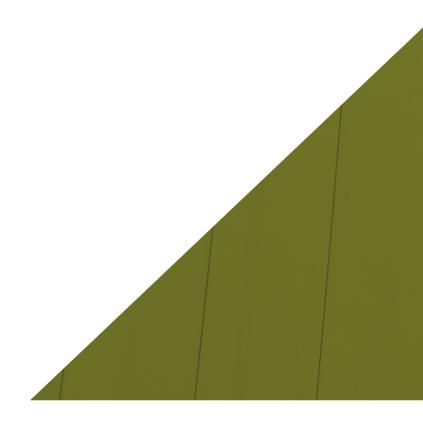
#### **Further Assistance**

- + For any enquiry, or to discuss your requirements with someone knowledgeable, call the Fixfast customer service team on 0800 304 7616.
- + Full literature is available for the Fixfast range, or visit www.fixfast.com
- + Other performance data may be available on request. For more unusual applications, tests can be carried out in our in-house technical centre to provide the necessary data.
- + Site visits are also possible, particularly for pull-out performance into concrete, masonry or other variable substrates. Please ask for a Site Visit Request form if you think this service would be useful.
- + CAD files of fasteners are available on request for inclusion in drawings.

The information contained in this document is based on the specification of the Trimoterm FTV system and Fixfast's product data. It is provided in good faith but Fixfast cannot be held liable for any errors. Performance is dependent on adherence to the conditions and instructions contained in Fixfast's Technical Data Sheets for the products shown. Performance values should be approved by a qualified engineer, and Fixfast recommend preliminary tests for any application where variation is possible in the materials or substrates involved.

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