

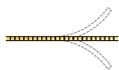
Ecophon Focus™ Flexiform A

Ecophon Focus™ Flexiform A panels are delivered flat and formed on site into concave or convex form by means of special profiles. Ideal for creating surfaces with special curvatures, or if the dimensions of the installations above the suspended ceiling cannot be accommodated.

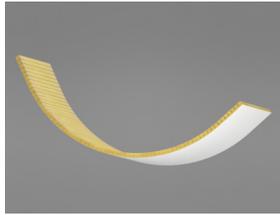


Mińska Sala Widowiskowo-Sportowa, Kejno, Poland

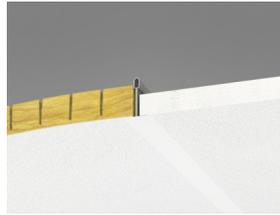
SYSTEM RANGE



Size, mm	1200x600	1600x600	2000x600	2400x600
T24	•	•	•	•
Thickness	30	30	30	30
Inst. Diagr.	M31, M31ec, M31ic	M31, M31ec, M31ic	M31, M31ec, M31ic	M31, M31ec, M31ic



Focus Flexiform A panel



Section of Focus Flexiform A system with Connect T24



Focus Flexiform A system

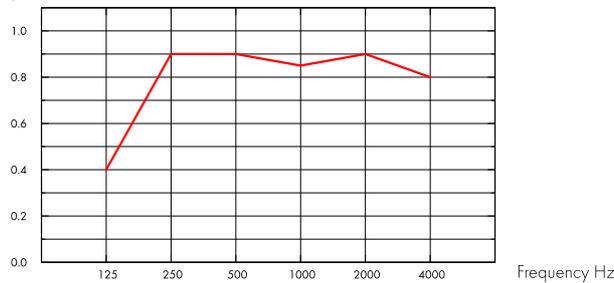
Acoustic



Sound Absorption:

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.

α_p , Practical sound absorption coefficient



— Focus Flexiform A 30 mm, 200 mm o.d.s.
o.d.s = overall depth of system

THK mm	o.d.s. mm	α_p , Practical sound absorption coefficient						α_w	Sound absorption class
		125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz		
30	200	0.40	0.90	0.90	0.85	0.90	0.80	0.90	A

THK mm	D_{nfw}		CAC dB	
	Weighted normalized flanking level difference, ISO 10848-2		Ceiling Attenuation Class, ASTM 1414, ASTM E413	
20	24		25	

Environmental Footprint



	kg CO ₂ equiv/m ²	Life-cycle stages A1 to C4 from EPD, in conformity with ISO 14025 / EN 15804
Focus Flexiform A	3,1	

Circularity



Minimum post-consumer recycled content	39%
Recyclability	Fully recyclable

Fire safety



Country	Standard	Class
Europe	EN 13501-1	A2-s1,d0

The glass wool core of the tiles is tested and classified as non-combustible according to EN ISO 1182.

Humidity Resistance



Class C, relative humidity 95% and 30°C, according to EN 13964:2014



Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



Accessibility

The tiles are non-demountable.



Installation

Installed according to installation diagrams, installation guides and drawing aid. (Please note: Extreme incident light, near windows or other light sources, can create undesired shadow effects on the structured surface on curved installations.)



System weight

The weight is approximately 3 kg/m², depending on the installation method.



Mechanical properties

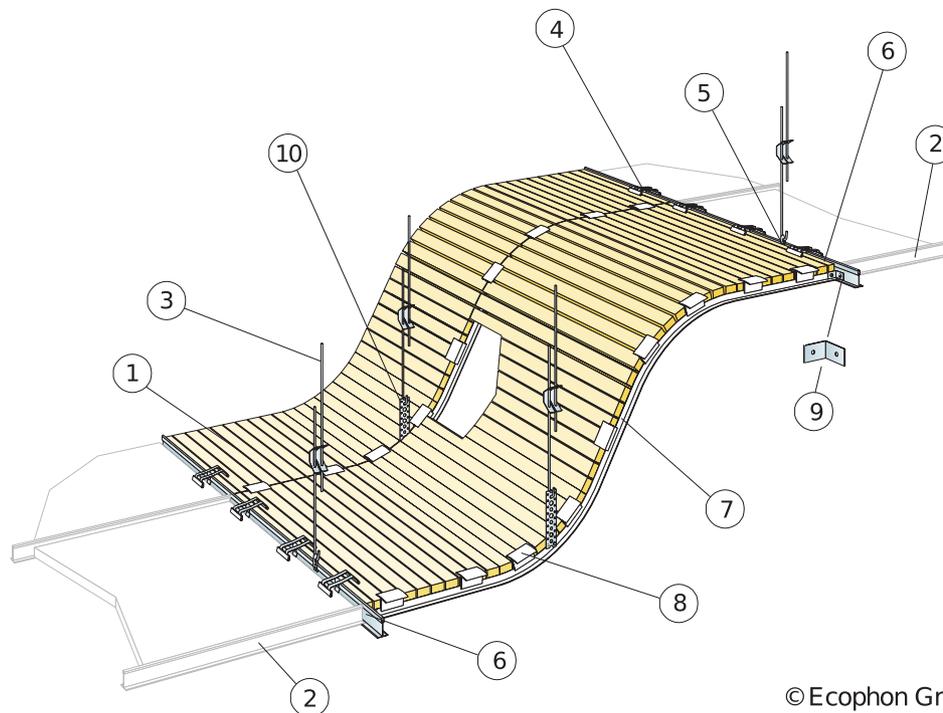
Additional live load has to be fixed to the soffit.



CE

Ecophon ceiling systems are CE marked according to the European harmonized standard EN 13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

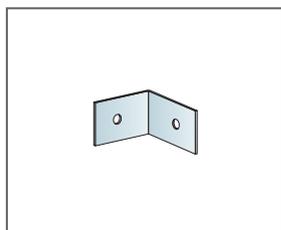
INSTALLATION DIAGRAM (M31) FOR ECOPHON FOCUS FLEXIFORM A



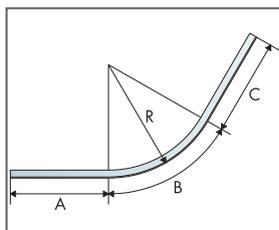
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QUANTITY SPECIFICATION (EXCL. WASTAGE)

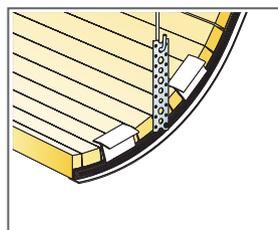
	Size, mm			
	1200x600	1600x600	2000x600	2400x600
1 Focus Flexiform A	as required	as required	as required	as required
2 Connect T24 Cross tee (adjacent ceiling)	as required	as required	as required	as required
3 Connect Adjustable hanger, installed at 1200 mm centres	as required	as required	as required	as required
4 Connect Clip 100/20	as required	as required	as required	as required
5 Connect Hanger clip	as required	as required	as required	as required
6 Connect T24 Main runner	1,8m/m ²	-	-	-
7 Connect Flexiform profile/Flexible Flexiform profile, installed at 600 mm centres. Radius of curve (concave or convex) min 200 mm. Length of profile: max 2400 mm. When Flexiform profiles are longer than 1 m, intermediate suspension are required.	as required	as required	as required	as required
8 Connect Flexiform clip, fixed at 100-300 mm depending on the radius of curve	as required	as required	as required	as required
9 Connect Angle bracket	as required	as required	as required	as required
10 Perforated strip (not supplied by Ecophon)	as required	as required	as required	as required
Flexiform profile: Radius of curve (concave or convex) min 200 mm.	-	-	-	-
Length of flexiform profile: max 2400 mm. When Flexiform profiles are longer than 1 m, intermediate suspension are required.	-	-	-	-



Connect Angle bracket



Example with dimensions of Flexiform profile

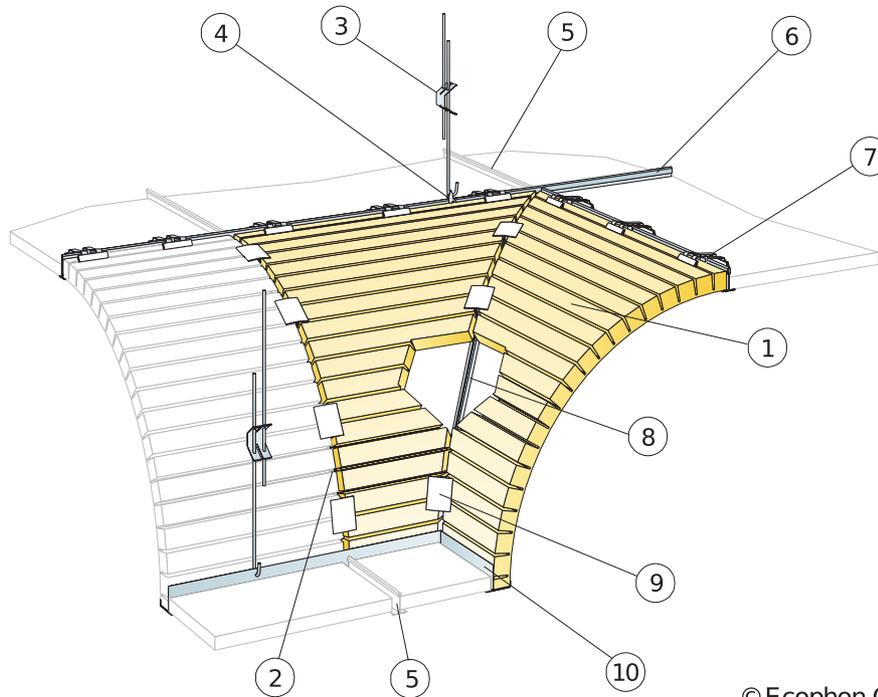


Suspension with metal strip

Size, mm	Max live load (N)	Min load bearing capacity (N)
1200x600x30	0	160
1600x600x30	0	160
2000x600x30	0	160
2400x600x30	0	160

Live load/load bearing capacity

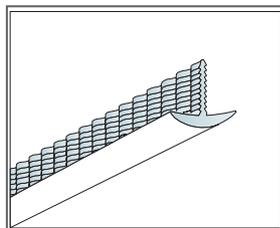
EXTERNAL CORNER (M31EC) FOR ECOPHON FOCUS FLEXIFORM A



© Ecophon Group

QUANTITY SPECIFICATION (EXCL. WASTAGE)

	Size, mm			
	1200x600	1600x600	2000x600	2400x600
1 Focus Flexiform A	as required	as required	as required	as required
2 Connect Flexiform profile/Flexible Flexiform profile, installed at 600 mm centres. Radius of curve (concave or convex) min 200 mm. Length of profile: max 2400 mm. When Flexiform profiles are longer than 1 m, intermediate suspension are required.	as required	as required	as required	as required
3 Connect Adjustable hanger, installed at 1200 mm centres	as required	as required	as required	as required
4 Connect Hanger clip	as required	as required	as required	as required
5 Connect T24 Cross tee (adjacent ceiling)	as required	as required	as required	as required
6 Connect T24 Main runner	1,8m/m ²	-	-	-
7 Connect Clip 100/20	as required	as required	as required	as required
8 Connect Flexible external corner profile	as required	as required	as required	as required
9 Connect Flexiform clip, fixed at 100-300 mm depending on the radius of curve	as required	as required	as required	as required
10 Connect F-trim	as required	as required	as required	as required
Flexiform profile: Radius of curve (concave or convex) min 200 mm.	-	-	-	-
Length of flexiform profile: max 2400 mm. When Flexiform profiles are longer than 1 m, intermediate suspension are required.	-	-	-	-

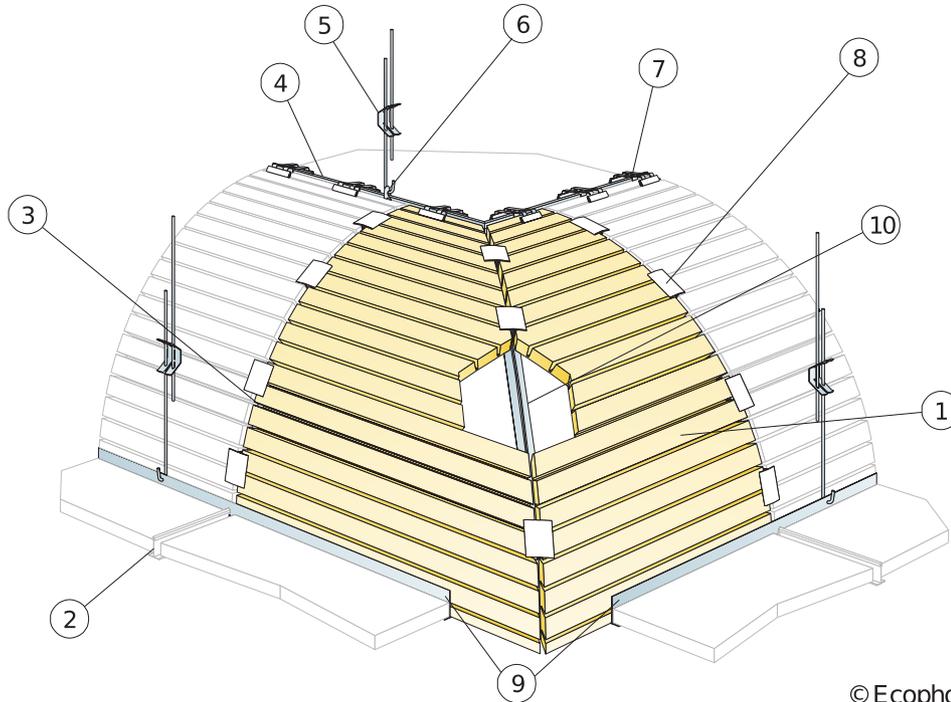


Profile for external corner

Size, mm	Max live load (N)	Min load bearing capacity (N)
1200x600x30	0	160
1600x600x30	0	160
2000x600x30	0	160
2400x600x30	0	160

Live load/load bearing capacity

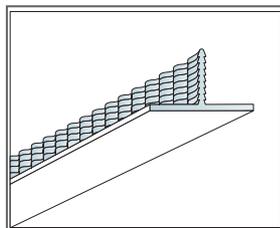
INTERNAL CORNER (M31IC) FOR ECOPHON FOCUS FLEXIFORM A



© Ecophon Group

QUANTITY SPECIFICATION (EXCL. WASTAGE)

	Size, mm			
	1200x600	1600x600	2000x600	2400x600
1 Focus Flexiform A	as required	as required	as required	as required
2 Connect T24 Cross tee (adjacent ceiling)	as required	as required	as required	as required
3 Connect Flexiform profile/Flexible Flexiform profile, installed at 600 mm centres. Radius of curve (concave or convex) min 200 mm. Length of profile: max 2400 mm. When Flexiform profiles are longer than 1 m, intermediate suspension are required.	as required	as required	as required	as required
4 Connect T24 Main runner	1,8m/m ²	-	-	-
5 Connect Adjustable hanger, installed at 1200 mm centres	as required	as required	as required	as required
6 Connect Hanger clip	as required	as required	as required	as required
7 Connect Clip 100/20	as required	as required	as required	as required
8 Connect Flexiform clip, fixed at 100-300 mm depending on the radius of curve	as required	as required	as required	as required
9 Connect F-trim	as required	as required	as required	as required
10 Connect Flexiform profile/Flexible Flexiform profile, installed at 600 mm centres. Radius of curve (concave or convex) min 200 mm. Length of profile: max 2400 mm. When Flexiform profiles are longer than 1 m, intermediate suspension are required.	as required	as required	as required	as required
Flexiform profile: Radius of curve (concave or convex) min 200 mm.	-	-	-	-
Length of flexiform profile: max 2400 mm. When Flexiform profiles are longer than 1 m, intermediate suspension are required.	-	-	-	-



Profile for internal corner

Size, mm	Max live load (N)	Min load bearing capacity (N)
1200x600x30	0	160
1600x600x30	0	160
2000x600x30	0	160
2400x600x30	0	160

Live load/load bearing capacity