

2017



GEOTEXTILE FABRICS

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Wallbarn supplies a large range of geotextile fabrics suitable for a wide number of uses – including protection, drainage, filtration, soil stabilisation & green roofing.

These nonwoven fabrics are strong, flexible but permeable membranes which allow water to pass through but hold the particles in place. The soil does not become saturated, thereby improving the strength and stability of the ground.

The geotextile is manufactured through a thermal process without the use of glues or staples. The fabric is run through a number of super heavy presses to ensure the fibres are securely bonded. The makeup of the fabric is uniform throughout the roll, so no weak spots will be present in the layer.



A number of different grades and strengths of fabric are available from Wallbarn, depending on the exact nature of the project.

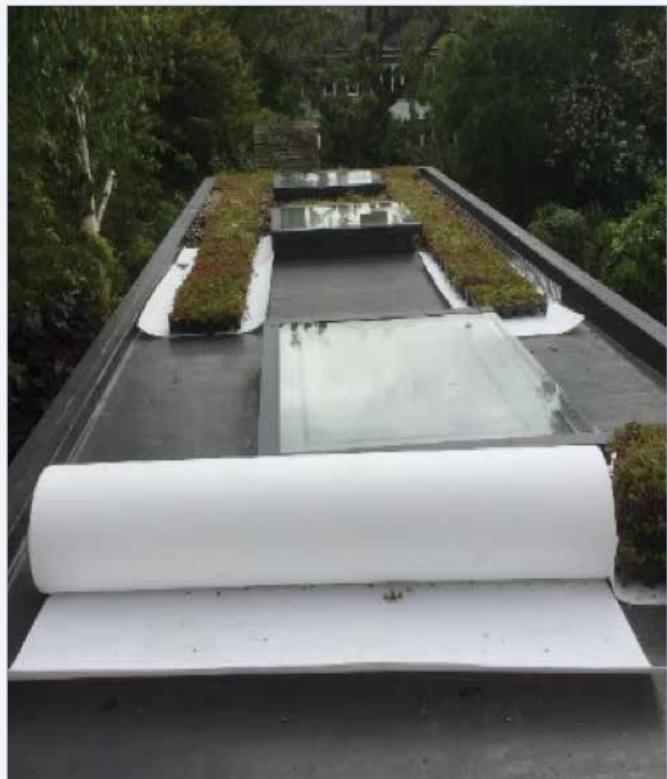
Wallbarn supplies geotextile fabrics manufactured from virgin fibre polypropylene or recycled polyester. The material is supplied packed into tight rolls and we can supply material in a very large variety of roll sizes, from 1 metre wide up to 6 metres wide for very large-scale projects.



These super-jumbo rolls are designed for use for very large projects, such as road construction, reservoirs and landfills. Using very wide rolls reduces the number of joints between individual rolls. This cuts down on labour by having less individual rolls to stitch together, and also makes the whole fabric layer stronger by having less weak points at the joints.



For applications such as roofing, smaller rolls would be required to make access to the roof space easier. Wallbarn can supply all its geotextile fabrics in 1 metre wide rolls for these purposes.



## HIGH TENACITY VIRGIN FIBRE GEOTEXTILE

The prime material supplied by Wallbarn is a high tenacity polypropylene fabric (PPST). This material goes through a special process during manufacture to give it increased tensile strength and puncture resistance. It is available in different weights and has been fully tested to comply with specifications for a large range of uses such as road, rail and runway construction, landfills and reservoirs.



Its soft, cushioning properties mean it can be placed onto rough areas to prevent sharp objects from passing through into the system above but still allow the passage of water. This means sealing and waterproofing sheet membranes can be installed above them without the risk of ground settlement causing any damage above.



At much lower weights, the high tenacity polypropylene fabric has also been used as an effective protection layer for waterproofing membranes including single ply sheet membranes. The cushioning effect is seen as a major advantage. It has been used successfully as a separation layer in inverted waterproofing systems, protecting the insulation boards from damage caused by the ballast.

Wallbarn can offer different grades of fabric to match up to the technical specifications required for each project. A second grade of virgin fibre polypropylene fabric is available called PPEXT is available with slightly lower mechanical properties to provide a more cost effective solution.

They are often used as subterranean soil stabilisation membranes. Either covering buried pipes or lining drains, they will ensure the passage of water without risk of land slippage, greatly improving the quality of the area. They can also be used on areas where new built-up ground is being created, such as artificial islands and reclaimed land, to prevent subsidence before the soil is fully consolidated.

## RECYCLED POLYESTER GEOTEXTILE - PECT

Designers and installers can choose a more sustainable option by using recycled polyester fabrics.

Although these materials have much lower tensile strength and mechanical properties of the virgin fibre materials, recycled polyester fabrics can be used effectively as separation and filtration layers. They are ideal for green roof applications since they are made from recycled fibres. Wallbarn uses the multi-coloured PECT recycled polyester fabrics within its own M-Tray® green roof system build-up.



All Wallbarn geotextile fabrics are manufactured under ISO 9001:2000 standards and comply with Directive 89/10/EEC 1988 (as amended by 93/68/EEC 1993). Fabrics can be coloured and engineered so that the UV resistance is extended beyond the standard 15 days should any fabric be exposed for prolonged periods.

## PPST HIGH STRENGTH POLYPROPYLENE

PHYSICAL PROPERTIES		TEST METHOD	UNIT	TOLERANCE											
WEIGHT / MASS PER UNIT AREA	EN ISO 9864	G/M <sup>2</sup>	70 90 100 110 120 130 150 180 200 230 250 280 300 320 350 380 400 450 500 600 700 800 1000 1200 1500 2000	± 10%											
THICKNESS	EN ISO 3863-1	MM	0.40 0.60 0.65 0.70 0.80 0.90 1.00 1.20 1.30 1.40 1.50 1.55 1.60 1.65 1.80 2.20 2.50 2.65 3.00 4.00 5.00 5.50 6.50 7.00 7.50 7.50	± 20%											
MECHANICAL PROPERTIES															
TENSILE STRENGTH MD	EN ISO 10319	KN/M	3.2 6.0 7.0 8.0 9.0 10.0 12.0 14.0 16.0 18.0 20.0 23.0 25.0 27.0 28.0 30.0 32.0 35.0 40.0 45.0 50.0 60.0 70.0 85.0 75.0	- 10%											
ELONGATION AT MAX LOAD MD	EN ISO 10319	%	55 55 55 55 60 60 65 65 65 70 70 70 70 70 70 70 70 80 80 80 80 80 80 80 155.0	- 10%											
ENERGY INDEX	EN ISO 10318	KJ/M <sup>2</sup>	1.0 1.7 2.0 2.3 2.6 2.9 3.5 4.4 5.0 6.1 6.8 7.8 8.4 9.1 10.0 10.5 11.2 13.6 15.0 18.0 22.0 26.0 30.0 35.0 45.0	± 30%											
STATIC PUNCTURE RESISTANCE	EN ISO 12236	KN	0.7 0.9 1.2 1.3 1.5 1.7 1.9 2.2 2.4 2.7 3.0 3.5 4.0 4.2 4.5 5.0 5.5 6.0 6.5 8.0 9.0 10.0 13.0 14.0	± 20%											
DYNAMIC PUNCTURE RESISTANCE (CONE DROP TEST)	EN ISO 13433	MM	>50 44 38 34 32 30 26 22 20 16 14 12 10 10 8 8 6 4 2 1 0 0 0 0 0 0	+ 10%											
PYRAMID PUNCTURE RESISTANCE	EN 14574	N	N/A	- 20%											
HYDRAULIC PROPERTIES															
PERMEABILITY NORMAL TO THE PLANE	EN ISO 11058	MM/S	130 130 125 120 115 110 100 95 90 80 75 70 65 30 50 40 35 30 30 25 20 20 15 15 5	- 30%											
IN-PLANE FLOW CAPACITY	EN ISO 12958	10 <sup>3</sup> L/M/S	0.8 0.80	- 30%											
TRASH/ISSIVITY	EN ISO 10318	L/M	5 5 5 5 6	- 30%											
OPENING SIZE	EN ISO 12956	µM	120 120 120 110 110 100 90 80 70 60 50 50 50 50 50 50 50 50 50 50 50 40 40 40 40	- 30%											
DURABILITY PROPERTIES															
WEATHERING RESISTANCE	EN 12224		PASSES EN 12224 WEATHERING TEST. IT IS HIGHLY RECOMMENDED THAT THE GEOTEXTILE IS COVERED WITHIN 30 DAYS FROM THE DAY OF INSTALLATION. THE MATERIAL CAN BE EXPOSED TO SUNLIGHT FOR A MAXIMUM OF 4 MONTHS WITH A DEGRADATION OF THE MECHANICAL PROPERTIES DEPENDING ON SEASON.												
PRODUCT COMPOSITION			MADE FROM VIRGIN FIBRE POLYPROPYLENE, UV STABILISED. SPECIFIC WEIGHT OF POLYMER IS 0.91 KG/DM <sup>3</sup> . RAW MATERIAL IS STAPLE FIBRES, PRODUCED THROUGH NEEDLEPUNCHING AND CALANDERING. MELTING POINT IS 165-175 °C. FIBRE DIAMETER IS 25-30 µM. THE MATERIAL IS PRODUCED ACCORDING THE QUALITY MANAGEMENT SYSTEM OF EN ISO 9001:2008. IT FULFILLS THE REQUIREMENT OF EUROPEAN REGULATIONS RELATED TO CONSTRUCTION PRODUCTS AS PER 1213-CPR 3269.												
OXYDATION RESISTANCE	EN ISO 13438		FORECAST MINIMUM DURABILITY OF 25 YEARS FOR EVERY APPLICATION IN NATURAL GROUNDS WITH 4<PH<9 AND SOIL TEMPERATURE <25°C												

## PPEXT POLYPROPYLENE NONWOVEN VIRGIN FIBRE FABRIC - SECOND STRENGTH GEOTEXTILE FABRIC

PHYSICAL PROPERTIES	TEST METHOD	UNIT	TOLERANCE			
WEIGHT	G/M <sup>2</sup>	1.00	120	150	200	250
THICKNESS	MM	0.7	0.8	1.00	1.30	1.60
<b>MECHANICAL PROPERTIES</b>						
TENSILE STRENGTH MD	EN ISO 10319	KN/M	2.0	2.7	3.5	4.5
CMD	EN ISO 10319	KN/M	2.5	3.2	4.0	5.5
ELONGATION AT MAX LOAD	MD	EN ISO 10319	%	70	70	70
CMD	EN ISO 10319	KJ/M <sup>2</sup>	0.8	1.1	1.4	2.9
ENERGY INDEX	EN ISO 10318	KJ/M <sup>2</sup>	0.8	1.1	1.4	4.1
STATIC PUNCTURE RESISTANCE	EN ISO 12236	KN	0.4	0.5	0.9	1.3
DYNAMIC PUNCTURE RESISTANCE (CONE DROP TEST)	EN ISO 13433	MM	>50	36	28	22
PYRAMID PUNCTURE RESISTANCE	EN 14574	N	N/A	N/A	150	200
<b>HYDRAULIC PROPERTIES</b>						
PERMEABILITY NORMAL TO THE PLANE	EN ISO 11058	MM/S	110	100	80	70
IN-PLANE FLOW CAPACITY	EN ISO 12958	10 <sup>-3</sup> L/M/S	0.6	0.8	1.2	1.8
<b>DURABILITY PROPERTIES</b>						
WEATHERING RESISTANCE	EN 12224	PASSES EN 12224 WEATHERING TEST, IT IS HIGHLY RECOMMENDED THAT THE GEOTEXTILE IS COVERED WITHIN 15 DAYS FROM THE DAY OF INSTALLATION. THE MATERIAL CAN BE EXPOSED TO SUNLIGHT WITH A DEGRADATION OF THE MECHANICAL PROPERTIES DEPENDING ON SEASON.				
PRODUCT COMPOSITION		MADE FROM POLYPROPYLENE VIRGIN FIBRE. SPECIFIC WEIGHT OF POLYMER IS 0.91 KG/DM <sup>3</sup> . RAW MATERIAL IS STAPLE FIBRES, PRODUCED THROUGH NEEDLEPUNCHING AND CALANDERING. MELTING POINT IS 165-175 °C. THE MATERIAL IS PRODUCED ACCORDING THE QUALITY MANAGEMENT SYSTEM OF EN ISO 9001:2008, IT FULFILLS THE REQUIREMENT OF EUROPEAN REGULATIONS RELATED TO CONSTRUCTION PRODUCTS AS PER 1213-CPR 3269.				
OXYDATION RESISTANCE	EN ISO 13438	FORECAST MINIMUM DURABILITY OF 5 YEARS FOR EVERY APPLICATION IN NATURAL GROUNDS WITH 4<PH<9 AND SOIL TEMPERATURE <25°C				

THE VALUES GIVEN ARE AN AVERAGE OBTAINED IN OUR LABORATORIES AND IN OFFICIAL TESTING INSTITUTES  
 THE CONFIDENCE LEVEL IS 95%  
 WE RESERVE THE RIGHT TO MAKE CHANGES AT ANY TIME WITHOUT NOTICE



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## PEIT RECYCLED POLYESTER - NONWOVEN GEOTEXTILE FABRIC

PHYSICAL PROPERTIES	TEST METHOD	UNIT	TOLERANCE			
WEIGHT	G/M <sup>2</sup>	150	200	250	300	350
THICKNESS	MM	0.90	1.10	1.30	1.60	1.75
<b>MECHANICAL PROPERTIES</b>						
TENSILE STRENGTH MD	EN ISO 10319	KN/M	1.2	1.8	2.0	2.5
CMD	EN ISO 10319	KN/M	1.2	1.8	2.0	2.7
ELONGATION AT MAX LOAD	MD	EN ISO 10319	%	50	50	50
CMD	EN ISO 10319	KJ/M <sup>2</sup>	0.3	0.5	0.6	0.7
ENERGY INDEX	EN ISO 10318	KJ/M <sup>2</sup>	0.3	0.5	0.7	1.0
STATIC PUNCTURE RESISTANCE	EN ISO 12236	KN	0.2	0.3	0.4	0.5
DYNAMIC PUNCTURE RESISTANCE (CONE DROP TEST)	EN ISO 13433	MM	>50	45	40	30
PYRAMID PUNCTURE RESISTANCE	EN 14574	N	N/A	N/A	100	150
<b>HYDRAULIC PROPERTIES</b>						
PERMEABILITY NORMAL TO THE PLANE	EN ISO 11058	MM/S	110	100	80	60
IN-PLANE FLOW CAPACITY	EN ISO 12958	10 <sup>-3</sup> L/M/S	1.6	2.1	2.3	2.7
OPENING SIZE	EN ISO 12956	µM	65	60	55	55
<b>DURABILITY PROPERTIES</b>						
WEATHERING RESISTANCE	EN 12224	PASSES EN 12224. IT IS HIGHLY RECOMMENDED THAT THE GEOTEXTILE IS COVERED WITHIN 15 DAYS FROM THE DAY OF INSTALLATION. THE MATERIAL CAN BE EXPOSED TO SUNLIGHT WITH A DEGRADATION OF THE MECHANICAL PROPERTIES DEPENDING ON SEASON.				
PRODUCT COMPOSITION		MADE FROM POLYESTER WHITE FIBRE. SPECIFIC WEIGHT OF POLYMER IS 0.38 KG/DM <sup>3</sup> . RAW MATERIAL IS STAPLE FIBRES, PRODUCED THROUGH NEEDLEPUNCHING AND CALANDERING. THE MATERIAL IS PRODUCED ACCORDING THE QUALITY MANAGEMENT SYSTEM OF EN ISO 9001:2008, IT FULFILLS THE REQUIREMENT OF EUROPEAN REGULATIONS RELATED TO CONSTRUCTION PRODUCTS AS PER 1213-CPR 3269.				
OXYDATION RESISTANCE	EN ISO 13438	FORECAST MINIMUM DURABILITY OF 5 YEARS FOR EVERY APPLICATION IN NATURAL GROUNDS WITH 4<PH<9 AND SOIL TEMPERATURE <25°C				

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## PECT MULTI-COLOURED RECYCLED POLYESTER GEOTEXTILE FABRIC

PHYSICAL PROPERTIES		TEST METHOD	UNIT	TOLERANCE							
WEIGHT			G/M <sup>2</sup>	150	200	250	300	350	400	500	600
THICKNESS	EN ISO 9863-1	MM	MM	1.00	1.20	1.40	1.60	1.80	2.00	2.30	2.60
<b>MECHANICAL PROPERTIES</b>											
TENSILE STRENGTH	MD CMD	EN ISO 10319 EN ISO 10319	kN/m kN/m	1.0 1.0	1.6 1.6	2.0 2.1	2.4 2.5	2.8 3.0	3.2 3.4	4.0 5.0	5.4 7.4
ELONGATION AT MAX LOAD	MD CMD	EN ISO 10319 EN ISO 10319	%	50	50	50	50	50	60	60	70
ENERGY INDEX	EN ISO 10319	KJ/m <sup>2</sup>	0.3	0.4	0.6	0.7	0.8	0.9	1.4	1.9	2.7
STATIC PUNCTURE RESISTANCE	EN ISO 12236	KN	0.2	0.3	0.4	0.5	0.6	0.8	1.2	1.8	2.2
DYNAMIC PUNCTURE RESISTANCE (CONE DROP TEST)	EN ISO 13433	MM	>50	46	40	36	32	24	14	10	8
PYRAMID PUNCTURE RESISTANCE	EN 14574	N	N/A	200	300	400	450	500	600	800	950
<b>HYDRAULIC PROPERTIES</b>											
PERMEABILITY NORMAL TO THE PLANE	EN ISO 11058	MM/S	90	90	70	60	60	50	30	30	25
IN-PLANE FLOW CAPACITY	EN ISO 12958	10^-3L/M/S	2	2	2	3	3	3.2	5	7	7
OPENING SIZE	EN ISO 12956	µM	65	60	55	55	55	45	45	35	35
<b>DURABILITY PROPERTIES</b>											
WEATHERING RESISTANCE	EN 12224		PASSES EN 12224. IT IS HIGHLY RECOMMENDED THAT THE GEOTEXTILE IS COVERED WITHIN 15 DAYS FROM THE DAY OF INSTALLATION. THE MATERIAL CAN BE EXPOSED TO SUNLIGHT WITH A DEGRADATION OF THE MECHANICAL PROPERTIES DEPENDING ON SEASON.								
PRODUCT COMPOSITION			MADE FROM MULTICOLOURED POLYESTER RECYCLED FIBRE. SPECIFIC WEIGHT OF POLYMER IS 0.38 KG/D/M <sup>3</sup> . RAW MATERIAL IS STAPLE FIBRES, PRODUCED THROUGH NEEDLEPUNCHING AND CALANDRING. THE MATERIAL IS PRODUCED ACCORDING THE QUALITY MANAGEMENT SYSTEM OF EN ISO 9001:2008. IT FULFILLS THE REQUIREMENT OF EUROPEAN REGULATIONS RELATED TO CONSTRUCTION PRODUCTS AS PER 1213-CPR 3269.								
OXYDATION RESISTANCE	EN ISO 13438		FORECAST MINIMUM DURABILITY OF 5 YEARS FOR EVERY APPLICATION IN NATURAL GROUNDS WITH 4<PH<9 AND SOIL TEMPERATURE <25°C								



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