

ECOPHON MASTER[™] B

Ecophon Master $^{\text{TM}}$ B tiles are bonded edge-to-edge directly to the soffit surface, creating a ceiling with a smooth appearance. The bevelled edge creates a narrow groove between each tile. For applications where the minimum possible overall depth of system is required.



Ecophon Master™ B



SYSTEM RANGE

Size, mm	600x600	1200x600
Direct		•
Thickness	40	40
Inst. Diagr.	M113	M113







Master B tile

Section of Master B system

Master B system

TYPE OF APPLICATION

- Healthcare
- Education

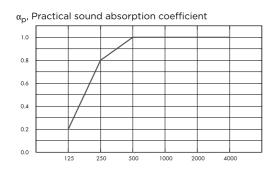
• Office



ACOUSTIC

Sound Absorption

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noise Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.



Master B 40 mm, 43 mm o.d.s.o.d.s = overall depth of system

Frequency Hz

THK mm	o.d.s. mm	$\alpha_{\mathbf{p}},$ Practical sound absorption coefficient					~	Sound absorption class	
		125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	αw	South absorption class
40	40	0.20	0.80	1.00	1.00	1.00	1.00	1.00	Α

THK mm	o.d.s. mm	NRC	SAA
40	40	0.95	1.00



INDOOR AIR QUALITY

Certificate / Label	
Eurofins Indoor Air Comfort®	IAC Gold
French VOC	A+







MATERIAL HEALTH

This product has received a C2C Certified Material Health Certificate™ at the Silver level (standard version 4.0). The C2C Certified Material Health Certificate™ is a verification of the health and safety of a product's composition using the Material Health requirements of the Cradle-to-Cradle Certified Product Standard.





CRADLE TO CRADLE CERTIFIED®

This product is Cradle to Cradle Certified® at Bronze level (version 4.0).





CARBON FOOTPRINT

Life-cycle stages A1 to C4 from EPD, in conformity with ISO 14025 / EN 15804

	kg CO₂ equiv/m²
Master B	6,50



CIRCULARITY

Minimum post-consumer recycled content	62%
Recyclability	Fully recyclable



FIRE SAFETY

The glass wool core of the tiles is tested and classified as non-combustible according to EN ISO 1182.

Country	Fire standard	Class
Europe	EN 13501-1	A2-s1,d0



HUMIDITY RESISTANCE

Class C, relative humidity 95% and 30°C, according to EN 13964:2014



VISUAL APPEARANCE

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



CLEANABILITY

Daily dusting and vacuum cleaning. Weekly wet wiping.



ACCESSIBILITY

The tiles are non-demountable.



INSTALLATION

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification. Rendered surfaces must have sufficient strength to be able to carry the load imposed by the tiles. If doubts, test gluing should be carried out. The surface should always be dry and clean. For best result the surface should be even.



PACKAGING INFORMATION

Information is indicative and subject to change.

	Edge	Panels / crt	m² / crt
600x600x40	В	10	3.60
1200x600x40	В	6	4.32





SYSTEM WEIGHT

Weight information is indicative and subject to variation.

	kg/m²
Master B	3,6



MECHANICAL PROPERTIES

Additional live load has to be fixed to the soffit.



CE

Ecophon ceiling systems are CE marked according to the European harmonized standard EN13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

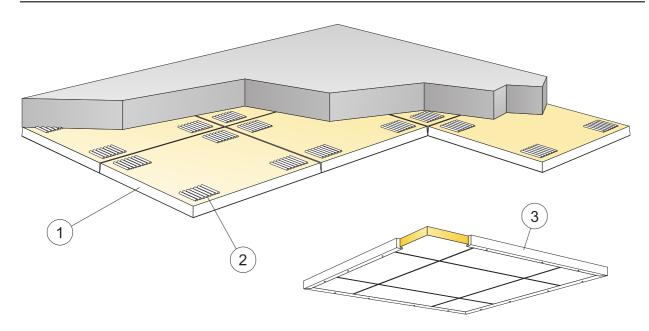
COLOURS AND DESIGN

Akutex™ FT





Glued installation

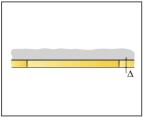


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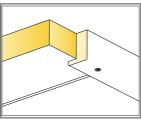
Installation diagram (M113) for Ecophon Master B, using Connect Absorber glue

Quantity specification (excl. wastage)

	Size, mm	
	600x600	1200x600
Master B	2,8/m²	1,4/m²
Connect Absorber glue (0,25 l/m² - 0,4 l/m² depending on installation conditions) (10 Litres)	as required	as required
Use Connect Notched spatula to apply the glue.	-	-
For use when installing in islands: Connect Wood trim 2571, L=3000, fixed at 500 mm centres	as required	as required
Δ Min. overall depth of system: 43 mm	-	-
δ Min. demounting depth: The system is non-demountable	-	-
Cut visible edges should be painted	-	-
	Connect Absorber glue (0,25 l/m² - 0,4 l/m² depending on installation conditions) (10 Litres) Use Connect Notched spatula to apply the glue. For use when installing in islands: Connect Wood trim 2571, L=3000, fixed at 500 mm centres \$\Delta\$ Min. overall depth of system: 43 mm \$\delta\$ Min. demounting depth: The system is non-demountable	Master B 2,8/m² Connect Absorber glue (0,25 l/m² - 0,4 l/m² depending on installation conditions) (10 Litres) as required Use Connect Notched spatula to apply the glue. - For use when installing in islands: Connect Wood trim 2571, L=3000, fixed at 500 mm centres as required Δ Min. overall depth of system: 43 mm - δ Min. demounting depth: The system is non-demountable -







Wood trim for floating installation



Live load/load bearing capacity

