



Sika® 1 Pre Batched Mortars

Components of the Sika 1 Structural Waterproofing Systems

Technical Data Sheet

DESCRIPTION

Sika 1 mortars are prebatched kiln dried blends of specially graded aggregates and cements packaged in 3 grades at the appropriate mix ratios for optimum application performance and durability.

When mixed with the diluted **Sika 1** liquid waterproofing admixture they provide the multicoat components for the structural waterproofing and waterproof render systems.

USES

- * Structural waterproof renders to resist water pressure below ground.
- * Structural waterproof screeds to resist water pressure below ground.
- * Waterproof renders to resist moisture and dampness above ground level.
- * Internal waterproof tanking.

ADVANTAGES

- * Quality controlled production and delivery.
- * Kiln dried for repeated quality mixes.
- * Consistent mix ratios.
- * Simple mixing.
- * Colour coded packaging for correct coating selection and quality control.
- * Reduces cracking potential.
- * Better finishing.
- * Does not contain impurities and therefore reduces efflorescence damage.
- * Optional OPC and SRC grades.
- * Low wastage.
- * For brick, concrete and stone substrates.
- * Wall render and screed application.
- * Can be used internally and externally.

Technical Data (typical)

Form:	Graded kiln dried aggregates and ordinary portland cement. Sulphate resisting cement also available.	
Colour:	Cement grey	
Mixed Wet Density: (approx)	Spritz Mortar	2080 kg/m ³
	Render Mortar	2220 kg/m ³
	Finishing Mortar	2130 kg/m ³
Water Vapour Resistance:	2 coat system	12.0 MNsg ⁻¹
	3 coat system	19.0 MNsg ⁻¹
System Application Temperature:	5°C minimum	30°C maximum
System Application:	6.0 mm minimum per coat 30.0 mm maximum per coat	
Working Time: (@ 20°C)	Approximately 30 minutes	

- * Can be overplastered, coated and decorated.
- * Stand alone waterproofing system against ground water pressure.

Sika 1 Structural Waterproofing System Compliance

BS8102:1990 - Code of practice for protection of structures against water from the ground.

Sika 1 structural waterproof renders and screeds in 3 or 4 coats provides protection suitable for basements of the following grades:

Grade 1

Basic utility: Slight seepage and damp patches tolerable

Grade 2

Residential and Commercial: No water penetration but moisture vapour tolerable

Grade 3

Ventilated residential and working areas: A dry environment is required and water penetration is intolerable

Grade 4

Controlled environments, archives, computer rooms etc
A totally dry environment, vapour impermeable
NOTE: Additional vapour proof Sika coating required over render system

APPLICATIONS

STRUCTURAL WATERPROOFING BELOW GROUND: RENDER AND FLOOR SCREED SYSTEM

Owing to the specialist nature of structural waterproofing, all work should be carried out by a Sika recommended contractor. Workmanship should comply with BS8000: Pt4: 1989 Code of Practice for waterproofing. Contact Sika Limited for contractor information.

The **Sika 1** mortars are available in the following 3 grades:

Sika 1 Spritz & Bonding Coat Mortar
(1:1.0 cement-aggregate ratio)

Sika 1 Render Mortar
(1:1.5 cement-aggregate ratio)

Sika 1 Finishing & Screed Mortar
(1:2.5 cement-aggregate ratio)

Sika 1 liquid is diluted (1:10 by volume) with clean water and mixed with the appropriate pre batched mortar by volume to produce wall render and floor screed mixes. Nominal thicknesses:-

Wall render 20 mm (3 coats), 26 mm (4 coats)

Floor screed 40 mm (3 coats).

Refer to installation guide before applying system.

The **Sika 1** waterproofing system must be cured correctly. Refer to Installation Guide for more details.

Reference should **ALWAYS** be made to the Detailing, Architectural and Engineering Consideration sheets, Agrément certificates and Installation Guide.

WATERPROOF RENDER TO RESIST MOISTURE AND DAMPNESS ABOVE GROUND LEVEL

Nominal thickness 12.0 mm (2 coats).

Refer to Installation Guide before applying system.

IMPORTANT CONSIDERATIONS

Do not mix plasticisers, lime, etc. with **Sika 1** mortars or **Sika 1** solution.

NEVER scratch previous coats in render to form a key, as this may let dampness through.

With the exception of the splatter coat applied to the Render Mortar **ALWAYS** add diluted **Sika 1** waterproofing admixture to **Sika 1** prebatched mortars. (See Installation Guide).

PACKAGING

All mortars supplied in 25 kg bags with coloured band.

Spritz Mortar - Red band

Render Mortar - Brown band

Finishing Mortar - Green band

CONSUMPTION/DOSAGE OF GAUGING SOLUTION

Sika 1 Spritz & Bonding Coat Mortar 5.7 litres

Sika 1 Render Mortar 3.3 litres

Sika 1 Finishing & Screed Mortar 3.3 litres for wall render

3.5 litres for floor screed

Coverage: One 25 kg pack covers 2m² @ 6 mm thick.

Each 25 kg bag yields approximately 12.5 litres of mortar.

All the above values are approximate and based on diluted **Sika 1** liquid (1:10) per 25 kg pack.

STORAGE AND SHELF LIFE

Minimum 6 months in original unopened sealed containers stored in dry warehouse conditions (+10°C - +30°C).

Handling Precautions

Sika products are generally harmless provided that certain precautions normally taken when handling chemicals are observed. The materials must not, for instance, be allowed to come in contact with foodstuffs or food utensils and measures should also be taken to prevent the uncured materials from coming in contact with the skin, since people with particularly sensitive skin may be affected. The use of protective clothing, goggles, barrier creams and rubber gloves is required. The skin should be thoroughly cleaned at the end of each working period either by washing with soap and warm water or by using a resin-removing cream - the use of powerful solvents is to be avoided. Disposable paper towels - not cloth towels - should be used to dry the skin. Adequate ventilation of the working area is recommended. In case of accidental eye or mouth contact, flush with water - consult a doctor immediately. Health and Safety information on Sika Products is available and we strongly advise that this is read prior to their use. Sika products are for professional use and should be stored in sealed containers away from the reach of children.

Important Note

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.

Please consult our Technical Sales Department for further information

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Sika® 1

Waterproofing Admixture for Sand/Cement Render, Screeds and Mortar

Technical Data Sheet

DESCRIPTION

Sika 1 is an aqueous solution containing complex colloidal silicates. In the presence of water these swell and block the capillaries and pores in the applied sand/cement renders, screeds and mortar to provide an effective barrier against the transmission of liquid water.

USES

- * Structural waterproof renders to resist water pressure below ground.
- * Structural waterproof screeds to resist water pressure below ground.
- * Waterproof renders to resist moisture and dampness above ground level.
- * Internal waterproof tanking.
- * General waterproofing admixture for mortar
- * Part of the **Sika Watertight Concrete** system (See separate BBA certificate and data sheet).

ADVANTAGES

- * Proven for more than 90 years.
- * Pre batched system mortars available.
- * For brick, concrete and stone substrates.
- * Compatible with OPC and SRC.
- * Can be applied against live water infiltration.
- * Wall render and screed application.
- * Can be used internally and externally.
- * Excellent resistance to backwater pressure.
- * Excellent vapour resistance.
- * Complies with Water Quality Regulations.
- * Certified by the British Board of Agrément.
- * Complies with Building regulations (England, Wales, Scotland and Northern Ireland).
- * Suitable for contact with potable water.

Technical Data (typical)

Form:	Liquid
Colour:	Yellow
Liquid Density:	1.05 kg/litre
Chloride Content:	Nil
Freezing Point:	0°C
System Application Temperature	5°C or above
Suitability:	All Portland cements including sulphate resisting.
Approved for potable water contact. Details available on request.	
All above values are approximate.	

Sika 1 Structural System Waterproofing Compliance:

BS8102:1990 - Code of practice for protection of structures against water from the ground.

Sika 1 structural waterproof renders and screeds in 3 or 4 coats provides protection suitable for basements of the following grades:

Grade 1 Basic utility:	Slight seepage and damp patches tolerable
Grade 2 Residential and Commercial:	No water penetration but moisture vapour tolerable
Grade 3 Ventilated residential and working areas:	A dry environment is required and water penetration is intolerable
Grade 4 Controlled environments, archives, computer rooms etc	A totally dry environment, vapour impermeable NOTE: Additional vapour proof Sika coating required over render system

Owing to the specialist nature of structural waterproofing, all work should be carried out by a Sika recommended contractor. Workmanship should comply with BS8000: Pt4: 1989 Code of Practice for waterproofing. Contact **Sika Limited** for contractor information.

APPLICATIONS

STRUCTURAL WATERPROOFING BELOW GROUND: RENDER AND FLOOR SCREED SYSTEM

General

All walls and floors should be sufficiently sound and solid to accept preparation techniques and the waterproofing system. This should be determined by suitably qualified personnel.

The correct installation of the **Sika 1** waterproofing system is the responsibility of the recommended contractor. In the unlikely event of the **Sika 1** waterproofing system cracking, debonding, leaking etc, the work shall be rectified by the contractor. In the event of a dispute the advice of an independent consultant experienced in this type of work should be sought to analyse the problem.

Sika 1 liquid is diluted (1:10 by volume) with clean water and mixed with the appropriate pre batched mortar (see separate technical data sheet) by volume to produce wall render and floor screed mixes. Nominal thicknesses:-
Wall render 20 mm (3 coats), 26 mm (4 coats)
Floor screed 40 mm (3 coats).

Points of water infiltration should be sealed using leak plugging, and quick setting waterproofing compounds such as Sika 2, 3 4 and 4a.

The correct detailing of lap joints, floor/wall joints, watertight joints, pipe/duct entries, fixings etc is essential for the performance of the **Sika 1** waterproofing system. Reference should be made to detailing sheets 1-4 inclusive.

The following guidelines indicate where a four coat render system should be considered:-

- * Structures experiencing high water infiltration, and requiring water stopping (plugging), de-watering activities, high water tables, deep basements, local spring conditions etc.
- * Grade 2, 3 and 4 structures where the render system will be difficult to maintain in the event of water penetration.

Advice should always be sought from independently qualified personnel with knowledge of the structure and local water/ground conditions. If in doubt a four coat render system should be used.

Handling Precautions

Sika products are generally harmless provided that certain precautions normally taken when handling chemicals are observed. The materials must not, for instance, be allowed to come in contact with foodstuffs or food utensils and measures should also be taken to prevent the uncured materials from coming in contact with the skin, since people with particularly sensitive skin may be affected. The use of protective clothing, goggles, barrier creams and rubber gloves is required. The skin should be thoroughly cleaned at the end of each working period either by washing with soap and warm water or by using a resin-removing cream - the use of powerful solvents is to be avoided. Disposable paper towels - not cloth towels - should be used to dry the skin. Adequate ventilation of the working area is recommended. In case of accidental eye or mouth contact, flush with water - consult a doctor immediately. Health and Safety information on Sika Products is available and we strongly advise that this is read prior to their use. Sika products are for professional use and should be stored in sealed containers away from the reach of children.

Important Note

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The **Sika 1** waterproofing system must be cured correctly. Refer to Installation Guide for more details.

Reference should **ALWAYS** be made to the Detailing, Architectural and Engineering Consideration sheets, Agrément certificates and Installation Guide.

WATERPROOF RENDER TO RESIST MOISTURE AND DAMPNESS ABOVE GROUND LEVEL

Nominal thickness 12.0 mm (2 coats).
Refer to Installation Guide before applying system.

SIKA WATERTIGHT CONCRETE

Sika 1 can be used to produce a watertight concrete in conjunction with **Sikament 10**.

Refer to separate **Watertight Concrete** technical data sheet.

GENERAL WATERPROOFING ADMIXTURE

The addition of **Sika 1** to all types of mortar will increase the resistance to water damage due to frost and efflorescence. **Dilution:** 1:10 with the gauging water.

IMPORTANT CONSIDERATIONS

- * Do not mix plasticisers, lime, etc. with **Sika 1** mixes.
- * NEVER scratch previous coats in render to form a key, as this may let dampness through.
- * Do not penetrate **Sika 1** render or screed with fixings. Refer to Detail Sheet No 2

PACKAGING

Refer to current price list.

CONSUMPTION/DOSAGE

For structural waterproofing, waterproof render and watertight concrete refer to separate data sheets (**Sika 1 Prebatched Mortars** or **Sika 1 Watertight Concrete**).

As a general waterproofing admixture:

1½ litres for 50 kg of cement

All above values are approximate

STORAGE AND SHELF LIFE

Minimum 1 year in unopened original sealed containers stored in dry warehouse conditions (+10°C - +30°C).





Sika® Watertight Concrete

A Two Phase Admixture System for Concrete

Technical Data Sheet

DESCRIPTION

A two phase system incorporating a high range water-reducing admixture (**Sikament 10**) and an inorganic pore-blocking admixture (**Sika 1**) to provide watertight concrete with enhanced durability and improved protection against reinforcement corrosion.

USES

- * Basements
- * Roofs
- * Tunnels
- * Culverts
- * Marine structures
- * Car park decks
- * Bridge decks
- * Utility vaults
- * Water retaining structures
- * Sewers and pipelines
- * Precast, pre-stressed, post-tensioned, readymixed, reinforced, slip formed and pumped concretes.

ADVANTAGES

- * Certified by the British Board of Agrément.
- * Can be used in contact with potable water.
- * Compatible with OPC and SRC.
- * Compatible with **Sika Watertight Jointing Systems**.
- * Complies with Building Regulations (England, Wales, Scotland, North Ireland).
- * Suitable for Type B construction as described in BS 8102:1990 Grades 1-4.
- * Reduced porosity.
- * Reduced permeability.
- * Increased water resistance.
- * Increased corrosion resistance.

Technical Data (typical)

Water absorption (%)	BS 1881:Part 122	1.8
Water permeability (ms⁻¹)	Taywood/Valenta	1.61 x 10 ⁻¹³
Drying shrinkage (%)	BS 6073: Part 1	0.023
Wetting expansion (%)	BS 1881:Part 5	0.016
Freeze/thaw expansion (%)	BS 5075: Part 2	0.17
Compressive strength (Nmm⁻²) 28 day	BS 1881:Part 116	62.9
Initial surface absorption test (ISAT) (mlm⁻² s⁻¹)	BS 1881:Part 208	
10 mins		0.16
30 mins		0.06
60 mins		0.03
Water vapour permeability gm (Ns)⁻¹		510 x 10 ⁻¹²
Typical concrete vapour permeability gm (Ns)⁻¹		3000 x 10 ⁻¹²

FRESH CONCRETE CHARACTERISTICS

Workability

The workability of **Sika Watertight Concrete** depends on the dosage rate of the **Sikament 10** component. Variation of this component within the mix design limits can facilitate the design of the required concrete.

Compatibility

The system components are compatible with pulverised fuel ash, ground granulated blastfurnace slag, silica fume blends and other regular concreting materials.



Sikaproof® L1

Concrete Colour Intensifier

Technical Data Sheet

DESCRIPTION

Sikaproof L1 is a liquid waterproofer for use in all types of mortar and concrete to reduce permeability and absorption, and to impart water repellent properties. It is particularly suitable for use in precast products such as cast stone and concrete masonry blocks, as well as in-situ concrete.

ADVANTAGES

- * Improved impermeability and absorption characteristics, whilst still allowing the concrete to breathe.
- * Greater degree of colour enhancement in pigmented concrete
- * Higher strengths when used in semi-dry concrete
- * Better resistance to freeze thaw cycles
- * Easier compaction leads to faster production and less wear on the production machinery
- * Reduced incidence of efflorescence
- * Permanent effect as the concrete weathers and ages

BENEFITS

- * Concrete quality, colour intensity, strength and durability are all enhanced by the use of **Sikaproof L1**
- * Because it is in liquid form, **Sikaproof L1**, is simple to dispense into the concrete mix.

Technical Data (typical)

Form:	Liquid
Colour:	White
Specific gravity:	1.03
Dosage % by Wt of cement:	0.4 - 1.0%
Chloride content: % w/w:	Nil (ie less than 0.1% w/w)
Freezing point °C:	-0°C

All above values are approximate.



METHOD OF USE

Sikaproof L1 should be dispensed with the mix water into the concrete mix.

PACKAGING

Sikaproof L1 is supplied in 25 litre tubs and 200 litre drums. Bulk deliveries can be arranged.

STORAGE AND SHELF LIFE

Sikaproof L1 should be stored in sealed containers between 5°C and 30°C and protected from frost. Under these conditions the shelf life is 1 year minimum.



Handling Precautions

Sika products are generally harmless provided that certain precautions normally taken when handling chemicals are observed. The materials must not, for instance, be allowed to come in contact with foodstuffs or food utensils and measures should also be taken to prevent the uncured materials from coming in contact with the skin, since people with particularly sensitive skin may be affected. The use of protective clothing, goggles, barrier creams and rubber gloves is required. The skin should be thoroughly cleaned at the end of each working period either by washing with soap and warm water or by using a resin-removing cream - the use of powerful solvents is to be avoided. Disposable paper towels - not cloth towels - should be used to dry the skin. Adequate ventilation of the working area is recommended. In case of accidental eye or mouth contact, flush with water - consult a doctor immediately. Health and Safety information on Sika Products is available and we strongly advise that this is read prior to their use. Sika products are for professional use and should be stored in sealed containers away from the reach of children.

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Sikaproof® L2

Liquid Waterproofer

Technical Data Sheet

DESCRIPTION

Sikaproof L2 is a liquid waterproofer for use in all types of mortar and concrete to reduce permeability and absorption, and to impart water repellent properties. It is particularly suitable for use in precast products such as cast stone and concrete masonry blocks and most forms of concrete produced semi-dry.

ADVANTAGES

- * Improved impermeability and absorption characteristics, whilst still allowing the concrete to breathe.
- * Greater degree of colour enhancement in pigmented concrete
- * Higher strengths when used in semi-dry concrete
- * Better resistance to freeze thaw cycles
- * Easier compaction leads to faster production and less wear on the production machinery
- * Reduced incidence of efflorescence
- * Permanent effect as the concrete weathers and ages

BENEFITS

- * Concrete quality, colour intensity, strength and durability are all enhanced by the use of **Sikaproof L2**
- * Because it is in liquid form, **Sikaproof L2**, is simple to dispense into the concrete mix.

Technical Data (typical)

Form:	Liquid
Colour:	Straw
Specific gravity:	1.02
Dosage % by Wt of cement:	0.4 - 1.0%
Chloride content: % w/w:	Nil (ie less than 0.1% w/w)
Freezing point °C:	-1°C

All above values are approximate.



METHOD OF USE

Sikaproof L2 should be dispensed with the mix water into the concrete mix.

PACKAGING

Sikaproof L2 is supplied in 25 litre tubs and 200 litre drums. Bulk deliveries can be arranged.

STORAGE AND SHELF LIFE

Sikaproof L2 should be stored in sealed containers between 5°C and 30°C and protected from frost. Under these conditions the shelf life is 1 year minimum.



Handling Precautions

Sika products are generally harmless provided that certain precautions normally taken when handling chemicals are observed. The materials must not, for instance, be allowed to come in contact with foodstuffs or food utensils and measures should also be taken to prevent the uncured materials from coming in contact with the skin, since people with particularly sensitive skin may be affected. The use of protective clothing, goggles, barrier creams and rubber gloves is required. The skin should be thoroughly cleaned at the end of each working period either by washing with soap and warm water or by using a resin-removing cream - the use of powerful solvents is to be avoided. Disposable paper towels - not cloth towels - should be used to dry the skin. Adequate ventilation of the working area is recommended. In case of accidental eye or mouth contact, flush with water - consult a doctor immediately. Health and Safety information on Sika Products is available and we strongly advise that this is read prior to their use. Sika products are for professional use and should be stored in sealed containers away from the reach of children.

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Sikaproof® P1

Powdered Waterproofer

Technical Data Sheet

DESCRIPTION

Sikaproof P1 is a powdered waterproofer for use in all types of mortar and concrete reduce permeability and absorption and to impart water repelling properties.

USES

Sikaproof P1 is particularly suitable for use in precast products such as cast stone and concrete facing blocks, in addition to in-situ concrete.

ADVANTAGES

- * Permeability and absorption is reduced, while still allowing the concrete to breathe.
- * Aids pigmentation retention and uniformity.
- * Helps prevent efflorescence.
- * No significant effect on strength.
- * Helps avoid frost damage.
- * Permanent effect as the concrete weathers.

Technical Data (typical)

Form:	Powder
Colour:	Off white
Dosage % by Wt of cement:	1.0 - 2.0% (0.5 - 1.0 kg/50 kg cement)
Chloride content: % w/w:	Nil (ie less than 0.2% w/w)
Effect on setting:	Minimal

All above values are approximate.



METHOD OF USE

Sikaproof P1 is ready for use.

Sikaproof P1 should be added to the concrete or mortar mix with the aggregate or cement during the mixing cycle.

PACKAGING

Sikaproof P1 is supplied in a 20 kg sack.

STORAGE AND SHELF LIFE

Sikaproof L2 should be stored in sealed containers between 5°C and 30°C and protected from frost. Under these conditions the shelf life is 1 year minimum.



Handling Precautions

Sika products are generally harmless provided that certain precautions normally taken when handling chemicals are observed. The materials must not, for instance, be allowed to come in contact with foodstuffs or food utensils and measures should also be taken to prevent the uncured materials from coming in contact with the skin, since people with particularly sensitive skin may be affected. The use of protective clothing, goggles, barrier creams and rubber gloves is required. The skin should be thoroughly cleaned at the end of each working period either by washing with soap and warm water or by using a resin-removing cream - the use of powerful solvents is to be avoided. Disposable paper towels - not cloth towels - should be used to dry the skin. Adequate ventilation of the working area is recommended. In case of accidental eye or mouth contact, flush with water - consult a doctor immediately. Health and Safety information on Sika Products is available and we strongly advise that this is read prior to their use. Sika products are for professional use and should be stored in sealed containers away from the reach of children.

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