





TIGAL / BRAVING THE FLEMENTS

DESIGNED FOR THE FUTURE

The global population is becoming more urbanised...in 2050, it is estimated that 70% of people will live in towns and cities. This phenomenon will lead to an increase in land costs and in noise pollution. It will result in the verticalisation of buildings combining accommodation, sports halls, offices, etc. As they get higher and higher, towers will need to offer new, enhanced places to live that are calm and bright.

By offering large sliding doorways, TIGAL thus maintains all the living space and enables it to extend onto the terrace. Its superior acoustic performance and its large glazed area maximise the quality of life indoors.

INNOVATIVE SYSTEM

In parallel with this urbanisation, the planet is being subjected to numerous climatic changes, and buildings are becoming increasingly exposed to adverse weather.

TIGAL is a hybrid solution, combining the advantages of a sliding door with the performance of a window. Its patented central sealing system guarantees exceptional water-tightness performance – up to 4 times better than a traditional sliding door.

With its high thermal performance and watertightness, TIGAL has everything it needs to resist these increased risks and brave the elements on any exposed site.

METICULOUS DESIGN

In keeping with its DNA, TECHNAL has paid particular attention to TIGAL's design, by combining sleek lines and concealed hardware for a balanced overall aesthetic.

Purposefully designed for great ease of use, TIGAL is also innovative in its secure microventilation system and provides smooth, silent operation.

Its responsible design and development have allowed them to select 70% recycled materials and durable components. The profiles have been extruded from Hydro CIRCAL®, recycled low carbon aluminium with one of the smallest CO_2 footprint worldwide.

TIGAL / BRAVING THE ELEMENTS





KEY FEATURES AND INNOVATIONS

INNOVATIONS

- Operation of the window: opens by an internal perpendicular movement of 6mm and then the opening part slides in parallel with the fixed part
- Hybrid system with multi-point locking system around the perimeter and patented watertightness system.

LARGE DIMENSIONS

- Floor-to-ceiling heights possible up to 4000 m (W) 2700(H) mm (1leaf + 1 fixed)
- Weight: up to 300 kg per leaf
- Glazing thickness up to 52 mm

DESIGN

- Visible or concealed opening
- Concealed hardware
- Concealed drainage

EASE OF USE AND ACCESSIBILITY

- Micro-ventilation:
 - Offset of 6 mm from the opening
 - Locking in security position
- Recessed threshold
 - Disabled access threshold of 15mm high
 - Maintained performances
- Minimal manoeuvring effort: Class 1

IDEAL ACOUSTIC PERFORMANCES FOR URBAN ENVIRONMENT

Excellent sound-proof isolation up to:
 R_w (C;C_{tr}): 45dB of acoustic isolation
 Double glazing 50 mm: 88.2 Si / 20 / 66.2 Si

PERFORMANCES

Available with or without* thermal break

- Thermal:
 - U_w up to: 0.85 W/m²K (U_g : 0.5 W/m²K), triple glazing, T_{lw} = 0.63, S_w = 0.51 1 leaf + fixed, 2180 (W) x 2300 (H) mm
- Tightness:
 - Air permeability: Class A4
 Micro-ventilation: Class A1
 - Water-tightness E1200
 - Wind pressure resistance: Class 5**
 Service pressure 3000 Pa
 Security pressure 4500 Pa
- Burglar resistance features: Level RC2 and PAS24* (* Available early 2021)

SOFTWARE

 Available in TechDesign, Tech3D and TechAcoustic.

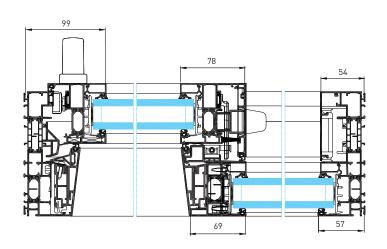
SUSTAINABILITY

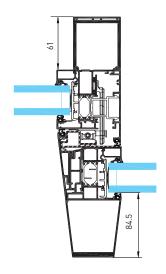
Profiles in Hydro CIRCAL®: prime quality aluminium made with a minimum of 75% recycled end-of-life aluminium (post-consumer scrap).
 CO₂ footprint of 2.3 kg of CO₂ per kilo of aluminium. EPD on demand

^{*} Non thermal not in UK standard offer

^{**} available early 2021

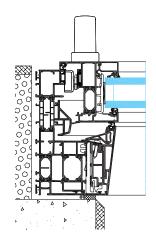
CROSS SECTIONS



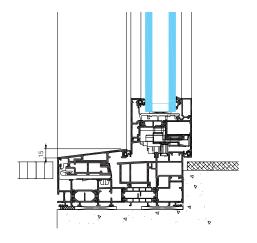


Horizontal cross-section - 1 leaf + fixed

Central mullion - reinforced version



Horizontal cross-section - concealed sash

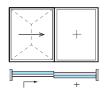


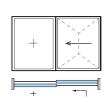
Vertical cross-section - opening sash, build-in threshold

CONFIGURATIONS

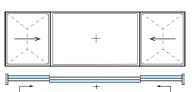
1 RAIL - OPEN-IN

1 leaf + fixed





2-leaf + fixed



PERFORMANCES

TIGHTNESS PERFORMANCES (air, water, wind)						
Configurations	Dimensions in mm (W x H)	Air permeability	Water tightness	Wind pressure resistance		
1 leaf + 1 fixed handle length: 260 mm	3600 x 2500	Class A4 micro ventil. Class A1	Class E1200	Class 3 service pres. 1200 Pa security pres. 1800 Pa		
1 leaf + 1 fixed handle length: 160 mm	3600 x 2500	Class A4 micro ventil. Class A1	Class E900	Class 3 service pres. 1200 Pa security pres. 1800 Pa		

ACOUSTIC PERFORMANCES								
Configuration	Dimensions (W x H)	Glazing	Thickness in mm	Glass atter R _w	nuation (dB) R _{A.tr}	Window atte	nuation (dB) R _{A,tr}	
1 leaf + 1 fixed	3650 x 2180	88.2Ph - 20Ar - 66.2Ph	50 (double)	52	47	45 (-1;-4)	40	
1 leaf + 1 fixed	3650 x 2180	44.2Ph - 12Ar - 4 - 12Ar - 44.2Ph	46 (triple)	43	36	41 (-1;-5)	35	
1 leaf + 1 fixed	3650 x 2180	44.2Ph - 20Ar - 10	39 (double)	45	40	40 (-1;-5)	35	

THERMAL PERFORMANCES - U _w						
Configuration	Dimensions (W x H)		U _w with U _g 1.1 ep = 24 mm	U _w with U _g 1.0 ep = 24 mm	U_{w} with U_{g} 0.5 ep = 36 mm	
1 leaf + fixed visible opening	2300 x 2180 mm	U_{w}	1.42 W/m ² .K	1.32 W/m².K	0.88 W/m ² .K	
		$TL_{\!_{\!\scriptscriptstyle{\mathrm{W}}}}$	0.69 W/m ² .K	0.67 W/m².K	0.64 W/m².K	
		S _w	0.61 W/m ² .K	0.52 W/m ² .K	0.52 W/m ² .K	
1 leaf + fixed concealed opening	2300 x 2180 mm	U _w	1.38 W/m².K	1.29 W/m ² .K	0.85 W/m².K	
		$TL_{\!_{w}}$	0.68 W/m ² .K	0.65 W/m ² .K	0.63 W/m².K	
		S _w	0.60 W/m ² .K	0.51 W/m ² .K	0.51 W/m ² .K	

MATERIALS AND PARTS

As with all TECHNAL systems, only the best materials and parts are used to minimise maintenance and ensure long-term performance.

- Fittings are cast from EN 12844 compliant Zamak 5.
- All gaskets are EPDM or TPE (Thermoplastic elastomer).
- The thermal breaks are made with PA6-6 (0.25 FV) and ABS.
- Screws are made from stainless steel.

FINISHES AND COLOURS

A wide range of finishes and colours are available to meet individual project requirements, enhancing existing buildings and offering architects and designers greater design freedom:

• Natural anodised in accordance with EN 123731: 2001.

- Polyester coating finishes in a wide range of colours in accordance with "QUALICOAT" instructions.
- TIGAL is also available in powder coated finishes in TECHNAL exclusive colours for a stylish and modern appearance.

PROFILES

- TIGAL is made from Hydro CIRCAL®, recycled low carbon aluminium. That means it's prime quality aluminium made with a minimum of 75% recycled end-of-life aluminium (postconsumer scrap). Hydro CIRCAL® has one of the smallest CO₂ footprint worldwide: 2.3 kg of CO₂ per kilo of aluminium.
- The aluminium profiles are extruded from alloys 6060 Building compliant with EN 12020, EN 573-3, EN 515 and EN 775-1 to 9.



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