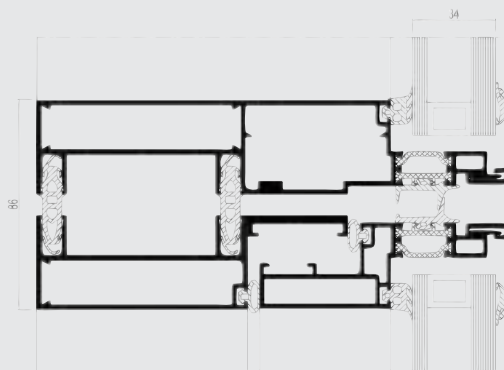
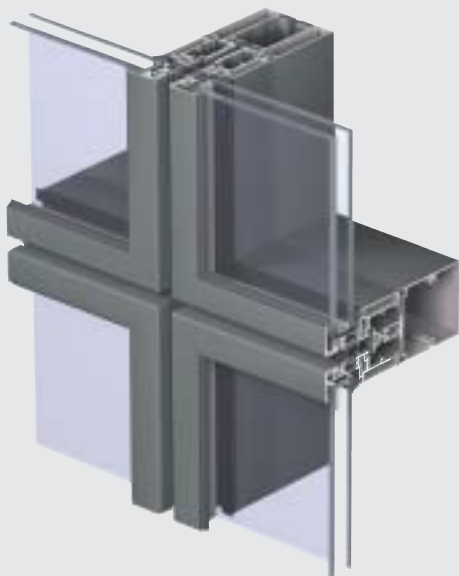




# CW 86

Curtain walls



CW 86 enables cassette façades to be built using a traditional stick structure (CW 86). It also enables unitised façades (CW 86-EF) to be completely pre-assembled in the workshop that results in a high execution speed on the building site.

CW 86 is available in Structural Glazing (SG) and Cassette Glazing (CG). The system enables the motorisation of opening elements such as top hung or parallel opening windows. Different types of windows, doors, sliding systems and brise soleil can be integrated.

Different inner and outer colours are possible.



## TECHNICAL CHARACTERISTICS - ELEMENT FACADE



Style variants	<b>CW 86-EF-CG</b> functional	<b>CW 86-EF-CG (FIXED FAÇADE JUNIOR)</b> moderate solution	<b>CW 86-EF-HI</b> ultimate thermal comfort	<b>CW 86-EF-SG</b> structural sealed glazing
Interior visible width	86 mm (38.5 - 9 - 38.5)	86 mm (38.5 - 9 - 38.5)	86 mm (38.5 - 9 - 38.5)	86 mm (38.5 - 9 - 38.5)
Depth vertical mullions	195 mm (fixed element)	150 mm	168 mm	206 mm
Depth horizontal transoms	195 mm (fixed element)	150 mm	168 mm	205.5 mm
Inertia mullions (lx: wind load)	min. 114.76 cm <sup>4</sup> (x2) to max. 243.72 cm <sup>4</sup> (x2)	115.72 cm <sup>4</sup> (x2)	112.1 cm <sup>4</sup>	114.76 cm <sup>4</sup> (x2)
Inertia transoms (lx: wind load)	up to max 435.83 cm <sup>4</sup>	up to max 206.33 cm <sup>4</sup>	194.7 cm <sup>4</sup>	up to max 187.11 cm <sup>4</sup>
Inertia transoms (ly: glass load)	51.54 cm <sup>4</sup> to max 153.38 cm <sup>4</sup>	118.61 cm <sup>4</sup>	116.2 cm <sup>4</sup>	51.54 cm <sup>4</sup> to max 99.41 cm <sup>4</sup>
Exterior visible width	68 mm (26 - 16 - 26) or 86 mm (35 - 16 - 36)	86 mm (35 - 16 - 35)	86 mm (38.5 - 9 - 38.5)	22 mm joint between glass
Exterior aesthetics	aluminium glazing beads	aluminium glazing beads	aluminium glazing beads	glass wall
Glazing	glazing bead + EPDM gasket	glazing bead + EPDM gasket	glazing beads + EPDM gasket	structural glazing on cassettes
Rebate height	19 mm to 21 mm	19 mm to 21 mm	19 mm	32 mm
Glass thickness	from 4 mm to 38 mm	from 6 mm to 38 mm	from 30 up to 50 mm	from 6 mm to 36 mm
Type of vents	integrated top hung window and escape windows open out, all types of CS window and door vents	top hung window, all types of CS window and door vents	integrated top hung & POW window, all types of CS window and door vents	integrated top hung window and escape windows open out

## TECHNICAL CHARACTERISTICS - SEMI ELEMENT FACADE



Style variants	<b>CW 86-CG</b> functional	<b>CW 86-SG</b> structural sealed glazing
Interior visible width	86 mm	86 mm
Depth vertical mullions	from 47.5 mm to 161 mm	from 47.5 mm to 161 mm
Depth horizontal transoms	from 47.5 mm to 161 mm	from 47.5 mm to 161 mm
Inertia mullions (lx: wind load)	min 13.85 cm <sup>4</sup> to max 544.25 cm <sup>4</sup>	min 13.85 cm <sup>4</sup> to max 544.25 cm <sup>4</sup>
Inertia transoms (lx: wind load)	min 13.85 cm <sup>4</sup> to max 544.25 cm <sup>4</sup>	min 13.85 cm <sup>4</sup> to max 544.25 cm <sup>4</sup>
Inertia transoms (ly: glass load)	min 18.67 cm <sup>4</sup> to max 58.24 cm <sup>4</sup>	min 18.67 cm <sup>4</sup> to max 58.24 cm <sup>4</sup>
Exterior visible width	68 mm (28 - 16 - 28) or 86 mm (35 - 16 - 35)	22 mm joint between glass
Exterior aesthetics	aluminium glazing beads	glass wall
Glazing	glazing bead + EPDM gasket	structural glazing on cassettes
Rebate height	19 mm to 21 mm	32 mm
Glass thickness	from 4 mm to 38 mm	from 6 mm to 36 mm
Type of vents	integrated top hung window and escape windows open out, all types of CS window and door vents	integrated top hung window and escape windows open out

## PERFORMANCES

### ENERGY

Thermal Insulation<sup>(1)</sup>  
EN 10077-2

$U_f \geq 1.5 \text{ W/m}^2\text{K}$ , depending on the profile combination.

### COMFORT

Acoustic performance<sup>(2)</sup>  
EN ISO 140-3; EN ISO 717-1

$R_w (C; C_{tr}) = 41 (-2; -5) \text{ dB}$ , other values depending on glazing type

Air tightness, max. test pressure<sup>(3)</sup>  
EN 12153, EN 12152

A4

Water tightness<sup>(4)</sup>  
EN 12155, EN 12154

R4  
150

R5  
300

R6  
450

R7  
600

RE  
900

Wind load resistance, max. test pressure<sup>(5)</sup>  
EN12179, EN13166

2000 Pa

This table shows possible classes and values of performances. The values indicated in red are the ones relevant to this system.

- (1) The  $U_f$ -value measures the heat flow. The lower the  $U_f$ -value, the better the thermal insulation of the frame.
- (2) The sound reduction index ( $R_w$ ) measures the capacity of the sound reduction performance of the frame.
- (3) The air tightness test measures the volume of air that would pass through a closed window at a certain air pressure.
- (4) The water tightness testing involves applying a uniform water spray at increasing air pressure until water penetrates the window.
- (5) The wind load resistance is a measure of the profile's structural strength and is tested by applying increasing levels of air pressure to simulate the wind force. There are up to five levels of wind resistance (1 to 5) and three deflection classes (A,B,C). The higher the number, the better the performance.

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11/2007 - OH0.43C2.00 - Publisher Responsible at Law: L. Finé, Oude Liersebaan 266, B-2570 Duffel

