

TOP(A)K(U)S(T)I)K

ARCHITECTURE + PERFORMANCE

BEAUTY MEETS PERFORMANCE

When I walk into a room, the first thing I notice is its architecture – its dimensions, materials, surfaces. Then I notice its acoustics. I hear its sound quality and beauty.

Since 1991 we have been following our passion of giving all types of rooms on all five continents visual and acoustic beauty. We carefully coordinate refined design features in a room to produce the optimum design from an aesthetic and acoustic point of view. We use high quality materials for the ceiling and wall panels and produce them according to specific customer requirements. Filled with an inner passion and innovative ideas, our team – designers and wood engineers – create perfect solutions that are both artistic and pleasant to the ear.

Markus Exer, CEO



New York Times Building, Auditorium, New York – USA

Our cover picture shows the Times Center Auditorium of the New York Times Building, where world class lectures and performances are held. The renowned architect Renzo Piano, Paris/New York opted for the style of Topakustik 14/2 panels, with the grooves interrupted before the edges so as to frame each individual panel. The entire room is designed in a veneer made from a single American cherry tree.

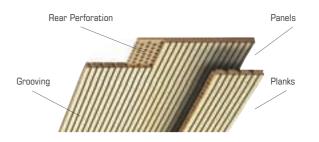




THE REFINED ACOUSTIC SYSTEM

$\mathsf{TOP}(\mathbf{A})\mathbf{K}(\mathbf{U})\mathbf{S}(\mathbf{T})\mathbf{I})\mathbf{K})^{\circ}$

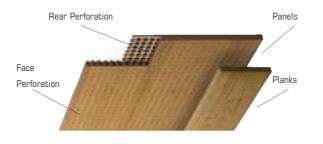
Available in planks with a tongue and groove connection (plank width = 128 mm*) for joint-free surface appearance or in panels (panel width = 300-1200 mm) for removable or fixed ceilings, walls or cabinet fronts.



TECHNICAL INFORMATION

PERFORATION AS REQUIRED TO $P(\mathbf{P}) \mathbf{E} \mathbf{R} \mathbf{F} \mathbf{O}^{*}$

A wide range of perforations for wall and ceiling finishes. Conventional M-Perforation, discrete T-Perforation or micro perforations (Clou + Micro). Available in panels and planks.



The information in boxes is very important and should be read carefully !

* 1 INCH = 25.4 mm e.q. 128 mm = 5.04"

⊲ MS Microelectronics, Geneva

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$\mathsf{TOP}(\mathbf{A})\mathbf{K}(\mathbf{U})\mathbf{S}(\mathbf{T})\mathbf{I})\mathbf{K}^{*}$

The refined acoustic system for wall and ceiling finishes. Many different groove patterns are available. Narrow spaced grooves appear as a textured surface (4/4, 5/3, 6/2, 9/2) – wider spaced grooves can be seen individually by the eyes (12/4, 13/3, 14/2, 28/4). Thanks to the rear perforation pattern, the core panel remains structurally intact allowing for cutouts (programmed or field performed) to address penetrations required for lighting, HVAC and sprinkler systems.

Please note: Walls finished with lighter veneers (maple, birch) or lighter paint (white) can have a visually distrubing effect (flickering-Moiré Pattern) from the light to dark contrast from the face surface to the grooves. In these areas we recommend using the TOPAKUSTIK designs with 2 mm wide groove e.g. type 9/2 or 14/2 and/or using darker veneers or darker paint colors to minimize this effect.

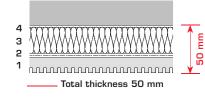
THE ACOUSTIC SYSTEM

Measured according

3 Fiberglass 30 mm (40-60 kg/m³;

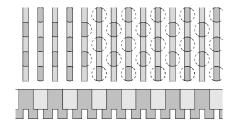
to ISO 354:

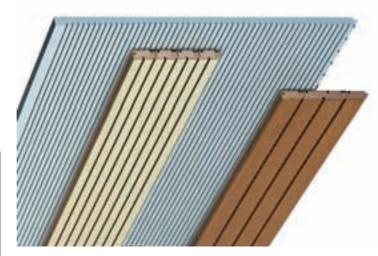
4 air cavity

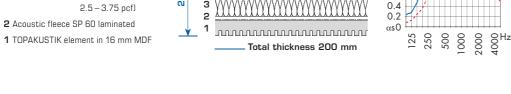


All TOPAKUSTIK types are available with M and T perforations on the rear. This makes it possible for acousticians to match the TOPAKUSTIK surface treatment with the required absorption. The absorption coefficients stated in this brochure were measured according to the ISO 354 standard and are set up as described above. Additional absorption coefficients with other cavity depths and other porous materials in the air cavity (e.g. only fleece, melamine resin foam, etc.) are listed in the TOPAKUSTIK / TOPPERFO sound absorption document.

M-Perforation: For absorption in the medium to high frequency range TOPAKUSTIK products with M-Perforation are suited for applications in which the reverberation time is to be lowered across a broad frequency band.







The sound absorption of our products is measured in a reverberation room in accordance with DIN ISO 354:1985. This provides the α s (alpha) values either listed in tabular form or plotted on a chart. You can find such charts in the descriptions of the individual products.

The α w value given in the table is the weighted sound absorption level that is calculated using a standardized method.

The classification into Euroclasses A, B, C, D and E is calculated and derived from the α w value (A = highest absorption capacity)

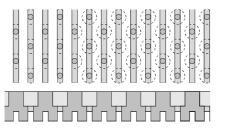
4

3

8

The NRC (noise reduction coefficient) is the value specified according to the US standard. Behind each αw value are the letters L, M and/or H to indicate if the sound absorption of the product is greater than 0.25 in a specific frequency range. L is for low or 250 Hz, M is for mid or 500 or 1000 Hz, and H is for high or 2000 or 4000 Hz.

T-Perforation: For absorption in the low to medium frequency range. The high absorption in the low-frequency range is based on the combination of small holes on the visible side and larger holes on the rear.



Reflectors: TOPAKUSTIK products can also be used as reflectors by eliminating the perforations on the rear surface. The absorption figures are then equivalent to those of a standard reflecting panel.

αw Euro NRC

0,80 M B 0,88

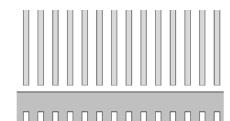
0,75 M C 0,87

1.2

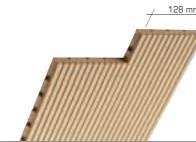
0.8

0.6

04

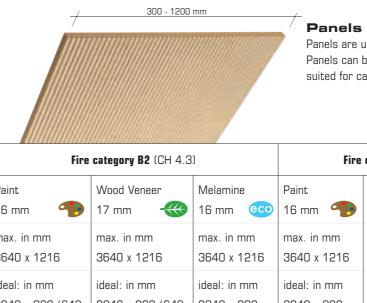


DIMENSIONS AND MATERIALS



Planks

Fire category B2 (CH 4.3)			Fire category B1 (CH 5.3)			Fire category A2 (CH 6q.3)	
Paint 16 mm 🛛	Wood Veneer 17 mm	Melamine 16 mm eco	Paint 16 mm 争	Wood Veneer 17 mm - 🔆	Melamine 16 mm eco	Paint 16 mm	Wood Veneer 17 mm - 🔆
ideal: in mm	ideal: in mm	ideal: in mm	ideal: in mm	ideal: in mm	ideal: in mm	ideal: in mm	ideal: in mm
2780 x 128	2780 x 128	2780 x 128	2780 x 128	2780 x 128	2780 x 128		
3640 x 128	3640 x 128					3080 x 128	3080 x 128
4080 x 128	4080 x 128	4080 x 128	4080 x 128	4080 x 128	4080 x 128		



Fire	category B2 (CH 4.3	Fire category B1 (CH 5.3)			Fire category A2 (CH 6q.3)		
Paint	Wood Veneer	Melamine	Paint	Wood Veneer	Melamine	Paint	Wood Veneer
16 mm	17 mm	16 mm eco	16 mm 🐢	17 mm	16 mm eco	16 mm	17 mm - 🔆
max. in mm	max. in mm	max. in mm	max. in mm	max. in mm	max. in mm	max. in mm	max. in mm
3640 x 1216	3640 x 1216	3640 x 1216	3640 x 1216	3640 x 1216	3640 x 1216	3080 x 1216	3080 x 1216
ideal: in mm	ideal: in mm	ideal: in mm	ideal: in mm	ideal: in mm	ideal: in mm	ideal: in mm	ideal: in mm
2040 x 992/640	2040 x 992/640	2040 x 992	2040 x 992	2040 x 992	2040 x 992	1540 x 608	1540 x 608
2780 x 992/640	2780 x 992/640	2780 x 992	2780 x 992	2780 x 992	2780 x 992	3080 x 608	3080 x 608
3640 x 640	3640 x 640						

111

Interrupted grooves: With panels, the grooves can be interrupted. The distance can be chosen as required.



Thanks to the precise tongue and groove connection, planks result in an attractive surface with a joint-free appearance, because the connecting joint matches the dimension of the grooves. The planks permit simple and flexible assembly. They can be installed by stapling to a timber batten or clamping to a T-bar with TOPAKUSTIK clips. (Assembly p. 24)

Panels are used for removable or fixed ceilings and walls with visible joints. Panels can be provided with a number of different edges (p. 22) and are also suited for cabinet fronts and room dividers.

ideal = means optimal use of MDF core - custom lengths are also available B2/B1/A2 Fire category Page 18/19 Page 20/21 eco

Date 1/2009 - please check the current dimensions on www.topakustik.ch

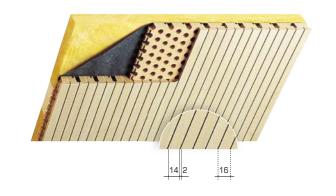
MEDIUM-SIZED GROOVING

CENTER-TO-CENTER DISTANCE = 16 mm

The most popular TOPAKUSTIK types. High sound absorption combined with easy assembly. The grooving is visible even from a long distance.

See page 5 for dimensions and materials.





14/2 M-7 %

αw Euro NRC

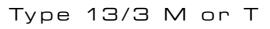
0,80 M B 0,88

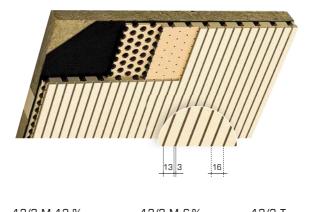
0,75 M C 0,87

1.2

0.8

0.6 0.2 αs0





13/3 M-1	2 %		13/3 N	Л-6%		13/3 T			
$\begin{array}{c} 1.2 \\ 1 \\ 0.8 \\ 0.6 \\ 0.4 \\ 0.2 \\ 0.8 \\ 0$	500	2000 4000	125	500	2000	125 250	500	2000 4000 4000	Hz
αw	Euro	NRC	αw	Euro	NRC	αw	Euro	NRC	
0,75 L	С	0,86	0,65 L	С	0,71	0,35 LM	D	0,57	-
0,75 M	С	0,88	0,60 LM	С	0,76	0,35 LM	D	0,62	

1 ST Microelectronics, Grenoble FR 2 Gasser Felstechnik AG, Lungern 3 Gerhard Schubert GmbH, Crailsheim DE 4 Haba Habermaas, Bad Rodach DE

TOTAL THICKNESS

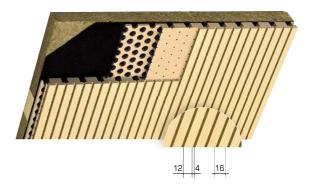
_____ 200 MM

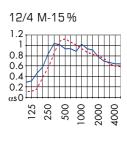
_____ 50 MM

More information Page 4

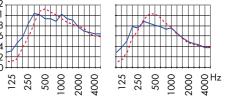


Type 12/4 M or T





1	2/4	Т



αw	Euro	NRC
0,80 M	В	0,86
0,80	В	0,89

αw	Euro	NRC
0,63 L	С	0,71
0,57 IM	С	0,74



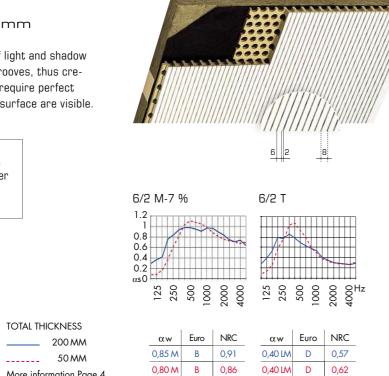
NARROW GROOVING

CENTER-TO-CENTER DISTANCE = 8 mm or 10.66 mm

This grooving is less «visible» as the interaction of light and shadow occurs regularly due to the close spacing of the grooves, thus creating a 2-dimensional effect. The narrow grooves require perfect assembly, as even the smallest differences in the surface are visible.

Type 5/3: for wall finishes in heavy traffic areas, we recommend TOPAKUSTIK elements with wider spaced grooves.

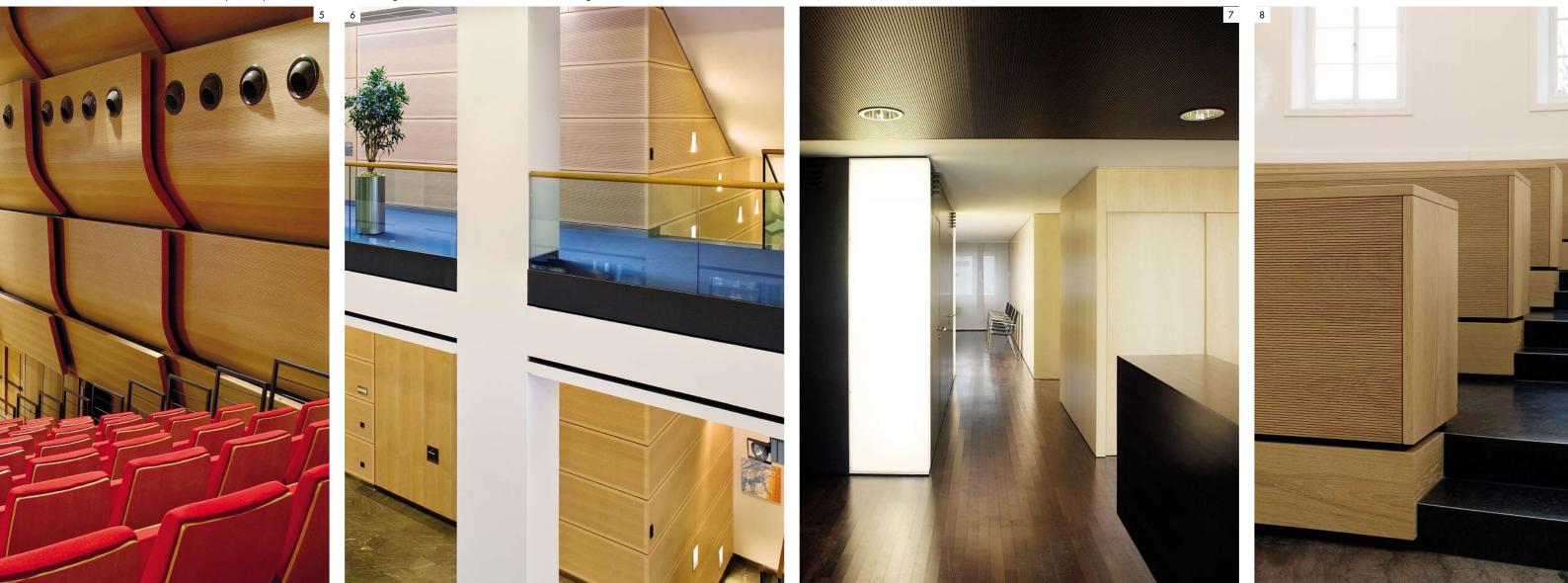
See page 5 for dimensions and materials.



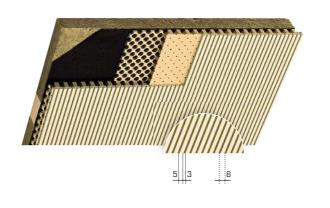
Type 6/2 M or T

5 Athens Concert Hall, Athen GR 6 Hauptstadtrepräsentation, Berlin DE 7 Augenärztezentrum Trotte, Sursee 8 Grossratsgebäude, Aarau

More information Page 4

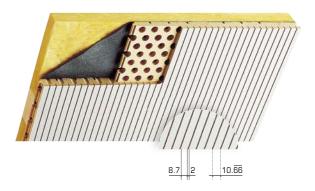


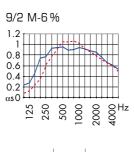
Type 5/3 M or T



5/3	M-12	%		5/3 M	-19%		5/3 T			
1.2 1 0.8 0.6 0.4 0.2 αs0	250	500	2000 4000 4000	125	500	2000 4000 4000	125	500	2000 4000	Ιz
	αw	Euro	NRC	αw	Euro	NRC	αw	Euro	NRC	
	0,90 L	А	0,89	1,00	Α	0,93	0,45 LM	D	0,62	
	0,85 M	В	0,89	0,85 M	В	0,91	0,45 LM	D	0,65	

Type 9/2 M





αw	Euro	NRC
0,75 L	С	0,82
0,75M	С	0,85

FROM CONCEPT TO COMPLETION

Lime green or lemon yellow, warm bamboo or a cool maple, add to this layers of depth and design transition and your room becomes a work of art. We produce to exacting specifications, with both precision and thoughtfulness, whether tasked to achieve standard solutions or the most custom. Our design engineers and expert craftsmen are ready to meet virtually any requirement, and we would be honored to help bring your concept to masterful completion.



Domsingschule, Stuttgart – Germany

The Domsingschule Stuttgart was designed by the firm «nowhere architekten stuttgart». The wall panels in the large choir hall were made from TOPAKUSTIK 6/2 panels with bamboo veneer. The different panel heights are broken up by striking joints and give the walls a horizontal structure. The panels follow the contour of the bare brickwork in places, creating rounded wall corners.



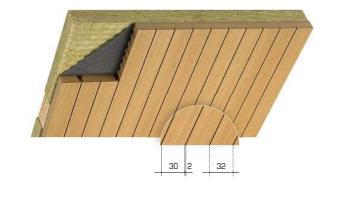
WIDE GROOVING

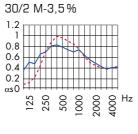
CENTER-TO-CENTER DISTANCE = 32 mm

These grooves are the ideal solution for standard absorption requirements. As with all center-to-center distances, the «wide» grooving also comes with grooves of 2 mm, 3 mm and 4 mm.

See Page 5 for dimensions and materials.

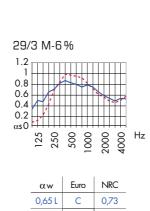






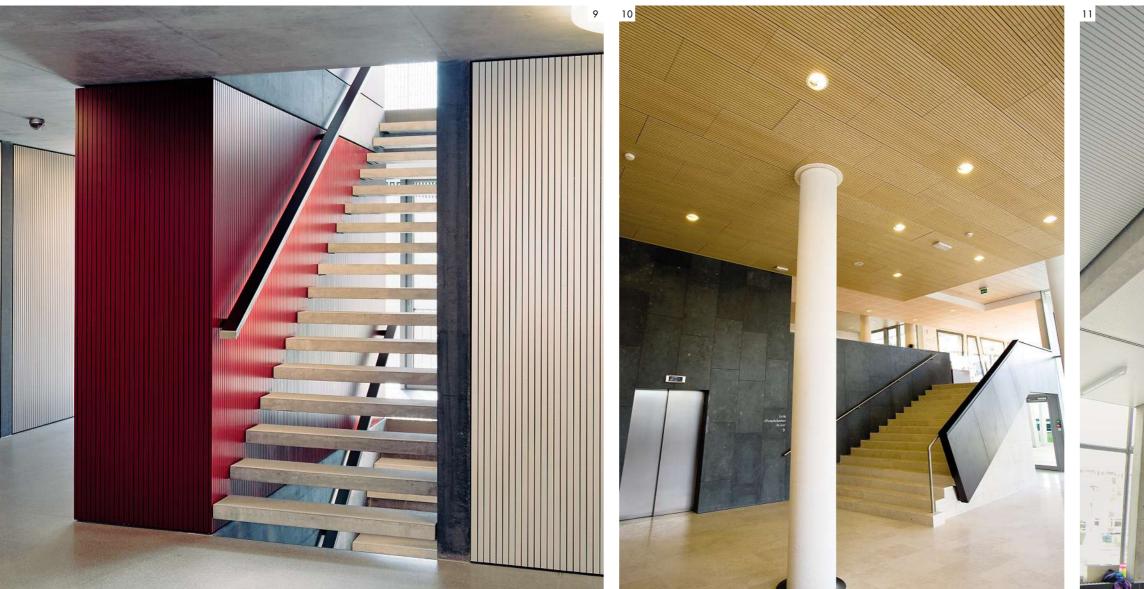
TOTAL THICKNESS
200 MM
50 MM
More information Page 4

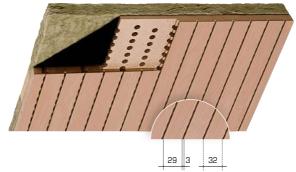




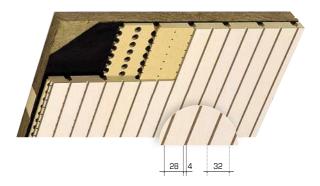
0,60 LM C 0,76

9 Gemeindehaus, Wollerau 10 Spital Léon Bérard, Lyon FR 11 Riedtveld Academy, Amsterdam NL





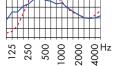
Type 28/4 M or T







	2	8	}/	4	ŀ	T			
									Γ
1							-		
					2	-			



αw	Euro	NRC
0,55 LM	D	0,78
0,55 M	D	0,72

αw	Euro	NRC
0,25 LM	Е	0,41
0,25 LM	Е	0,47



SPECIAL GROOVES

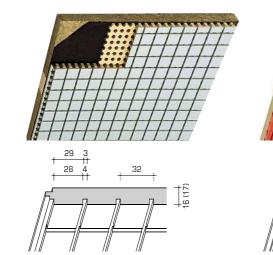
Longitudinal and transverse grooves (Caro), or semicircular grooves (9/2 HR), or customized grooving – there are a multitude of possibilities. In the university library at Dresden University (photograph below), the grooving is irregular and therefore meant to represent a visual continuation of the books that are on the shelves below.

Caro 29/3 M	αw	Euro	NRC
200 mm	0,85	В	0,84
50 mm	0,80 M	В	0,85
	'		
9/2 HR	αw	Euro	NRC
200 mm	0,75 L	С	0,82
50 mm	0,75 M	С	0,85

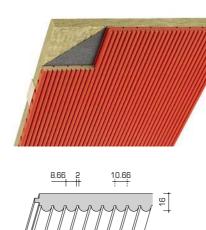
Surface:

Grooving:

Fire category core panel:



Caro



9/2 HR

(only paint)

9/2 HR

B2 + B1

The perforation is barely visible thanks to the deep grooving and the black MDF board on

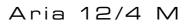
Aria

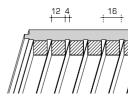
the back. The grooves create the effect of individual bars. If designed with a top layer made of solid spruce wood, the product can be promoted as no added Formaldehyde.

TOPAKUSTIK-

12/4 M 7,5%	αw	Euro	NRC
200 mm	0,75 L	С	0,78
50 mm	0,65 M	С	0,77
28/4 M	αw	Euro	NRC
200 mm	0,55 LM	D	0,78

50 mm 0,55 M D 0,72





Surface:	Spruce Hardwood	White Fir, Finger-jointed
Grooving:	12/4 M + 28/4 M	12/4 M + 28/4 M
Fire category core panel:	B2	B2
Formats/Dimensions:	4980 x 128 mm	4980 x 128 mm

Planks max. 4080 x 128 mm Formats/Dimensions: Panels max. 3640 x 1250 mm 12 Theater Agora, Lelystad NL 13 Sächsische Landesbibliothek, Dresden DE 14 Kinderheim, Wolhusen

B2 + B1

28/4 M + 29/3 M

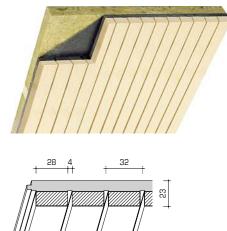




Aria 28/4 M







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Further Designs on Request.



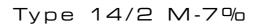
$\mathsf{TOP}(\mathsf{A}(\mathsf{K})\mathsf{U}(\mathsf{S})\mathsf{T})\mathsf{I}(\mathsf{K})^{\mathsf{e}} \mathsf{Easy}$

The fast delivery range from TOPAKUSTIK Delivery from the factory within 5 working days (versions painted to a RAL or NCS colour specification available on request).

The range varies according to demand. Please check www.topakustik.ch/easy for current range.

Please note the plank lengths:

15 Restaurant Metzgern, Sarnen 16 Gemeindehaus, Wollerau 17 Kirche St. Valentin, Limbach DE





eco Beech 3589G B1 length 4080 mm B2 length 4080 mm

Beech veneer B2 length 2780 mm



CO Maple 3590G B1 length 4080 mm B2 length 4080 mm

Maple veneer B2 length 2780 mm



Ral 9010
 B1 length 4080 mm
 B2 length 4080 mm



17

Paint of Choice B1 length 4080 mm B2 length 4080 mm



Type 29/3 M-6%



eco Beech 3589G B2 length 4080 mm



Image: Maple 3590GB2 length 4080 mm

-

P Ral 9010 B2 length 4080 mm



Paint of Choice B2 length 4080 mm





MEDIUM DENSITY FIBERBOARD (MDF)

TOPAKUSTIK and TOPPERFO products are manufactured from medium density fiberboard (MDF) as a standard. Thanks to the homogeneous structure, MDF is well suited for this application. MDF panels are produced from soft and hard wood fibers with added binding agents. Only panels meeting the international emission values E1 are processed. Panels are also avaialble in No added Formaldehyde and FSC certified upon request.

SPECIAL CORE PANELS

core panels. Behavior in fire

OVERVIEW OF SPECIAL CORE PANELS

Core Material designation	Fire category DIN (CH)	Suitable for humid rooms		-	eco	Basic sizes of core materials	Maximum expansion due to humidity in- crease for 1000 mm length in air conditioning	Legend: - unsuited + well suited © upon request
RESAP®	A1 (6.3)	-	+	+	_	3080 x 1250	0.4 mm/1m = 0.4%	 conditionally suited, take differences in color in untracted papelo into account
Cement	A2 (6.q3)	+	_	Ø	_	2600/3100 x 1250	0.8 mm/1m = 0.8%	untreated panels into account DIV various further formats, please inquire.
Particle board	B2 (4.3)	-	\bigcirc	\bigcirc		DIV	0.8 mm/1m = 0.8%	
Flakeboard OSB	B2 (4.3)	~	-	\bigcirc	-	DIV	0.8 mm/1m = 0.8%	Explanations:
Forex	B1 (5.3)	+	-	\bigcirc	-	3050 x 1220		
Plywood	B2 (4.3)	~	+	\bigcirc	-	DIV	0.8 mm/1m = 0.8%	Taint p.21
Blockboard	B2 (4.3)	~	-	~	-	DIV		eco Melamine p.21

RESA¹P[®]

RESAP[®] is a non-flammable panel (A1 – CH: 6q.3) made from natural gypsum and recycled cellulose fibres.

RESAP[®] is a registered trade mark

of n'H Akustik + Design AG



Painted panels: homogenous design - surface and edges can be finished for seamless transition. The RESAP-Plus version is recommended for a largely non-porous coat of paint.

EXPANSION AND CONTRACTION OF THE CORE MATERIALS:



Wooden materials are hygroscopic and have a balancing effect on the relative humidity of the room. Changing room humidity also causes the shrinkage and expansion of wooden materials. In air conditioned rooms the panel and plank dimensions can change by +/- 1 mm per 1000 mm. In non air conditioned rooms this can increase to +/- 2mm per 1000 mm. Therefore panels and planks should be separated with joints of 3mm to 6mm depending on their size.

The installation should only be done when the normal operating humidity and temperature conditions are in place. After delivery and unloading the plastic transport covering should be removed and the panels or planks left to acclimatize for 3-4 days prior to starting installation.

OVERVIEW OF RAW MDF

Core Material designation	Fire	category		-	eco	Maximum expansion due to humi- dity increase for 1000 mm length
	DIN (CH)	EN 13501-1				in air conditioning
MDF E1-B2 Standard	B2 (4.3)	C-s1,dO	+	+	+	0.8 mm/1 m = 0.8%
MDF E1-B1 fire retardant	B1 (5.3)	B-s1,d0	+	+	+	1 mm/1 m = 1%
MDF EO-B2 no added formaldehyde	B2 (4.3)	C-s1,dO	+	+	Ø	0.8 mm/1m = 0.8%
MDF E0-B2 FSC	B2 (4.3)	C-s1,dO	+	÷	C	0.8 mm/1m = 0.8%
MDF E1 moisture resistant V313	B2 (4.3)	C-s1,dO	+	+	Ø	1 mm/1m = 1%
MDF E1/E0 black, red, yellow	B2 (4.3)	C-s1,dO	+	÷	Ô	0.8 mm/1m = 0.8%

FIRE STABILITY ACCORDING TO EUROCLASS EN 13501-1



TOPAKUSTIK and TOPPERFO have successfully passed extensive tests in accordance with Euroclass EN 13501-1 and are classified as follows in the flame-retardant specification: **B-S2.d0**

specification. D-J2,00							
Table of Classification							
CH DIN EN							
6.3	A1	A1-S1, d0					
6.q3	A2	A2-S1, d0					
5.3	B1	B-S2, d0					
4.3	B2	C-S2, d0					
as an indication							

as an indication

This code comprises the following value:

- В barely flammable or only to a minor extent
- S2 little or insignificant smoke emission
- d0 no flammable particles or drops in the event of a fire

The system is broken down into the following categories:

- A1 no contribution to the spread of fire
- Α2 no significant contribution to the spread of fire
- little or no contribution to the spread of fire В
- limited contribution to the spread of fire С
- П contributor to the spread of fire
- Е major contributor to the spread of fire

FOR EXAMPLE: BLACK MDE

Black or colored MDF core boards offer many interesting possibilites. They contrast well with both painted and wood veneer TOPAKUSTIK planks or panels.

When the core is the finish: All of the core panels are industrially manufactured. Color differences, even within one production batch, cannot be avoided. The application of a topcoat can make these differences even more apparent.

TECHNIC

TOPAKUSTIK and TOPPERFO can also be manufactured from other standard

- These can be broken down according to requirements with regard to
- Appearance, e.g. special surface or panel design
- Special properties with regard to stability or moisture





Veneered panels:

The light-brown/beige coloring of the panel is visible in the grooves or perforations and in combination with oak, beech or light veneers gives a high-quality appearance.



WOOD VENEERED

SURFACES:

The TOPAKUSTIK products are veneered in all customary types of wood. The veneers are processed for each order in order to obtain the most even appearance possible for color and pattern. Further, the veneer appearance is influenced by the cut and the composition of the veneers. For example, TOPAKUSTIK planks are, as a rule, provided with the straightest and plainest rift veneers possible. For TOPAKUSTIK and TOPPERFO panels, patterned veneers will be cut to match the width of the panels. Since wood is a natural product, the matching of the veneer must be done in connection with each individual order.

Different lengths of planks and panels:

The choice of the veneers is tailored to the length of the plank or panel. Different veneers may be used for various lengths. If the entire project needs to be manufactured using the same veneer, that needs to be specified as a condition.

If quarter cut veneers are used for panels, the following must be noted:

Book matched quarter cut veneers: balanced transitions of color, but may reflect light differently from neighboring bands of veneer leaf. This may result in a noticeable color variation (light-dark stripe effect) in some species or flitches. Joined quarter cut veneers: transitions of color not balanced, but no light-dark stripe effect from varying reflection of light.

VARNISH:

20

A high quality, clear, flat varnish is provided on all orders unless otherwise specified. Light kinds of wood such as maple or birch are varnished with a slight lightening effect as a matter of principle NAM natural, gloss varnish GB = StainedLINB = Baw/LInfinnished AUM = lightening, gloss varnish

WOOD SPECIES:

The illustrations below show types of wood frequently used for ceiling and wall coatings. The lengths stated show you limitations with regard to the maximum lengths. Ideal lengths (with regard to a wider selection of veneers) are shorter as a matter of principle. The illustrations cannot act as a reference, either for the co-







Cherry europ. up to 2780 mm americ, up to 4080 mm



Maple europ. up to 4080 mm americ. up to 4080 mm



europ. up to 2780 mm americ. up to 4080 mm



Πak up to 4080 mm



Wenge up to 2780 mm



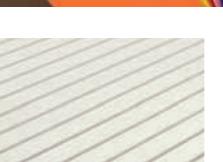
sliced up to 4080 mm peeled up to 3000 mm

... and many other types of wood

You can use our configurator to choose your veneer and perforation. The effect can be seen immediately.

See www.topakustik.com







The advantage of painted surfaces is that the grooves are also the same color.





OUR eco STOCK ASSORTMENT:



4100/5600 x 2070 mm



Beech 3589 G 4100/5600 x 2070 mm



Matching is available for any manufacturer's color specification (RAL / NCS / ...). The application is done with the latest generation spray robotics, providing a guaranteed even application. Due to the grooves and bores of the products, the color appearance is different from that on smooth surfaces. If TOPAKUSTIK products are finished by the client, please remember that an even paint application, even in the grooves, is absolutely necessary for a good final result. WEM = white matte finish (Standard = RAL 9010)

FAM = colored matte finish

UNB = untreated

White coating in MDF-eco melamine gives the grooves greater prominence.

Recommendation: For wall applications, we recommend that colored paints be covered with a protective, clear. flat varnish to increase their resistance to scratching.

U N N Ш \vdash

MELAMINE (eco)

TOPAKUSTIK and TOPPERFO products are also available in four attractive melamine coatings. All the necessary information can be found in the dimension tables of the various TOPAKUSTIK and TOPPERFO types.



eco plus collection: Further melamine finishes for quantities above 150 m² upon request.

HPL coating: All customary HPL laminate coatings are possible. Contact the factory for details.

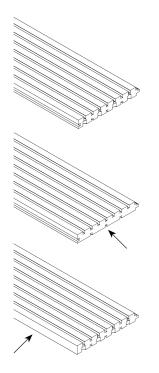


white 151 G 4100/5600 x 2070 mm



Silver/Alu 6265 4100 x 1240 mm

EDGES



TOPAKUSTIK-planks edge details:

Longitudinal edges with tongue and groove If requested with groove for fitting with mounting clip. Transverse edges are cut cleanly and at a 90 degree angle. When planks of multiple lengths are requested, the perforations are visible on the front edge.

If requested, perforations on the transverse edges are set back. Edge varnished. The rear stress relief groves are necessary for stability and are visible.

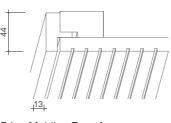
If requested, the first and last plank may have a visible edge without tongue or groove. It may also be veneered or painted.

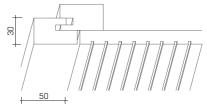
Product tolerances

the front edges of TOPAKUSTIK planks are supplied with a clean 90 degree angle cut as a standard. The length tolerance amounts Planks: to +/- 2 mm. If requested, the planks can be supplied to a «fixed» dimension with a reduced tolerance of approx. +/- 0.25 mm per m¹. This is only recommended for lengths shorter than 2 m because of the potential for greater expansion and contraction of core materials.

Panels: TOPAKUSTIK panels are produced on computer controlled machinery with tolerances of +/- 0.25 mm per m¹). TOPAKUSTIK products are delivered with small tolerances as above. By grooving and perforating, the surface area is increased by a factor of two or three, depending on the design. Therefore TOPAKUSTIK products can react quickly to varying humidity and temperature conditions. Size differences can occur before installation caused by expansion an contraction of core materials during storage and acclimatization. (> page 19)

CEILING FINISHES FOR PLANKS + PANELS

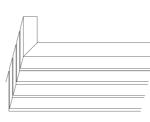




Edge Molding Type 1

Edge Molding Type 2

CEILING FINISHES FOR PANELS



<u> </u>	
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Mitre Type 10

Type 24

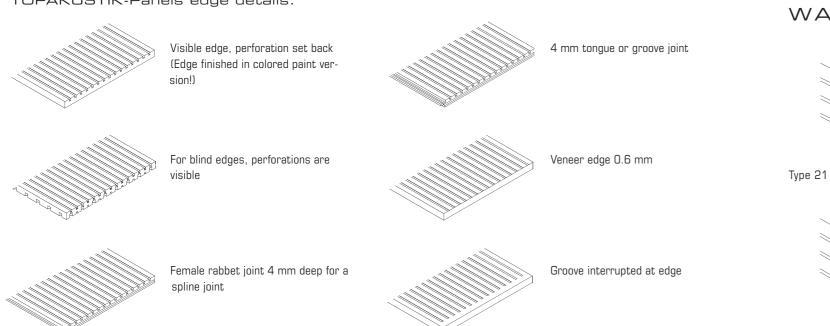
Visible Edge with Grooves set back Type 11

CUTOUTS

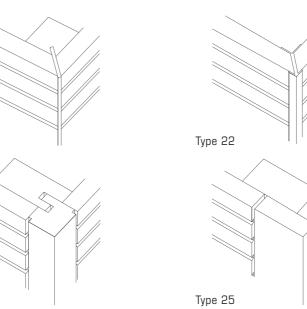




Produced with interrupted grooves



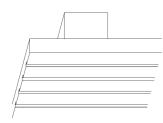
WALL CORNERS AND TERMINATIONS



TOPAKUSTIK-Panels edge details:

Edge Molding Type 3





Visible Edge with continuous grooves Type 12

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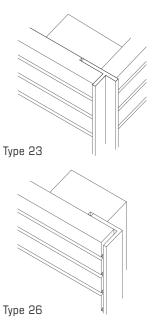




Inserts for planks 128/256/384 mm

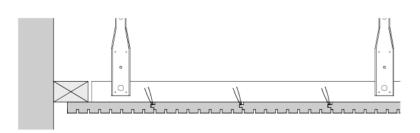




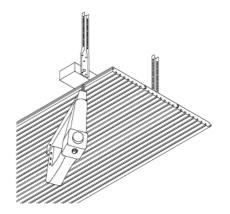


MOUNTING OF TOPAKUSTIK PLANKS

(For more information consult the TOPAKUSTIK installation manual)

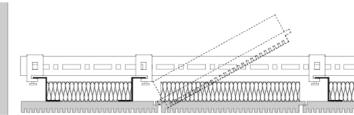


Mounting on wooden Battens: The TOPAKUSTIK planks are installed like conventional tongue and groove planks. It is important that compressed air pressure used for the nailing or stapling gun is set precisely, so the staples do not protrude in the groove or penetrate too deeply.

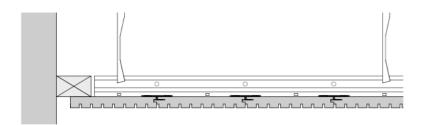


MOUNTING OF TOPAKUSTIK-PANELS

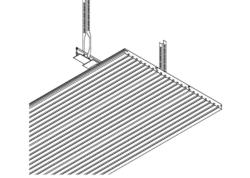
(For more information consult the TOPAKUSTIK installation manual)

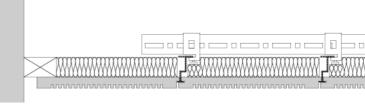


Z-System: Every other panel is inserted and can easily be removed by lifting. This system is suitable for all ceilings. Recommended maximum panel width = 640 mm



Mounting on Metal Ceiling Grids: The TOPAKUSTIK plank is fitted to the suspended T-bar rail with special «twist on» mounting clips. This form of assembly is ideal for non-flammable ceiling finishes.





G-System: Each panel is easy to remove by lifting. Recommended maximum panel width = 500 mm

ACCESS PANEL









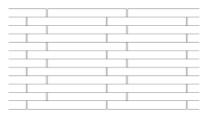
LAYOUT

Offset joints: The installation with offset joints permits a slight material expansion without it becoming visible. In combination with joint widths of about 3 mm, a clear and tidy joint apppearance results.

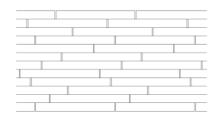
English

 	L	
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Serrated



Random





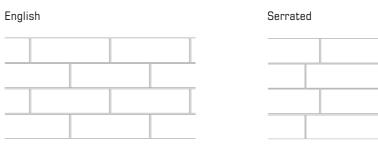
Order our installation manual

- Detailed information about our assembly systems - Important instructions on acclimatization, expansion and contraction of elements.

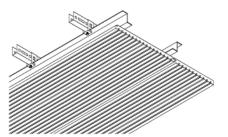
Please do not hesitate to contact us to inquire about special assembly solutions.

LAYOUT

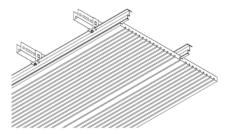
Offset joints: The installation with offset joints permits a slight material expansion without it becoming visible In combination with joint widths of about 3 mm, a clear and tidy joint appearance results.











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Parallel – Not recommended for G-System

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GRAPHIC

Expand the visual impact while maintaining the acoustical impact. CNC capabilities open the door to a myriad of design motifs, limited only by the imagination. Planning and designing special buildings requires close collaboration between the architect, installer and manufacturer. As one of the links in this chain, we do our utmost to ensure that our work stands out for its quality and service.



Golfclub Lake Sempach, Lucerne – Switzerland

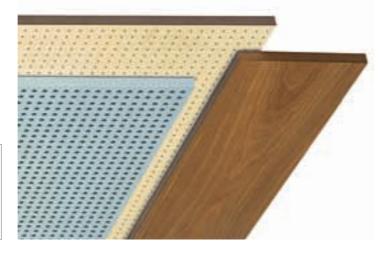
The ceiling and wall panels give the golf club restaurant a certain uniqueness. The interior design was done by the architect's office Joseph Smolenicky, Zurich. In particular the dimmable background lighting emphasizes the decorative effect of the elements with a floral pattern.



$\mathsf{TOP}(\mathsf{P})\mathsf{P}(\mathsf{E})\mathsf{R}(\mathsf{F})\mathsf{O})^{*}$

TOPPERFO are perforated acoustic panels tailor made specifically for each project. Various panel sizes and hole diameters are available for selection. TOPPERFO-T and TOPPERFO-Clou, developed by n'H, are discrete in their appearance and simultaneously very effective in sound absorption thanks to the small hole diameters. TOPPERFO panels can be provided with various edge designs

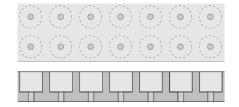
Large perforation diameters may be problematic due to the strong light and dark contrast > risk of flickering! Recommendation: use fine perforations for wall panels (TOPPERFO-T).



THE ACOUSTIC SYSTEM

All TOPPERFO types are available with M and T perforations on the rear. This makes it possible for acousticians to match the TOPPERFO surface treatment with the required absorption. The absorption coefficients stated in this brochure were measured according to the ISO 354 standard as described previously. Additional absorption coefficients with other porous materials in the air cavity (e.g. only fleece, melamine resin foam, fiberglass, etc.) are listed in the TOPAKUSTIK/TOPPERFO sound absorption document.

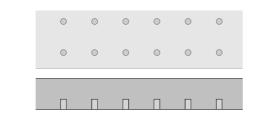
T-Perforation: For absorption in the low to medium frequency range. The absorption in the low-frequency range is based on the combination of small diameter holes on the visible side and larger diameter holes on the rear. The small perforations present an aesthetic surface suited for wall finishes.



M-Perforation: For absorption in the medium to high frequency range. The absorption depends on the percentage open area, the depth of the rear air cavity between the acoustic elements and the ceiling or wall and the porous absorption in the cavity.

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Reflector: TOPPERFO products can also be used as reflectors by eliminating the perforations on the rear surface. The absorption figures are then equivalent to those of a standard reflecting panel.

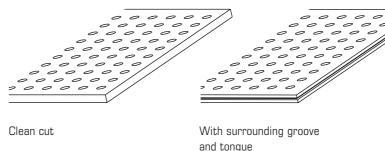


DIMENSIONS AND MATERIALS



ideal means optimal use of MDF core - custom lengths are also available Date 01/2009 - please check the current dimensions on www.topakustik.com

EDGES

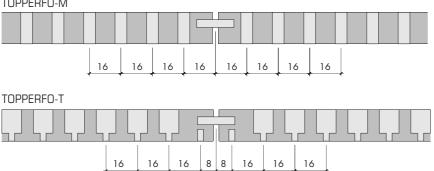




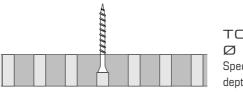
Perforation dimensions and possibilities

To obtain a uniform distance of 16 mm or 20 mm between perforations and between the last perforation and the edge of the panel, the center-to-center mounting grid dimension (including a joint separation of at least 3 mm for thermal expansion) must be divisible by 16 mm or 20 mm.

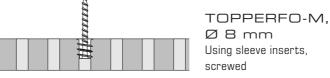
TOPPERFO-M



MOUNTING



TOPPERFO-M, Ø6mm Special screws: in half depth «dummy» perforations



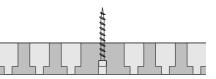


Fire category B1 (CH 5.3)		Fire category A2 (CH 6q.3)		
•	Wood Veneer 17 mm - 🛞	Melamine 16 mm eco	Paint 16 mm 🐢	Wood Veneer 17 mm - 🏵
m 216	max. in mm 3648 x 1216	max. in mm 3648 x 1216	max. in mm 3080 x 1216	max. in mm 3080 x 1216
nm 92	ideal: in mm 2032 x 992	ideal: in mm 2032 x 992	ideal: in mm 1540 x 608	ideal: in mm 1540 x 608
92	2780 x 992	2780 x 992	3080 x 608	3080 x 608
m	1	B2/B1/A2	2 Fire category	page 18/19 page 20/21

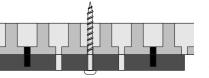
Visible edge

... or according to your specifications

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TOPPERFO-T, Ø4+5mm Special screws:in half depth «dummy» perforations



TOPPERFO-T, ØЗmm Glued assembly with TOPPERFO-Fix

$\mathsf{TOP}(\mathsf{P})\mathsf{P}(\mathsf{E})\mathsf{R}(\mathsf{F})\mathsf{O})^{*}-\mathsf{T}$

The T-perforation developed and successfully used by n'H Akustik + Design AG has a discreet effect, yet offers appreciable absorption.

TOPPERFO-T panels are available with perforation bores of \emptyset 2, 3, 4 und 5 mm. Decreasing the diameter of the visible perforations, shifts the absorption maximum to a lower frequency.

See page 29 for dimensions and materials.

16/16/10-5 16/16/10-4 16 Ø5 16 16/16/10-5 1.2 0.8 0.6 0.2 αs0 125 250 500 1000 4000 z

αw Euro NRC

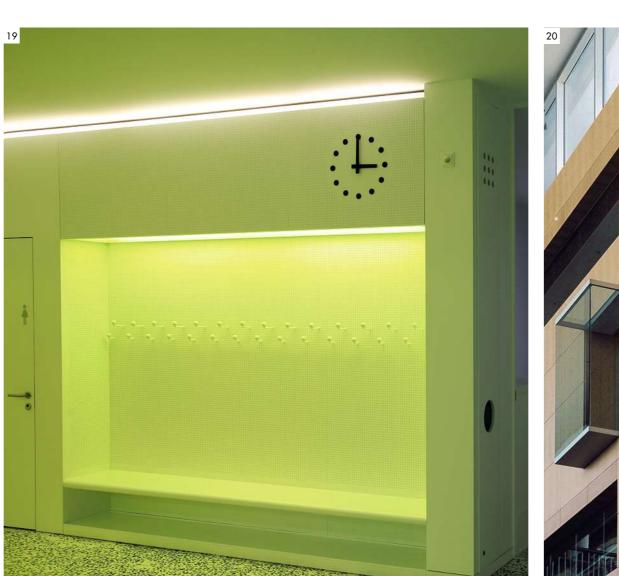
0,70 L C 0,82

0,70 M C 0,83

TOTAL THICKNESS _____ 200 MM _____ 50 MM More information Page 4

18 Schulhaus, Satigny 19 Schulhaus Steinmürli, Dietikon 20 Morgan State University, Baltimore USA





· · · · · · 16 Ø4 16 16/16/10-3 16/16/10-4 1.2 1 1.2 1 0.8 0.8 0.6 0.6 0.2 αs0 0.2 αs0 125 250 500 1000 1000 22000 22000

αw Euro NRC

0,55 LM D 0,75

0,50 LM D 0,78



16/16/10-3

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6	and half
	Ø 2

16/16/10-2 1.2 0.8 0.6 125 500 500 1000 1000 22000 22000 7H

αw	Euro	NRC
0,25 LM	Е	0,44
0,25 LM	Е	0,50



 $TOP(P)P(E)R(F)O)^{*}$ 31





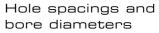


$\mathsf{TOP}(\mathsf{P}(\mathsf{P})\mathsf{P}(\mathsf{R})\mathsf{F}(\mathsf{O})^{*}-\mathsf{M}$ 16/16/8 16/16/6 20/20/8 20/20/6 TOPPERFO-M are acoustic panels in their THE PARTY OF conventional form in all materials and surfaces. Perforation-free edges and un-perforated boarders for cut-outs are available as a client's choice. Other hole spacings and bore diameters are available upon request. 16 16 20 See page 29 for dimensions and materials. Staggered 20 Perforation Ø 8 ǿб Ø8 16 Ø 6 20 16 20/20/8 20/20/6 16/16/8 16/16/6 1.2 1.2 1.2 1.2 0.8 0.8 0.8 0.8 0.8 0.6 0.4 0.2 0.2 0.2 0.2 0.2 0.6 0.6 0.4 0.6 0.4 0.2 αs0 0.2 0.2 αs0 αs0 []]] 125 250 500 1000 22000 4000 7H 125 250 500 500 1000 2000 2000 2000 zH 125 250 500 1000 2000 2000 2000 2000 TOTAL THICKNESS α w Euro NRC 0,60 L C 0,68 αw Euro NRC αw Euro NRC αw Euro NRC _____ 200 MM 0,50 LM D 0,79 0,75 LM C 0,91 0,45 L D 0,53 _____ 50 MM 0,50 M D 0,73 0,60 LM C 0,71 0,45 LM D 0,56 0,70 M C 0,81 More information Page 4

21 Pädagogische Hochschule, Goldau 22 Schulhaus Cressy 23 Museum IME, Athen GR



Offset 8/16/32				
х	У	Ø	Open area	
32	32	12	11%	
16	16	6	12%	
16	16	8	19%	
16	16	10	31 %	
16	8	6	22%	
16	8	8	39%	
10,66	10,66	5	17%	
8	8	5	31 %	
40	40	12	7%	
40	20	12	14%	
20	20	10	20%	
20	20	8	12%	
20	20	6	7%	
20	10	6	14%	





.. and many others!



$TOP(P)E(R)F(O)^{\circ}$ -Clou

8/8/1,2

The fine Clou perforation in an 8 mm grid with a diameter of only 1.2 mm can hardly be seen at a distance. The wooden texture is therefore completely retained in its natural beauty.

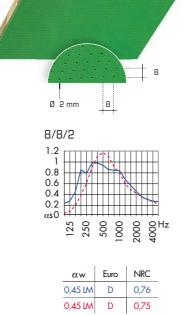
TOPPERFO-Clou has excellent acoustic absorption coefficients in the low to middle frequency range. It is therefore ideally suited for lecture rooms and auditoriums where low frequency control is needed.

• Fire category $A2 = \emptyset 2$ mm perforation • Fire category B1, grooved on the back, 5/3 See page 29 for dimensions and materials.

Hole spacings and bore diameters
8 / 8 / 1,2
6,4 / 6,4 / 1,2
5,3 / 5,3 / 1,2
4 / 4 / 1,2
8 / 8 / 1,6
6,4 / 6,4 / 1,6
5,3 / 5,3 / 1,6
8/8/2

122	1.1.1.1	1122	·····+
Ø	1,2 mm	8	

8/8/1,2					
1.2 1 0.8 0.6 0.4 0.2 0.2 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5	500 500	1000	2000	4000	Hz
αw	Eu	ro	NRO	2	
0,30 L	M D		0,5	7	
0,30 L	M D		0,6	0	



8/8/2

$\mathsf{TOP}(\mathsf{P}(\mathsf{P})\mathsf{P}(\mathsf{F})\mathsf{P})\mathsf{F})\mathsf{O})^{*}$ - Micro

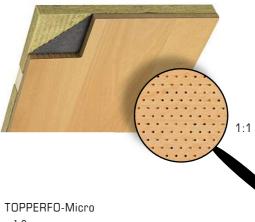
The micro-perforation measures just 0.4 mm. With a center-to-center distance of 2 mm, this means 250,000 holes per 1 m². TOPPERFO-Micro has an extremely high absorption capacity across the entire frequency band.

TOTAL THICKNESS

_____ 200 MM

_____ 50 MM

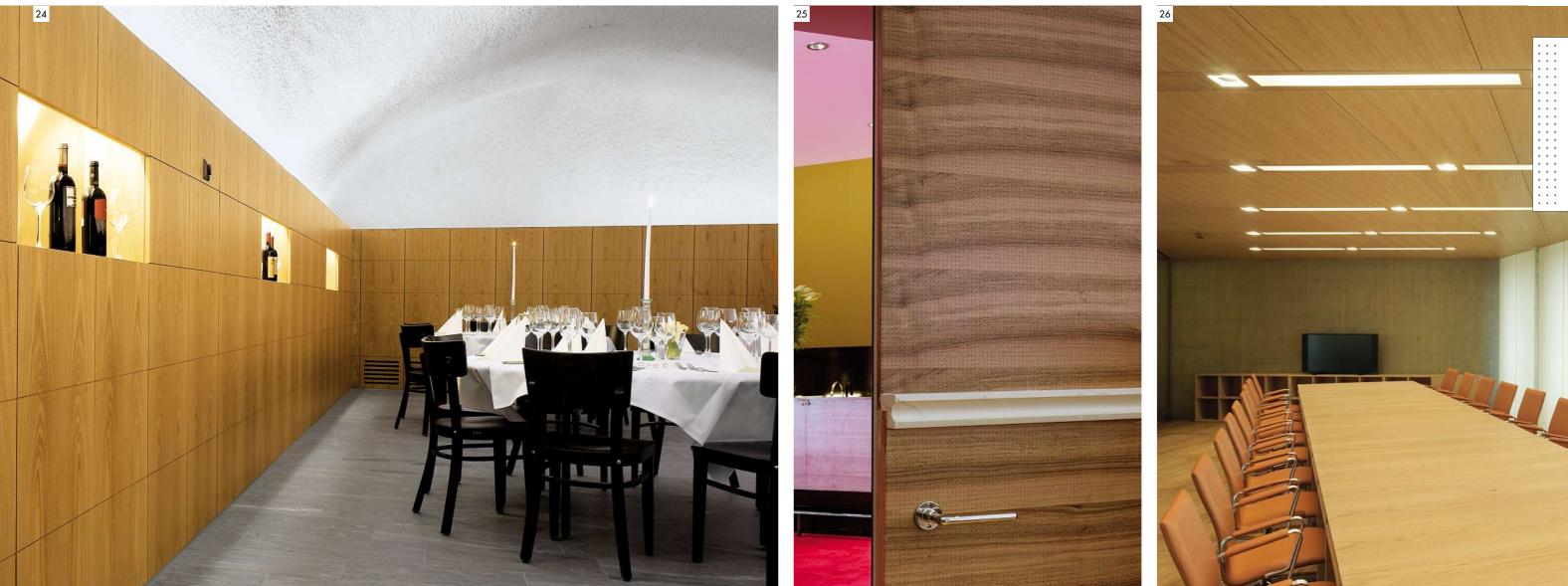
More informations Page 4



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1.2	П	П						-					Π	П	
1	Н	Н				ŕ			Ì		•			+	_
0.8	Н	Н	7		ŕ		Η								5
0.6	Η	7	4	ŕ										1	
0.4	М	H	f				H						Η	1	
0.2 αs0	F	H					H							1	
αsυ	125 1	2	1	250										4000	

αw	Euro	NRC
0,95	А	0,91
0,90	Α	0,95

24 Restaurant La Cava, Lungern 25 Kaufleuten, Zürich 26 Landtagsgebäude Liechtenstein

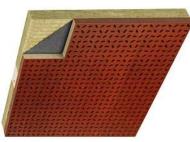


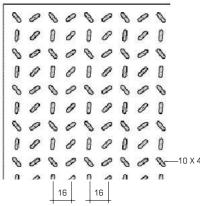


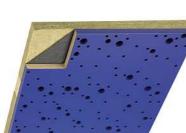
Painted Collection Micro-K > 150m²

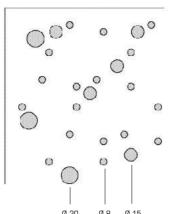
	Length	Width
Ideal	2780	630
Ideal	2000	1000
Max.	3500	1300

TOPPERFO-Clock



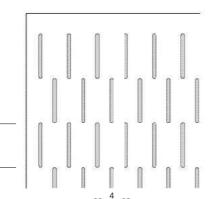








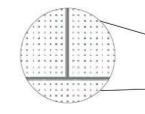
TOPPERFO-Bubble TOPPERFO-Split



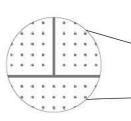
$TOP(P)E(R)F(O)^{\circ}$ -Planks

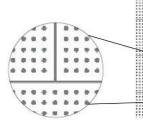
TOPPERFO planks allow a line effect combined with circular perforation. The width of the planks is 192 mm, the length can be chosen as required. All

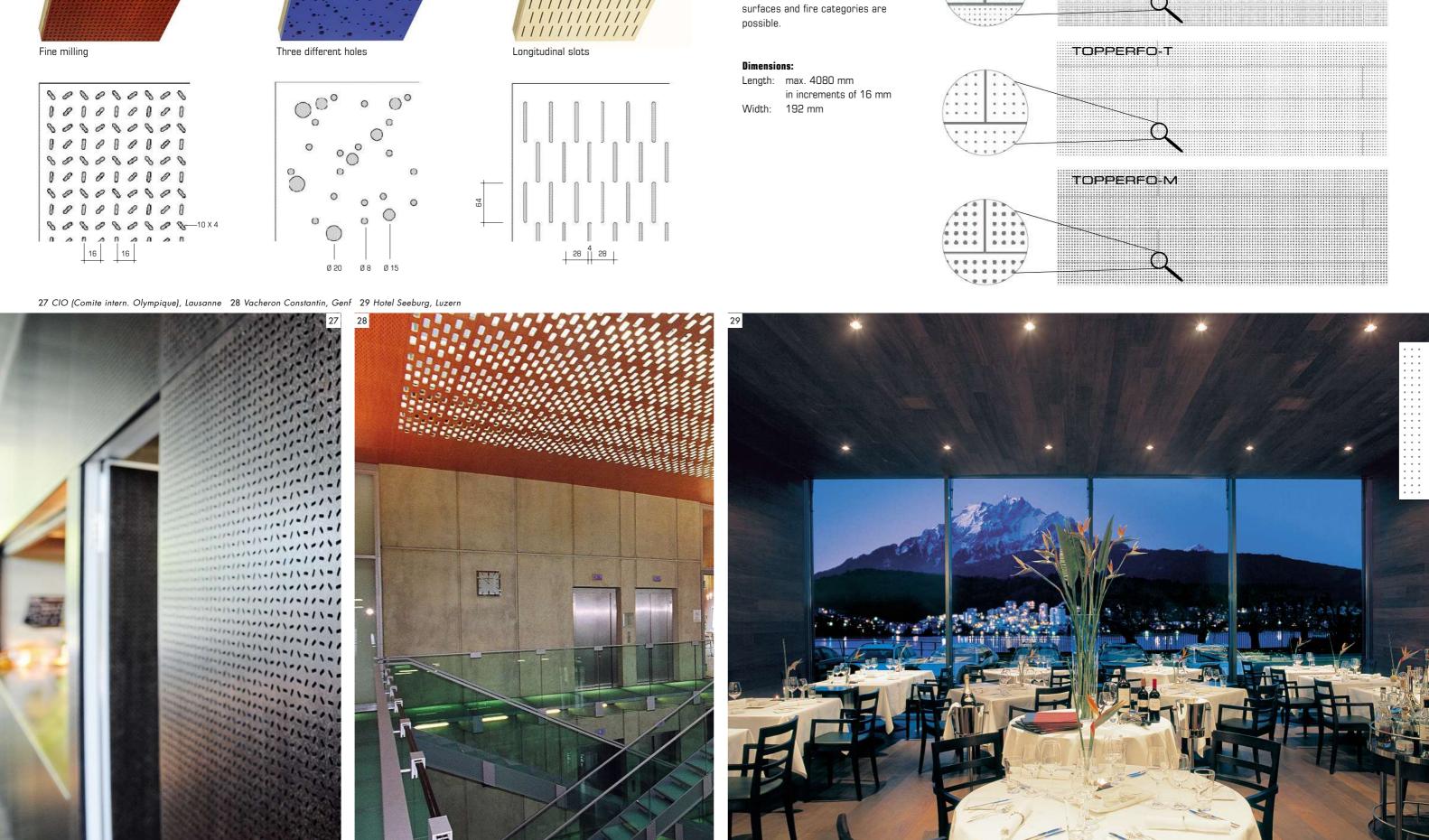
in increments of 16 mm



TOPPERFO-Clou



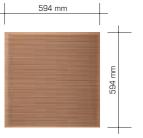




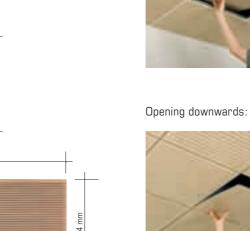
SIXTY-SYSTEM

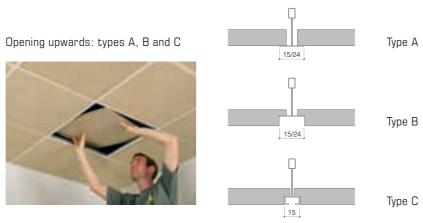
(US = 2x2 GRID PANELS)

The ceiling system offering maximum choice and extremely easy assembly. Sixty-System 2x2 grid panels fit into all standard T-profiles.



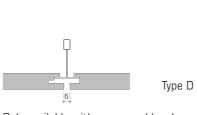
1194 mm





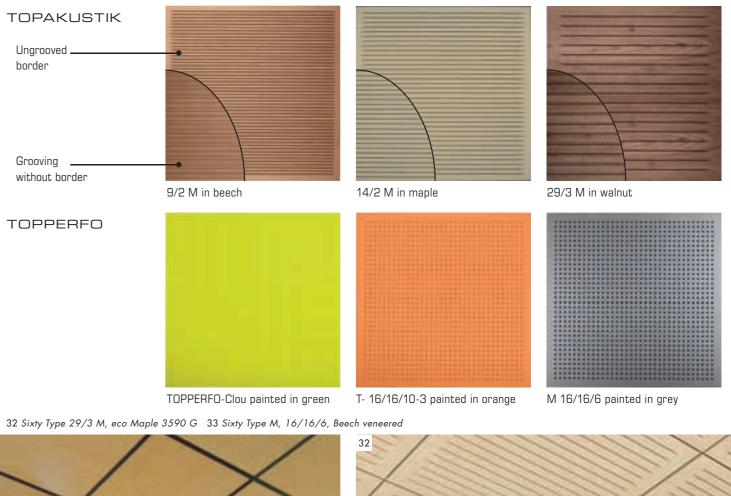
Opening downwards: type D





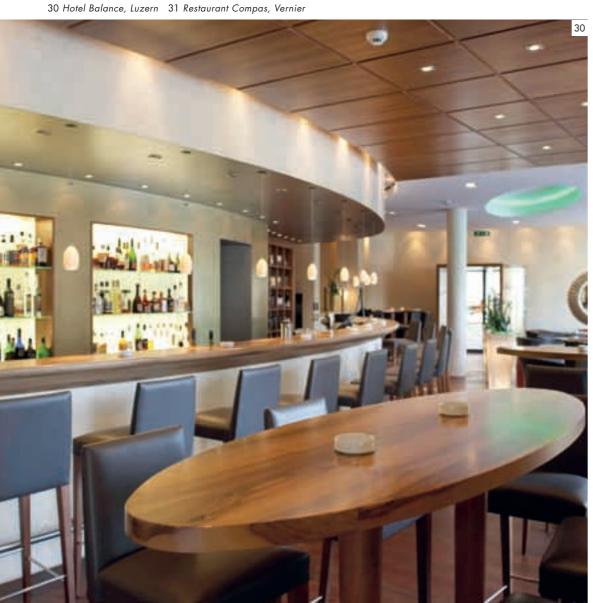
Only available with ungrooved borders.

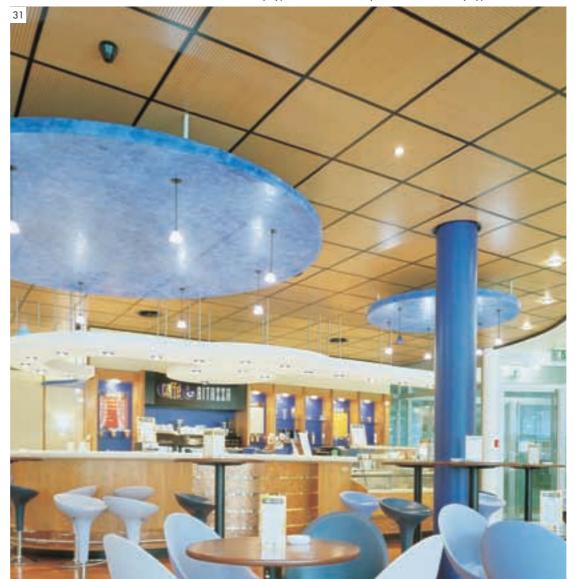
... a selection (each grooving can be combined with each surface):













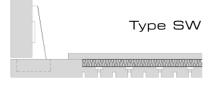
CABINET FRONTS

Cabinet fronts or rear walls of cabinets can be used as sound absorbers. The following products are most suitable: TOPAKUSTIK 14/2, 9/2, 6/2, TOPPERFO-T and Clou.



In conjunction with the fleece attached to the inside (RK 280), the acoustic surface ensures an absorption across the entire frequency band. The fleece developed by n'H is tear-proof and set back from the hinges and handles.

Туре	αw	Euro	NRC
9/2 M	0,55	D	0,56
14/2 M	0,60 (H)	С	0,68
16/16/10 -3			
TOPPERFO-Clou	0,33(LM)	D	0,54



For even higher sound absorption, the cabinet doors are constructed as a sandwich with a sound-absorbing insert and with a perforated cover. The perforated cover is also set back by the dimension of the hinges and handles.

Туре	αw	Euro	NRC
14/2 M	0,50	D	0,55
16/16/10 -3	0,25 (L)	E	0,27
TOPPERFO-Clou	0,35(L)	D	0,39



These have invisible, integrated absorptive panels sharing the same absorptive values as the SW model. Duplex is particularly suited to large hinged or sliding doors.

Туре	αw	Euro	NRC
14/2 M	0,50	D	0,55
16/16/10 -3	0,25 (L)	E	0,27
TOPPERFO-Clou	0,35(L)	D	0,39

Layout possibilities Note: limited selection for doors with transverse grooves

34 Gerhard Schubert GmbH, Crailsheim DE 35 SD WORKS, Anvers BE 36 Schulhaus Hofmatt, Oberägeri 35 34



Room dividers:

TOPAKUSTIK and TOPPERFO are also ideal for room dividers, for example open-plan offices or canteens. They are manufactured according to your specifications. They can also be incorporated into acoustic movable wall systems. We will be happy to advise!



COLLABORATION

We offer far more than innovative products that bring together architectural materials with acoustical performance. Our strength in systems engineering coupled with the excellent craftsmanship of our fabricators allows us to also bridge invention and reality. We offer time tested engineering and installation strategies for the most unique projects. Early design motifs can be quickly adapted into prototyping for feasibility studies, and our design commitment maintains its endurance through the entire project lifecycle to final commissioning. Our goal is to both encourage creativity and meet its demands.



LVA Klinik, Höhenried-München – Germany

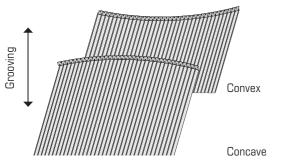
An elongated entrance hall forms the centre of the modern Rehab Hospital. The Plus3 architects from Regensburg used room height and eliptical shapes as special features for this room. They are panelled in cherry wood – with smooth wood at the bottom and with sound-absorbing planks in the top section.



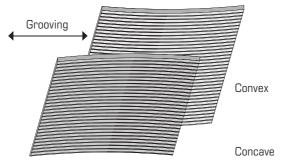
KASSE

FORMED SHAPES

For ceiling clouds, curved walls and other shapes TOPAKUSTIK and TOPPERFO elements can be used for shaped wall and ceiling finishes without significant additional effort. For radii above 10 meters, the standard TOPAKUSTIK planks are assembled on the round sub-construction in a segmented way. For smaller radii, the planks or panels can be made flexible by deeper relief grooving on the rear side. In this way, the panels can simply be adapted to the curved sub-construction.



	Radius	Machining
Planks	> 10 m > 5 m	Assembled in segments Grooved on the back
Panels	> 5 m > 1 m	Grooved on the back Prepared as shapes in the factory



	Radius	Machining
Planks	> 15 m > 8 m	No special machining Grooved on the back
Panels	> 8 m > 1 m	Grooved on the back Prepared as shapes in the factory

37 Warszaw Universität, Warschau PL 38 Europaparlament, Brüssel BE 39 Swisscom, Winterthur 40 Turnhalle Cressy 41 Klinik Püttlingen DE





GYMNASIA

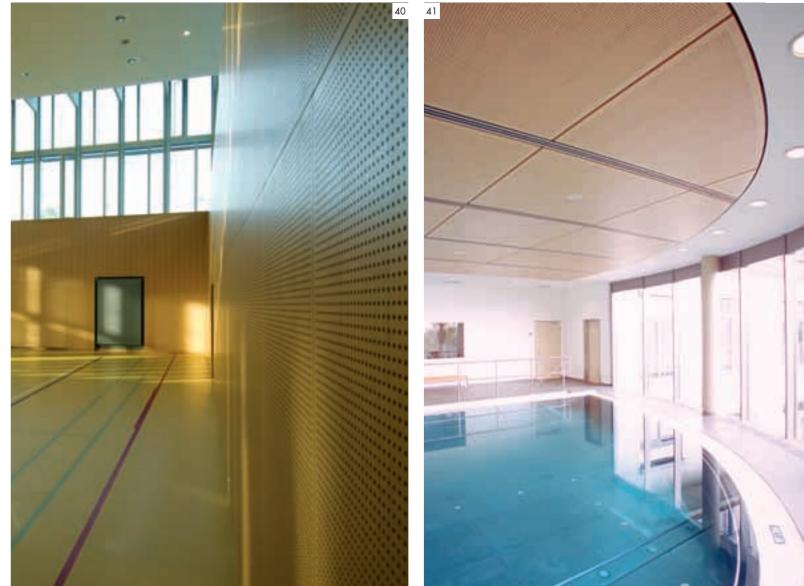
Wall and ceiling finishes are subjected to high impacts in gymnasia. TOPAKUSTIK and TOPPERFO finishes, in combination with the subconstruction systems specifically developed for sports venues, fulfil the high requirements with regard to physical impact and room acoustics. Various TOPAKUSTIK and TOPPERFO products have been tested and certified to DIN 18 032 part 3 by the Otto-Graf Institute of Stuttgart University.

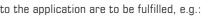
- Certificate 46/32676 Ball-throwing safety TOPAKUSTIK Typ 28/4
- Certificate 46/32677 Ball-throwing safety TOPAKUSTIK Typ 13/3
- Certificate 46/32678 Ball-throwing safety TOPPERFO Typ 16/16/8
- Certificate 46/32679 Impact wall test TOPAKUSTIK and TOPPERFO elements

SWIMMING POOLS

For acoustic finishes in high humidity rooms, requirements corresponding to the application are to be fulfilled, e.g.:

- Ceilings and walls constructed to local code requirements
- Rear ventilation of wall and ceiling finish
- Use of corrosion-proof subconstruction materials
- Use of specific, moisture-resistant core panels in production
- Use of specific varnishes or impregnations
- Consideration of the (extraordinary) shrinkage and swelling properties of the core panels



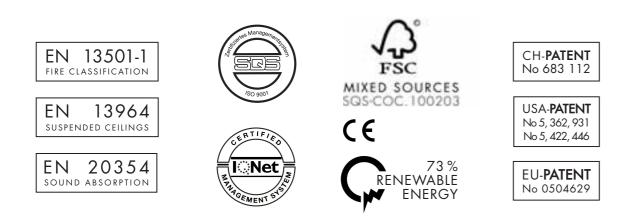




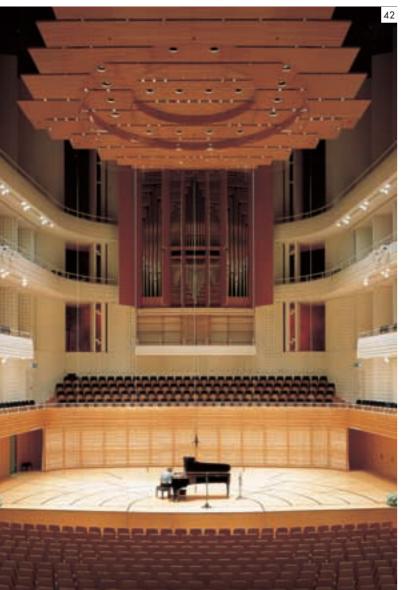


QUALITY IS NEVER A COINCIDENCE

What we do, we do perfectly: to the highest quality for our customers, with respect for the environment, with products that comply with EN standards and with world-wide patent protection for our inventions.



42 KKL, Luzern 43 Perth Concert Hall, Perth UK 44 Mart Museum, Rovereto IT 45 Reichstag, Berlin DE 46 Paul Klee Museum, Bern



<caption><image><image><image>

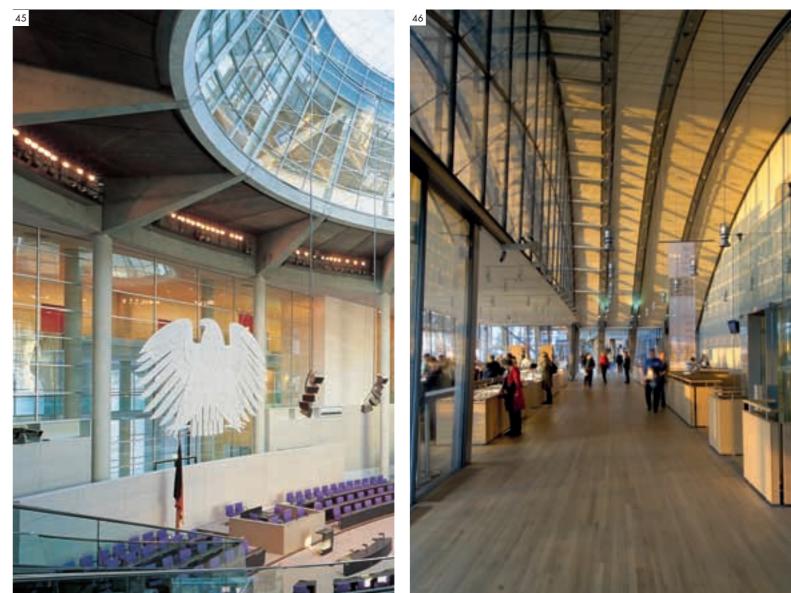


REFERENCES:

Belgium: Hippodrome Kuurne > Salle Communale Marnach > Ecole Militaire Brussel > Piscine Municipale Etterbeek > Université Louvain la Neuve > Centre administratif Kontich Brazil: HQ of Stern welery, Rio de Janneiro China: HQ of Bank of China, Peking > Chinese University of Hongkong > Macao Water Company, Macao > Princess Margaret Hospital > Science Park > ICAC Headquarte at Java Road, North Point Germany: Landesmesse Stuttgart > BMW-Welt München > Therme Bad Aibling > Württ. 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47 Leeum Museum, Seoul KR 48 Alterszentrum Sonnmatt, Luzern / Rear cover photo: Alte Kantonsbibliothek, Luzern





TOPAKUSTIK-SERVICE

Basic sample box

Contains 4 samples Versions: - Standard - Easy - Fire protection

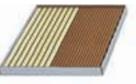


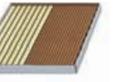


A4 sample from stock:

CARLES TON -

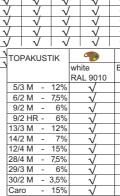
TOPPERFO RAL 9010 Micro Clou 8 / 8 / 1.2 Clou 8 / 8 / 2 Clou 4 / 4 / 1.2 T-16 /16 /10-2 T-16 /16 /10-3 T-16 /16 /10-4 T-16 /16 /10-5 M-16/16/6 M-16 / 16 / 8 M-20/20/6







M-20 / 20 / 8



US

VISIT OUR PLANT IN LUNGERN

Our company headquarters and the Production site in Lungern are 30 minutes south of Lucerne, accessible by rail or road.



TOPAKUSTIK installation manual with sub-constructions, guidelines and tips for the tried and tested TOPAKUSTIK installation systems. For specific installation solutions, please contact our technical department.



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Bee	ch Oak		Maple	Maple	Birch	Ash	Cherry	Beech	Maple	white	alu
			Europ.	US			US	3589G	3590G	151G	6265
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