

## Product Datasheet

# Euroroof Contact Primer

Sheet No: PD407FR  
Issued: October 2013  
Pages: 1 of 2

### Description

Euroroof Contact Primer is a solvent based primer.

### Use

For preparation of new and existing substrates, to maximise the adhesion of self-adhesive membranes. Metals must be grease and oil free. All substrates must be dust and debris free. Suitable for horizontal, sloping and vertical surfaces.

### Preparing the surface

- Substrate is to be secure, clean, dry, smooth, and free from frost, contaminants, voids and protrusions.
- Moisture content and stability of substrate must not impair roof integrity.
- Undertake an adhesion test to establish if a full bond can be obtained using the Self-Adhesive membrane to the primed substrate. Please contact Alumasc technical services for further guidance if the bond strength is unsatisfactory.

### Application



1. Equipment required



2. Connect hose to the canister and gun



3. Gently open the valve

- Liberally apply a well-distributed layer of primer by spray gun.
- Point the gun at a right angle to the material to be bonded, keep the spray gun approx. 100-200mm from the surface and spray an even layer. Do not allow the primer to build up at any one spot.
- A single layer is generally sufficient for most surfaces, depending on the degree of porosity of the material.
- For porous substrates such as plywood, apply two layers of primer allowing the first layer approx. five minutes (dry to touch) before applying the second layer.
- For larger surfaces, we recommend spraying one surface vertically and the other horizontally.
- Protect the primer against contamination during drying.
- Self-adhesive membrane/and or insulation must be bonded within two minutes of application.
- After applying both surfaces together, firmly pressure roll the surface to achieve a continuous bond across the full width of the membrane.



Correct application of adhesive

### Coverage

- The container is able to spray a max. surface area of up to 270m<sup>2</sup>, subject to porosity of substrate.

## Product Datasheet Eurorof Contact Primer

Sheet No: PD407FR  
Issued: October 2013  
Pages: 2 of 2

### Operation of the canister

- The canister is pressurised; no external pressure supply is needed.
- Shake well before each use.
- Keep the canister valve open at all times until the canister has to be changed.
- Do not disconnect the hose & spray gun unless you are able to mount it immediately onto a new canister.
- After spraying, leave any primer residue on the spray gun to harden. Prior to works re-commencing free up the nozzle by removing the hardened adhesive residue. Do not use any sharp objects and do not stick anything into the nozzle. The nozzle can be cleaned with solvent.

### Product Data

Packaging	Canister: 17kg
Storage	Must be stored at a temperature of at least 15°C. Protect canister from freezing
Shelf-life	12 months in an unopened container
Cure Time	Full cure - 24 hours subject to temperature

### Health & Safety

Material Safety Data Sheets are available upon request, and can also be downloaded directly from [www.alumascroofing.co.uk](http://www.alumascroofing.co.uk)

### Technical Support

Technical advice is available from Alumasc Technical Services at:

Telephone: +44 (0)1744 648400  
Facsimile: +44 (0)1744 648401  
Email: [roofing@alumasc-exteriors.co.uk](mailto:roofing@alumasc-exteriors.co.uk)

The company pursues a policy of constant product development and information contained in this publication is therefore subject to change without notice. The customer is responsible for ensuring that each product is fit for its intended purpose and that the conditions for use are suitable. All quoted data is nominal and subject to production tolerances.